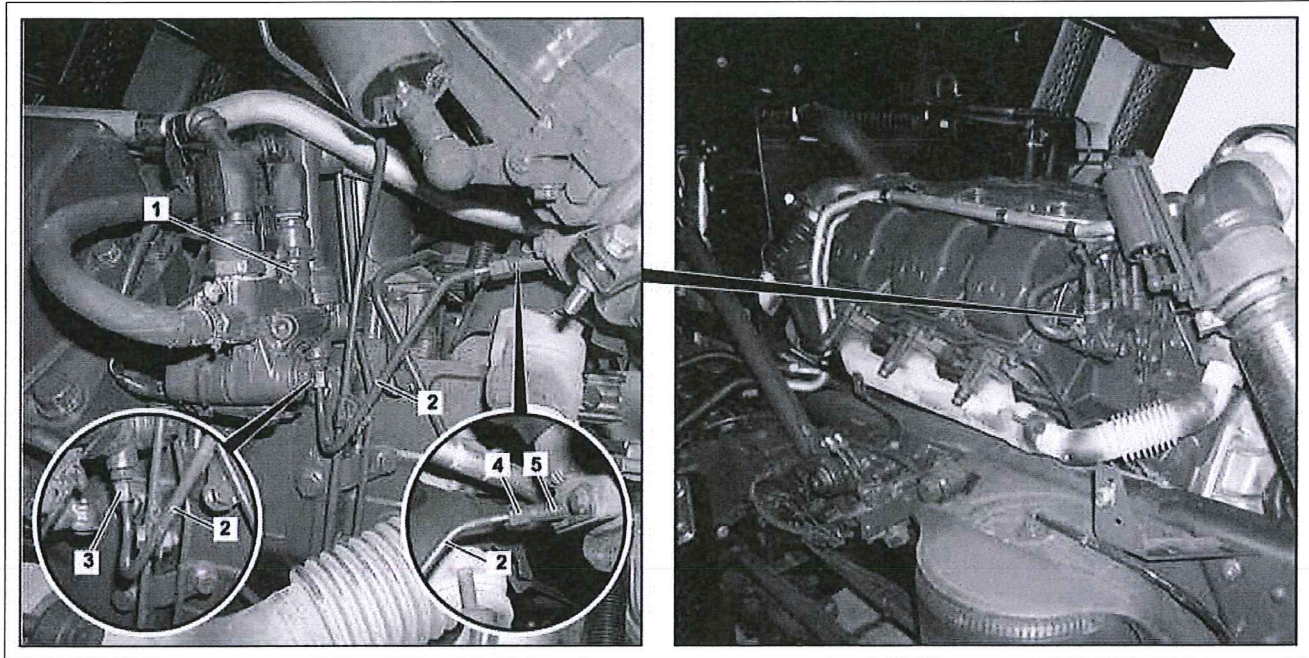


ENGINES 541.9 in MODEL 930, 932, 933, 934 with CODE (MS4) BlueTec 4
 ENGINES 542.9 in MODEL 930, 932, 934 with CODE (MS4) BlueTec 4
 ENGINES 541.9 in MODEL 930, 932, 933, 934 with CODE (MS5) BlueTec 5
 ENGINES 542.9 in MODEL 930, 932, 934 with CODE (MS5) BlueTec 5



W14.40-1002-09

- | | | |
|--------------------------|-------------|--------------------|
| 1 AdBlue metering device | 3 Union nut | 5 Injection nozzle |
| 2 Injection line | 4 Union nut | |

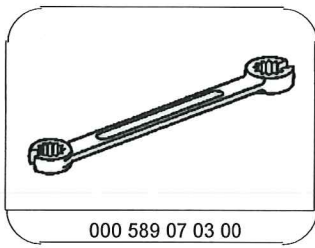
Modification notes

| | | |
|---------|---|---------------------|
| 11.8.08 | Value changed: injection line union nut on injection nozzle | *BA14.40-N-1003-02A |
| | Value changed: injection line union nut on metering device | *BA14.40-N-1004-02A |

| | Remove/install | | |
|------------------------|--|--|--|
| Danger! | Risk of burn injuries and scalding when working at AdBlue lines and the components attached to them. Risk of injury to skin and eyes when handling AdBlue. Risk of poisoning caused by swallowing AdBlue Notes on use, material properties and handling of AdBlue® | Pour AdBlue into suitable containers only. Wait until the pressure is released before starting any work on the exhaust aftertreatment system. | AS14.40-Z-0001-01A AH14.40-N-0001-01A |
| 1 | Open maintenance flap | | |
| Danger! | Risk of injury caused by body parts being pinched or crushed as cab is tilted Tilt cab Notes on tilting the cab | Ensure that no one is within the tilting range of the cab as it is being tilted. Always tilt the cab all the way to the end position and secure with the safety strut. | AS60.80-Z-0001-01A AH60.80-N-0003-01A |
| 3 | Remove injection line (2) | Seal holes with a suitable plug. Installation: Replace injection line (2) after each removal. | *BA14.40-N-1003-02A *BA14.40-N-1004-02A *000589070300 *000589680300 |
| 4 | Install in the reverse order | | |

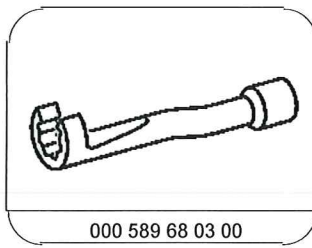
Nm Exhaust aftertreatment

| Number | Designation | | Engine 541.9 with code MS4 or code MS5 | Engine 542.9 with code MS4 or code MS5 |
|--------------------|--|----|--|--|
| BA14.40-N-1003-02A | Union nut, injection line to injection nozzle | Nm | 14 | 14 |
| BA14.40-N-1004-02A | Union nut, injection line to injection nozzle/injection pump | Nm | 14 | 14 |



000 589 07 03 00

Ring wrench



000 589 68 03 00

Box wrench bit