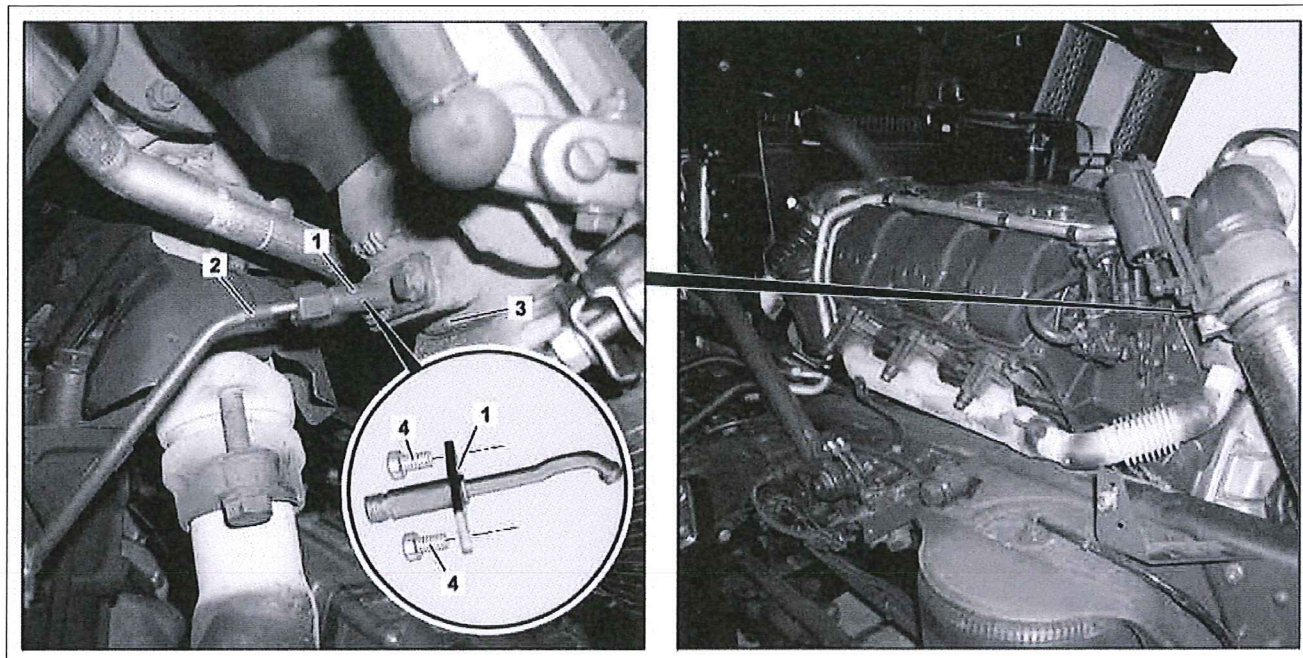


ENGINES 541.9 in MODEL 930, 932, 933, 934 with CODE (MS4) BlueTec 4
 ENGINES 542.9 in MODEL 930, 932, 934 with CODE (MS4) BlueTec 4
 ENGINES 541.9 in MODEL 930, 932, 933, 934 with CODE (MS5) BlueTec 5
 ENGINES 542.9 in MODEL 930, 932, 934 with CODE (MS5) BlueTec 5



W14.40-1001-09

- 1 Injection nozzle
 2 Injection line
 3 Engine brake valve fitting
 4 Bolts

Modification notes

30.8.06	"The injection line (2) must be replaced after every removal" added.	Operation step 4	
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	Removing		
1	Remove injection line (2)		AR14.40-W-2001A
2	Remove injection nozzle (1)	i Seal holes with a suitable plug.	
	Install		
3	Install injection nozzle (1)	i Before installing the injection nozzles (1) and contact surface on engine brake valve fitting (3) check for foreign object and contamination. Nm	*BA14.40-N-1002-02A
4	Install new injection line (2)	i The injection line (2) must be replaced after every removal.	AR14.40-W-2001A

Nm Exhaust aftertreatment, Blue Tec

Number	Designation	Engine 541.9 with code MS4 or code MS5	Engine 542.9 with code MS4 or code MS5

BA14.40-N-1002-02A	Injection nozzle on engine brake valve fitting/ exhaust pipe	Nm 10	10
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