

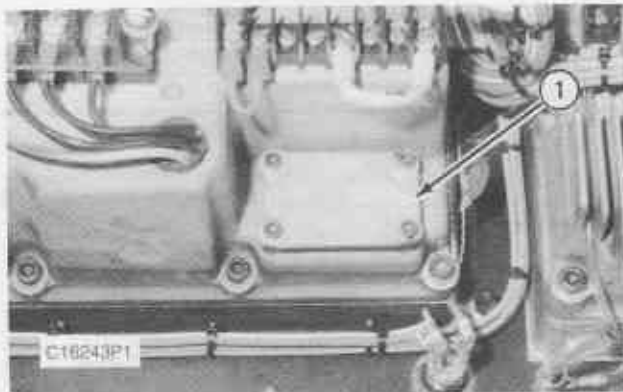
Service Procedure C – Programming The ACM

S1 CURRENT				
Meter	Program Switch Position	Input (RMS)	Transformer Ratios	Full Scale
AMP	0	0-5 AMPS	75:5	75 AMPS
AMP	1	0-5 AMPS	100:5	100 AMPS
AMP	2	0-5 AMPS	150:5	150 AMPS
AMP	3	0-5 AMPS	200:5	200 AMPS
AMP	4	0-5 AMPS	300:5	300 AMPS
AMP	5	0-5 AMPS	400:5	400 AMPS
AMP	6	0-5 AMPS	600:5	600 AMPS
AMP	7	0-5 AMPS	800:5	800 AMPS
AMP	8	0-5 AMPS	1000:5	1000 AMPS
AMP	9	0-5 AMPS	1200:5	1200 AMPS
AMP	10	0-5 AMPS	1500:5	1500 AMPS
AMP	11	0-5 AMPS	2000:5	2000 AMPS
AMP	12	0-5 AMPS	2500:5	2500 AMPS
AMP	13	0-5 AMPS	3000:5	3000 AMPS
AMP	14	0-5 AMPS	4000:5	4000 AMPS
AMP	15	NOT USED		
FREQ	NONE	Same As Voltmeter	Same As Voltmeter	45.0 To 99.9 Hz

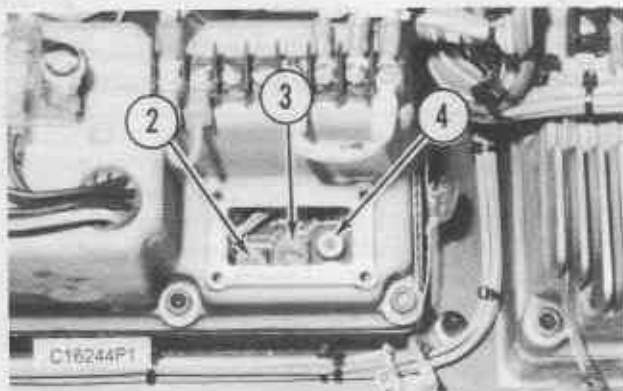
S2 VOLTAGE		
Meter Range	Program Switch S1 Position	Jumper ACM Terminals
0-700V	0	5 to 6
0-350V	2	5 to 7

The AC meter module (ACM) is factory set to display AC voltages and AC currents as specified by the customer. If the current transformers (CT's) are replaced with CT's having another ratio or if the generator is reconnected for a different voltage, reprogram the ACM.

If the generator set is a rental unit that is frequently reconnected from high to low voltage, use the CT's needed for the high current connection and set the voltage range for the highest voltage expected. This avoids reprogramming the ACM every time the generator is reconnected.



ACM Programming Cover Location
(1) Cover.



ACM Programming Components Location (Typical Example)
(2) S2 switch. (3) S1 switch. (4) R6.

