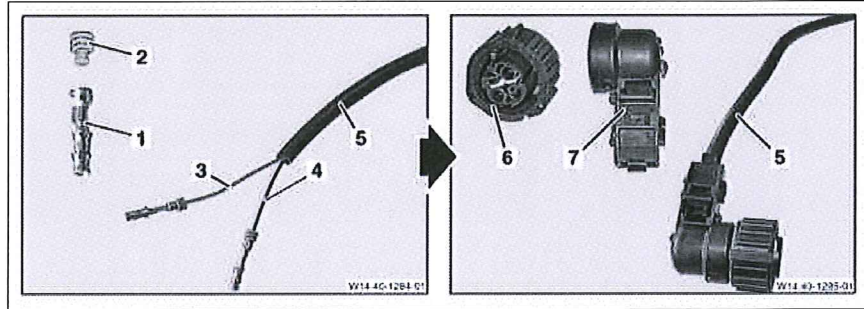


ENGINES 457.9, 541.9, 542.9, 902.9, 926.9 with CODE (MS4) BlueTec 4
ENGINES 457.9, 541.9, 542.9, 902.9, 926.9 with CODE (MS5) BlueTec 5
ENGINES 900.9, 902.9, 924.9, 925.9, 926.9 with CODE (MS4) BlueTec 4
ENGINES 900.9, 902.9, 924.9, 925.9, 926.9 with CODE (MS5) BlueTec 5

Terminal end for pump module plug

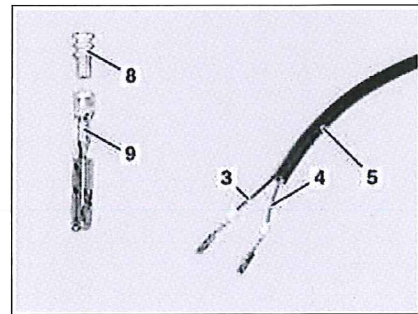
- 1 Plug contact (dia. 1.5 mm ELA)
- 2 Sealing
- 3 Electrical line (red/white)
- 4 Electrical line (brown/white)
- 5 Corrugated hose insulation
- 6 Plug cap
- 7 Contact socket



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Terminal end for SCR [Selective Catalytic Reduction] frame module control unit plug

- 3 Electrical line (red/white)
- 4 Electrical line (brown/white)
- 5 Corrugated hose insulation
- 8 Sealing
- 9 Plug contact (MCP 1.5K ELA)



W14.40-1286-01

Modification notes

6.6.07	The length of the wiring harness to be fabricated depends on the distance between the pump module and SCR [Selective Catalytic Reduction] frame module control unit, added.	Operation step 2
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i	Notes on crimping	
1	Switch off ignition	
2	Insert the electrical lines (3, 4) in the corrugated hose insulation (5)	i The new wiring harness with the electrical lines (3, 4) must not be integrated in the insulation of the SCR wiring harness between the pump module and SCR frame module control unit, it should however be routed in close proximity. The length of the wiring harness to be fabricated depends on the distance between the pump module and SCR frame module control unit
3	Install connector for the connection to the pump module at the electrical lines (3, 4)	i Crimp electrical plug contacts (1) with the crimper: With the basic wiring harness repair kit AR54.18-W-0010A With the tool box kit AR54.18-W-0010B
4	Attach plug contacts (9) to the electrical lines (3, 4) for the connection to the SCR frame module control unit	i Crimp electrical plug contacts (9) with the crimper: With the basic wiring harness repair kit AR54.18-W-0010A With the tool box kit AR54.18-W-0010B