

Assembly Bulletin - Update

GM 8.1LT - NG & LPV - Woodward 475 Mixer



Figure 1 - Without Vacuum Hose.

From this point forward, all 8.1L **NG & LPV TURBO** engines must have a vacuum hose running from the power valve vacuum port on the mixer to the bung directly below the mixer. Use pipe dope when installing the hose barb in the bung.

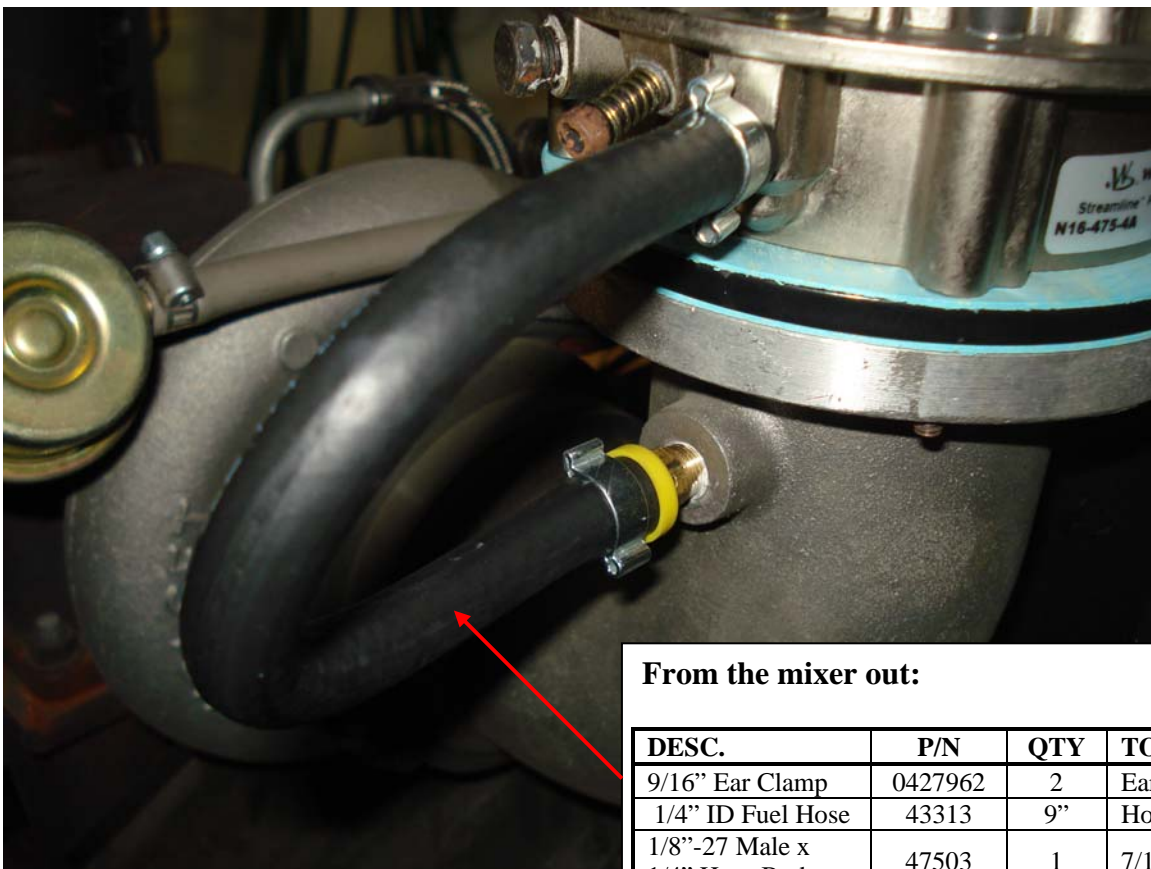


Figure 2 - With Vacuum Hose.

From the mixer out:

DESC.	P/N	QTY	TOOL
9/16" Ear Clamp	0427962	2	Ear clamp pliers
1/4" ID Fuel Hose	43313	9"	Hose cutter
1/8"-27 Male x 1/4" Hose Barb	47503	1	7/16" Wrench