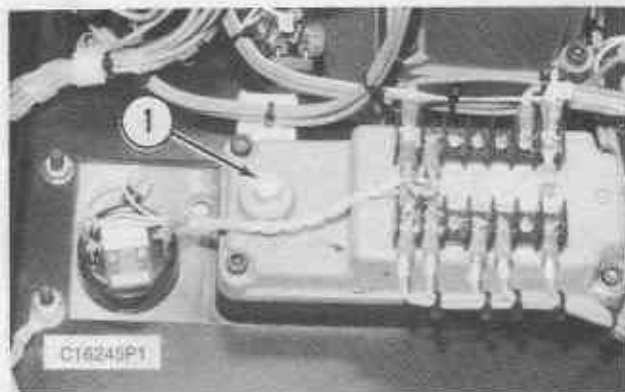
The ACM is programmed using two 16 position switches, S2 (2) for voltage and S1 (3) for current, to accommodate various voltmeter ranges and CT ratios. These switches are located under the access cover (1) in the rear of the ACM. The charts show the switch positions that correspond to the different voltmeter ranges and current transformer (CT) ratios used

It is possible for moisture to enter the ACM when the access cover is removed. Remove the cover in a dry environment. Open this cover in an air conditioned area if relative humidity exceeds 60%. If necessary, remove the ACM from the panel for programming.

To program, remove cover and turn S1 and S2 to the positions indicated in the table. Make sure that the external jumper is also connected to the terminals indicated in the table. Do NOT adjust the two calibration potentiometers to the right of S1 and S2. These are factory set to calibrate the ACM against an accurate standard. When paralleling two generator sets, it is possible the voltage readings are different. In this case the upper potentiometer R6(4) is adjusted so that both voltage displays read the same.

After programming the ACM, replace cover (1). Use a continuous bead of 6V6640 Sealant to seal the cover.

Service Procedure D – Alarm Module (DC Voltage Alarm Setpoint Adjustment)



Alarm Module Plug Location (Typical Example)
(1) Plug.

For all alarm applications, the low DC volts alarm setpoint is adjusted by a potentiometer located under access plug (1) on the rear of the module. The adjustment range is 8 to 38 volts. The setpoint is factory set at 24 DCV. To adjust the low DCV alarm setpoint:

1. Remove plug (1) which covers the adjustment pot on the rear of the alarm module. It is possible for moisture to enter the ACM when the plug is removed. Remove the plug in a dry environment. Remove the plug in an air conditioned area if relative humidity exceeds 60%.
2. Disconnect wires on terminals 1 and 7. Connect a variable DC power supply to the alarm module (+ voltage to terminal 1, - voltage to terminal 7). Set the power supply voltage to the desired low DCV alarm setpoint (between 8 and 38 volts).
3. Turn the adjustment pot fully clockwise.
4. After one minute, the low DC volts LED flashes. Press the acknowledge/silence switch to get a steady low voltage light.
5. Turn the adjustment pot counterclockwise slowly until the LED goes out.
6. Replace the plug.
7. Disconnect the variable DC power supply and connect wires removed in Step 2.

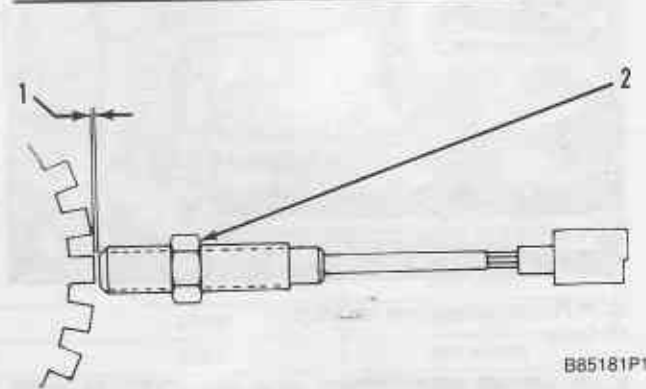
Service Procedure E – Magnetic Switch Test (24V)



