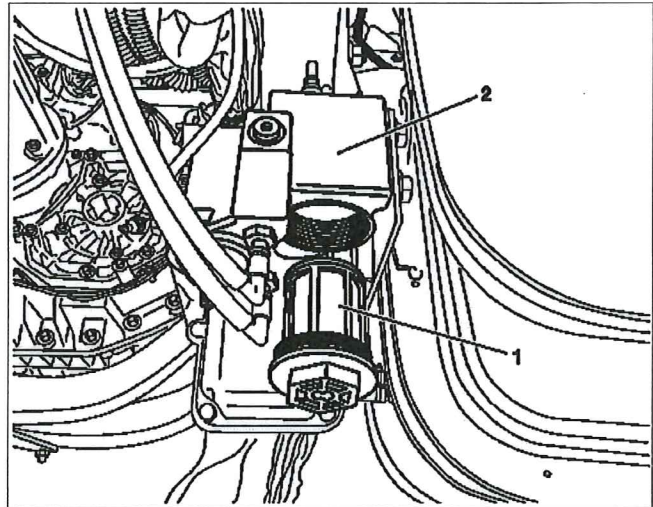


AP14.40-W-1481A	Replace AdBlue filter	22.3.11
-----------------	-----------------------	---------






- ENGINES 457.9 in MODEL 375.4, 940, 942, 943, 944  
with CODE (MS4) BlueTec 4  
with CODE (MS5) BlueTec 5
- ENGINES 541.9 in MODEL 930, 932, 933, 934  
with CODE (MS4) BlueTec 4  
with CODE (MS5) BlueTec 5
- ENGINES 542.9 in MODEL 930, 932, 934  
with CODE (MS4) BlueTec 4  
with CODE (MS5) BlueTec 5
- ENGINES 900.9 in MODEL 375.1, 970, 972, 975, 976  
with CODE (MS4) BlueTec 4  
with CODE (MS5) BlueTec 5
- ENGINES 902.9 in MODEL 375.3, 950.5 /6, 952.5 /6, 953.6, 954.5, 957.5 /6  
with CODE (MS4) BlueTec 4  
with CODE (MS5) BlueTec 5
- ENGINES 902.9 in MODEL 375.15, 970, 972, 974, 975, 976  
with CODE (MS4) BlueTec 4  
with CODE (MS5) BlueTec 5
- ENGINES 924.9 in MODEL 970, 972, 974, 975, 976  
with CODE (MS4) BlueTec 4  
with CODE (MS5) BlueTec 5
- ENGINES 925.9 in MODEL 970, 972, 974  
with CODE (MS4) BlueTec 4  
with CODE (MS5) BlueTec 5
- ENGINES 926.9 in MODEL 950.5 /6, 952.5 /6, 953.6, 954.5, 957.38 /5 /6  
with CODE (MS4) BlueTec 4  
with CODE (MS5) BlueTec 5

Illustrated on model 930

- 1 Filter element  
2 Pump filter unit



N14.40-2005-11

	Remove/install		
 <b>Danger!</b>	<b>Risk of burn injuries and scalding</b> when working at AdBlue lines and the components attached to them. <b>Risk of injury</b> to skin and eyes when handling AdBlue. <b>Risk of poisoning</b> caused by swallowing AdBlue	Pour AdBlue into suitable containers only. Wait until the pressure is released before starting any work on the exhaust aftertreatment system.	AS14.40-Z-0001-01A
	Notes on use, material properties and handling of AdBlue®		AH14.40-N-0001-01A
1	Detach feed and return line on pump-filter unit (2)		*000589543700
2	Place suitable receptacle for escaping AdBlue fluid under pump filter unit (2)		
3	Remove air filter element (1)	 <b>Installation:</b> Apply light coating of MB silicon grease to O-ring on filter element (1) and filter cup before fitting. It is not necessary to bleed the system, it is self-bleeding.	*BR00.45-Z-1019-06A

		<p>ⓘ The lubricant to be used must be the specified MB silicon grease and, when using it, make sure that it is applied extremely sparingly, as otherwise it may damage the exhaust aftertreatment system.</p> <p><b>Nm</b> Engine 457.9</p> <p><b>Nm</b> Engine 541.9, 542.9</p> <p><b>Nm</b> Engines 900.9, 902.9, 924.9, 925.9, 926.9</p>	<p>*BA14.40-N-1001-02B</p> <p>*BA14.40-N-1001-02A</p> <p>*BA14.40-N-1001-02C</p>
4	Install in the reverse order		

**Nm** Exhaust aftertreatment

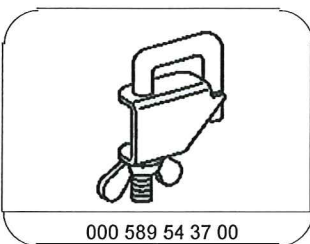
Number	Designation	Engine 457.9 with code MS4 or code MS5
BA14.40-N-1001-02B	Filter cup on pump module	Nm 32

**Nm** Exhaust aftertreatment

Number	Designation	Engine 541.9 with code MS4 or code MS5	Engine 542.9 with code MS4 or code MS5
BA14.40-N-1001-02A	Filter cup on pump module	Nm 32	32

**Nm** Exhaust aftertreatment

Number	Designation	Engine 900.9, 902.9, 924.9, 925.9, 926.9 with code MS4 or code MS5
BA14.40-N-1001-02C	Filter cup on pump module	Nm 32



Clamping device

**Repair materials**

Number	Designation	Order number
BR00.45-Z-1019-06A	ABS sensor grease	A 000 989 62 51 10