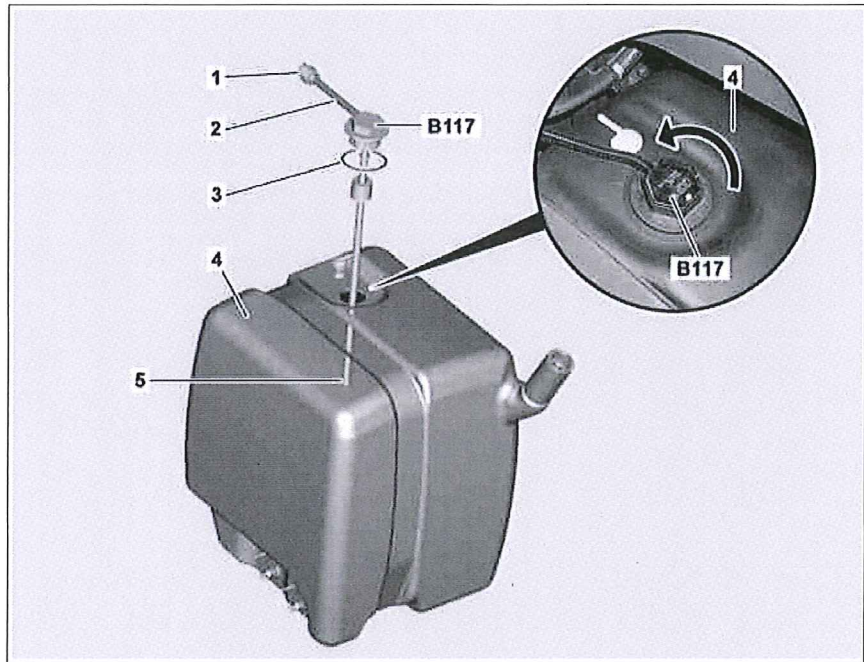


ENGINES 900.92, 902.93, 924.93, 926.95 /97, 457.94 /95 /96, 458.99, 541.95, 542.96, 941.99, 942.99 in MODEL 000.001 with BlueTec®

- 1 Electrical connector
- 2 Electrical line
- 3 O-ring
- 4 AdBlue tank
- 5 Temperature sensor

B117 Fill level and SCR AdBlue temperature combination sensor



G14.40-3268-06

⊠ ⊠	Remove/install		
⚠ Danger!	Risk of burn injuries and scalding when working at AdBlue lines and the components attached to them. Risk of injury to skin and eyes when handling AdBlue. Risk of poisoning caused by swallowing AdBlue	Only pour AdBlue into suitable containers. Wait until the pressure is released before starting any work on the exhaust aftertreatment system.	AS14.40-Z-0001-01A
i	Notes on use, material properties and handling of AdBlue®		AH14.40-N-0001-01A
1	Switch off ignition		
2	Disconnect electrical connector (1)		
3	Expose electrical line (2)	i Installation: Replace removed cable tie.	
4	Clean AdBlue container (4) in the area of the fill level and SCR AdBlue temperature combination sensor (B117)	⊗ No fouling should be allowed to find its way into the AdBlue container (4) otherwise failure or malfunction of the EATS can occur.	
5	Turn fill level and SCR AdBlue temperature combination sensor (B117) to the left (arrows) and remove from AdBlue tank (4)	i If AdBlue drips escape from AdBlue tank (4) crystals of urea which form can be removed using water and a cleaning cloth. i Installation: Check O-ring (3) for signs of wear and damage, replace if necessary.	
6	Install in the reverse order		