Magnetic Switches Location

1. Disconnect jumper wire between terminals 4 and 5 in the generator mounted terminal strip (TS1). Measure resistance between terminal 5 and terminal 2. The correct resistance is 26 to 33 ohms. On dual starting motor (dual magnetic switch) systems, the resistance is 13 to 17 ohms. If resistance is incorrect, replace the defective magnetic switch. If okay, go to Step 2.
2. Disconnect cable going from the pinion solenoid to the starting motor. Do this on both starting motors of a two starting motor system.
3. Connect a DC voltmeter: positive to terminal 24 and negative to terminal 25 in generator mounted terminal strip (TS1) (connect negative to terminal 26 if second magnetic switch is tested in a two switch system).
4. Connect a wire from terminal 1 to terminal 5 on generator mounted terminal strip (TS1). The correct voltmeter reading changes from approximately 24 DCV to approximately 2 DCV. If voltage exceeds 2 volts, replace magnetic switch. Disconnect this wire immediately after the voltage is measured (no more than 10 seconds).
5. If the switch passes the requirements of Step 1 and 4, it is okay. Reconnect wires and cables that were removed in this procedure.

Service Procedure F – Speed Sensor Adjustment



Magnetic Pickup
(1) Clearance dimension, (2) Locknut.

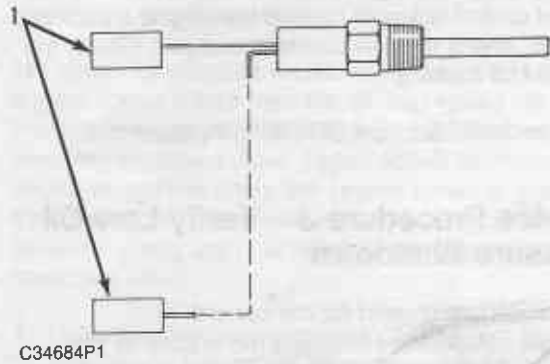
1. Remove the magnetic pickup from the engine flywheel housing and turn the flywheel until a gear tooth is directly in the center of the threaded opening for the magnet pickup. Install the magnetic pickup again in the threads of the flywheel housing.
2. Turn (by hand) in a clockwise direction until the end of the magnetic pickup just makes contact with the gear tooth. Now turn the magnetic pickup back out $\frac{1}{2}$ turn (180° in the counterclockwise direction) to get the correct air gap [clearance dimension (1)]. Now tighten locknut (2) to a torque of $45 \pm 7 \text{ N}\cdot\text{m}$ ($33 \pm 5 \text{ lb ft}$).

NOTE: Do NOT let the magnetic pickup turn while locknut (2) is tightened.

Service Procedure G – Temperature Sensor Resistance

Tools Needed		
6V7070	Digital Multimeter or Equivalent	1

Room Temp.	Resistance
$^\circ\text{C}$ ($^\circ\text{F}$)	ohms
20 (68)	12 215 to 12 780
21 (70)	11 680 to 12 215
22 (72)	11 170 to 11 680
23 (74)	10 685 to 11 170

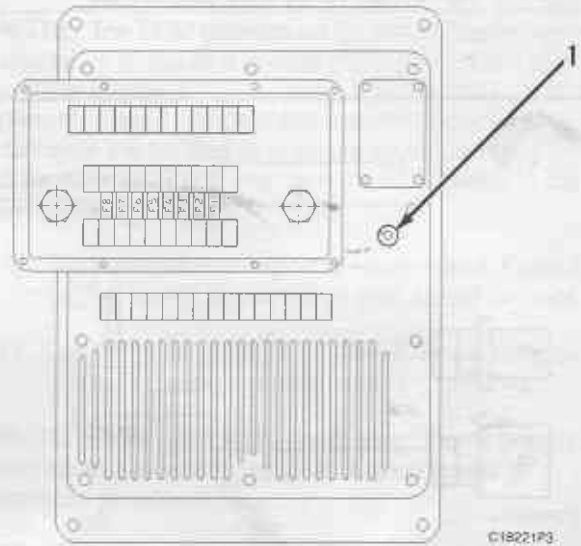


Coolant Temperature Sensor
 (1) Connectors to pressure/temperature module.

The resistance value of the sensor corresponds to the surrounding temperature. This test requires that the sensor is at room temperature.

