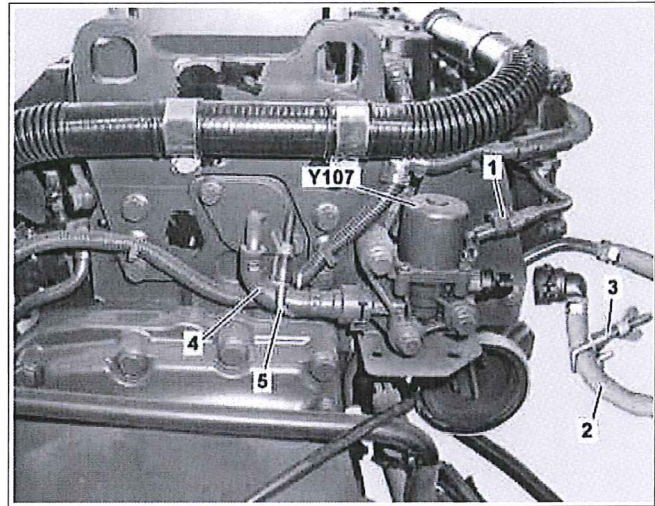


ENGINES 900.92, 902.93, 924.93, 926.95 /97 in MODEL 000.001 with BlueTec®

- 1 Electrical connector
- 2 Coolant hose
- 3 Clamping device
- 4 Coolant hose
- 5 Clamping device

Y107 SCR tank heater solenoid valve

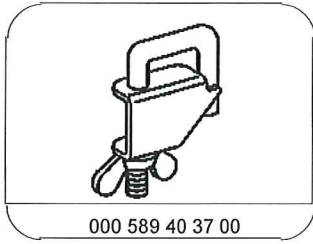


G14.40-3264-11

	Remove/install		
1	Disconnect electrical connector (1) from SCR tank heater solenoid valve (Y107)		
2	Clamp off coolant hose (2) with clamp (3)		*000589403700
3	Detach coolant hose (2) from SCR tank heater solenoid valve (Y107)	Installation: Before removing coolant hose (2) press retainer into plug coupling..	
4	Clamp off coolant hose (4) with clamp (5)		*000589403700
5	Detach coolant hose (4) from SCR tank heater solenoid valve (Y107)	Installation: Before removing coolant hose (4) press retainer into plug coupling..	
6	Remove SCR tank heater solenoid valve (Y107)		*BA14.40-N-1012-02H
7	Install in the reverse order		
8	Start engine	See maintenance or operator's manual.	
9	Check cooling system in the area of the SCR tank heater solenoid valve (Y107) for leaktightness	Visual inspection.	
10	Check coolant level and adjust to correct level, if necessary	See maintenance or operator's manual.	

Exhaust aftertreatment, Blue Tec

Number	Designation		Engine 900.92, 902.93, 924.93, 926.9 with BlueTec®
BA14.40-N-1012-02H	SCR tank heater solenoid valve on bracket	Nm	25



000 589 40 37 00

Clamping device