1. Disconnect connectors (1).
2. There is one electrical connection in each connector (1). Measure the resistance between connectors (1). Make sure to make good contact to the connector pins.
3. Compare the measured resistance with that listed in the above chart.
 - If the resistance values do NOT agree, check connectors (1) and repair any bad connections. If connectors are okay, replace the coolant temperature sensor.
 - If the resistance values do agree, check the mating connectors at the pressure/temperature module. If connectors are okay, replace the pressure/temperature module.

C Service Procedure H – Verify Overspeed Shutdown



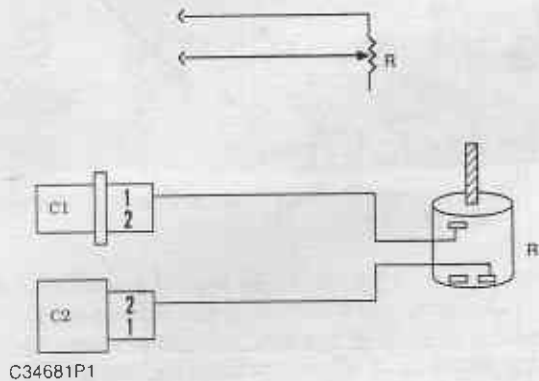
Back Of ECM
 (1) Overspeed verify switch.

The ECM allows the service personnel to verify (check) that the engine overspeed protection is functioning. Actual overspeeding of the engine is NOT required. Activation of the overspeed verify switch reduces the overspeed setpoint to 75% of the value programmed in the ECM. Therefore the overspeed verify speed is less than rated engine speed.

1. Operate the engine at rated speed. Monitor the fuel control solenoid (and the air shutoff solenoid, if equipped).
2. Press and hold overspeed verify switch (1). Release the switch after the engine stops.
3. Check that the fuel control solenoid (and the air shutoff solenoid, if equipped) cause the engine to shutdown. Also, check that the overspeed LED, on the ECM, is flashing.
4. Turn the ECS to the OFF/RESET position.

C Service Procedure I – Verify High Coolant Temperature Shutdown

Tools Needed	
High Coolant Temperature Test Harness	1



High Coolant Temperature Test Harness
 C1 = Connector Housing 7N9737. C2 = Connector Housing 7N9738, R = 1000 ohm ten turn potentiometer.

This procedure enables service personnel to verify (check) that the engine high coolant temperature protection is functioning. Substituting a variable resistor (potentiometer) for the temperature sensor, allows testing of the circuit without overheating the engine.

NOTE: The low coolant temperature alarm on the alarm module is tested in a similar procedure. However, R is replaced with a 20 000 ohm potentiometer.

1. Determine the setpoint for high coolant temperature shutdown. See Service Procedure A.
2. Turn the ECS to the OFF/RESET position.
3. Disconnect the two harness connectors at the temperature probe. Set R to 1000 ohms. Connect the test harness to the disconnected vehicle harness connectors.
4. Start the engine. Depress the display hold switch when the engine coolant temperature is displayed. The correct displayed temperature is approximately 88°C (189°F).

NOTE: If equipped with an alarm module, the high coolant temperature LED and horn on the alarm module are activated prior to engine shutdown.

5. Slowly adjust R until the displayed temperature is the same as the setpoint temperature (of step 1).

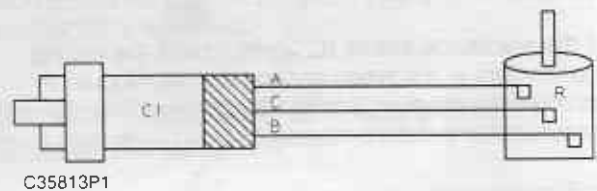
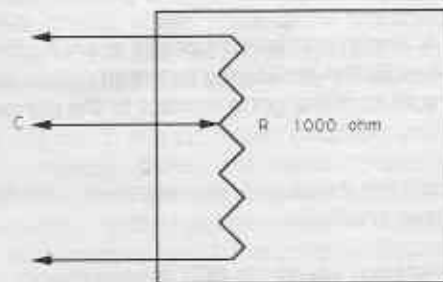
6. When the displayed and setpoint temperature are the same, the engine shuts down. Check that the fuel control solenoid caused the engine shutdown. Also, check that the overtemperature LED, on the ECM, is flashing.

7. Turn the ECS to the OFF/RESET position.

C Service Procedure J – Verify Low Oil Pressure Shutdown

This procedure is used for the current pressure/temperature modules (no engine oil line connects to the module, wires connect the engine oil pressure sensor to the pressure/temperature module).

Tools Needed	
Low Oil Pressure Test Harness	1



Low Oil Pressure Test Harness
 A = Socket A 8T8730. B = Socket B 8T8730. C = Socket C 8T8730. C1 = Connector 8T8731. R = Potentiometer, 1000 ohm, ten turn. **NOTE:** Socket C connects to the wiper of potentiometer R.

This procedure enables service personnel to verify (check) that the low engine oil pressure protection is functioning. This procedure controls the oil pressure signal to the pressure/temperature system without affecting the engine lubrication system. Engine shutdown and alarm are verified at idle speed and rated speed.

NOTE: The low oil pressure LED and horn on an alarm module, if equipped, activate 34 kPa (4.9 psi) above the engine shutdown value.

Idle speed oil pressure shutdown occurs when: the engine speed is less than the oil step speed value and the engine oil pressure is less than the idle speed oil pressure shutdown value. Rated speed oil pressure shutdown occurs when: the engine speed is greater than the oil step speed value and the engine oil pressure is less than the rated speed oil pressure shutdown value.

1. Determine the programmed ECM setpoint for: oil step speed, idle speed oil pressure shutdown and rated speed oil pressure shutdown. See Service Procedure A.
2. Turn the ECS to the OFF/RESET position.
3. Disconnect the engine oil pressure sensor connector from the pressure/temperature module. Connect the test harness to the pressure/temperature module connector.
4. Turn the ECS to the AUTO position. Monitor the engine oil pressure on the ECM display. Adjust potentiometer R until the pressure displayed is greater than the idle speed oil pressure shutdown value, but less than 345 kPa (50 psi).

NOTE: The ECM displays an 09 dIAG code, when the sensed oil pressure is greater than 345 kPa (50 psi) and the engine is NOT running. If an 09 dIAG code is present, clear it. To clear the diagnostic code, decrease the sensed oil pressure by adjusting potentiometer R and then turn the ECS switch to the OFF/RESET position.

5. Start and run the engine at idle speed. Keep the engine speed below the oil step speed setpoint.
6. Lower the oil pressure displayed on the ECM by slowly adjusting potentiometer R.

NOTE: The engine shuts down when the oil pressure decreases below the setpoint for idle speed oil pressure shutdown.

7. Verify that shutdown occurs when the displayed engine oil pressure is the same as (or slightly less than) the setpoint for idle speed oil pressure shutdown. Verify that the low oil pressure LED, on the ECM, is flashing.

NOTE: The low oil pressure LED and horn on an alarm module, if equipped, activate prior to engine shutdown.

8. Turn the ECS to the OFF/RESET position.

9. Turn the ECS to the AUTO position. Monitor the engine oil pressure on the ECM display. Adjust potentiometer R until the pressure displayed is greater than the rated speed oil pressure shutdown value, but less than 345 kPa (50 psi).

NOTE: The ECM displays an 09 dIAG code, when the sensed oil pressure is greater than 345 kPa (50 psi) and the engine is NOT running. If an 09 dIAG code is present, clear it. To clear the diagnostic code, decrease the sensed oil pressure by adjusting potentiometer R and then turn the ECS switch to the OFF/RESET position.

10. Start and run the engine at rated speed. Keep the engine speed above the oil step speed setpoint.
11. Lower the oil pressure displayed on the ECM by slowly adjusting potentiometer R.

NOTE: The engine shuts down when the oil pressure decreases below the setpoint for rated speed oil pressure shutdown.

12. Verify that shutdown occurs when the displayed engine oil pressure is the same as (or slightly less than) the setpoint for rated speed oil pressure shutdown. Verify that the low oil pressure LED, on the ECM, is flashing.
13. Turn the ECS to the OFF/RESET position to clear the ECM.
14. Remove the test harness. Reconnect the engine oil pressure sensor to the pressure/temperature module.

Schematics & Wiring Diagrams

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Abbreviations

A	Ammeter	NC	Normally Closed
ACM	AC Metering Module	OCL	Overcrank Light
ADS	Engine Combustion Air Damper Position Switch	OCT	Overcrank Timer
AFCR	Auxiliary Fuel Control Relay	OP	Oil Pressure
ALM	Alarm Module	OPG	Oil Pressure Gage
ALS	Alarm Silence Push Button	OPL	Oil Pressure Light
ALT	Alternator	OSL	Overspeed Light
AR	Arming Relay	PEEC	Caterpillar Programmable Electronic Engine Control
ASOS	Air Shut-Off Solenoid	PL	Panel Illumination Light
ASR	Air Shut-Off Relay	PLS	Panel Light Switch
ASSV	Air Start Solenoid Valve	POT	Potentiometer
AUX	Auxiliary Relay (Crank Termination)	PP	Prelube Pump
AVS	Ammeter Voltmeter Phase Selector Switch	PPMS	Prelube Pump Magnetic Switch
AWG	American Wire Gage	PPPS	Prelube Pump Oil Pressure Switch
BATT	Battery	PR	Pre-Regulator
BCF	Battery Charger Failure Switch	PS	Pinion Solenoid
C	Common	PWM	Analog To PWM Converter
CB	Circuit Breaker	RAN	Remote Annunciator
CCM	Cycle Crank Module	RPL	Reverse Power Light
CDM	Engine Cooldown Timer Module	RPR	Reverse Power Relay
CIM	Customer Interface Module	RPSR	Reverse Power Slave Relay
CT	Current Transformer	RR	Run Relay
CTR	Crank Termination Relay	SASV	Start Aid Solenoid Valve
D	Diode	SATS	Start Aid Temperature Switch
DCV	DC Voltmeter	SAS	Start Aid Switch
ECM	Engine Control Module	SEC	Second
ECS	Engine Control Switch	SHTC	Circuit Breaker Shunt Trip Coil
EFL	Engine Failure Light	SIG	Signal
EGA	Electronic Governor Actuator	SL	Synchronizing Light
ENFR	Engine Failure Relay	SLM	Synchronizing Light Module
ESPB	Emergency Stop Push Button	SLR	Synchronizing Light Resistor
ESL	Emergency Stop Light	SM	Starting Motor
F	Fuse	SMMS	Starting Motor Magnetic Switch
FCR	Fuel Control Relay	SMPS	24VDC To 12VDC Switchmode Power Supply
FS	Fuel Solenoid	SMR	Starting Motor Relay
FSOS	Fuel Shut-Off Solenoid	SOR	Peec Shut-Off Relay
GOV	Governor	SP	Speed Adjust Potentiometer
GS	Governor Switch	SR	Slave Relay
GSM	Governor Synchronizing Motor	SS	Synchronizing Switch
GSOV	Gas Shut-Off Valve	T	Generator Line Leads
HZ	Frequency Meter	TD	Time Delay Relay
IC	Remote Start/Stop Initiate Contact	TSC	Transfer Switch Position Indicating Contact
L	Load Leads	V	AC Voltmeter
LFL	Low Fuel Level Light	VAR	Voltage Adjust Rheostat
LFLAS	Low Fuel Level Alarm Switch	WT	Water Temperature
LFS	Latching Fuel Control Solenoid	WTG	Water Temperature Gage
LOLAS	Low Oil Level Alarm Switch	WTL	Water Temperature Light
LTS	Lamp Test Switch	XDUCER	Transducer
LWLAS	Low Water Level Alarm Switch	Z	Zener Diode
LWTL	Low Water Temperature Light	2301	Electronic Governor (Speed Sensing)
MAN	Manual		
MPU	Magnetic Speed Pickup		
MSP	Manual Speed Adjust Potentiometer		

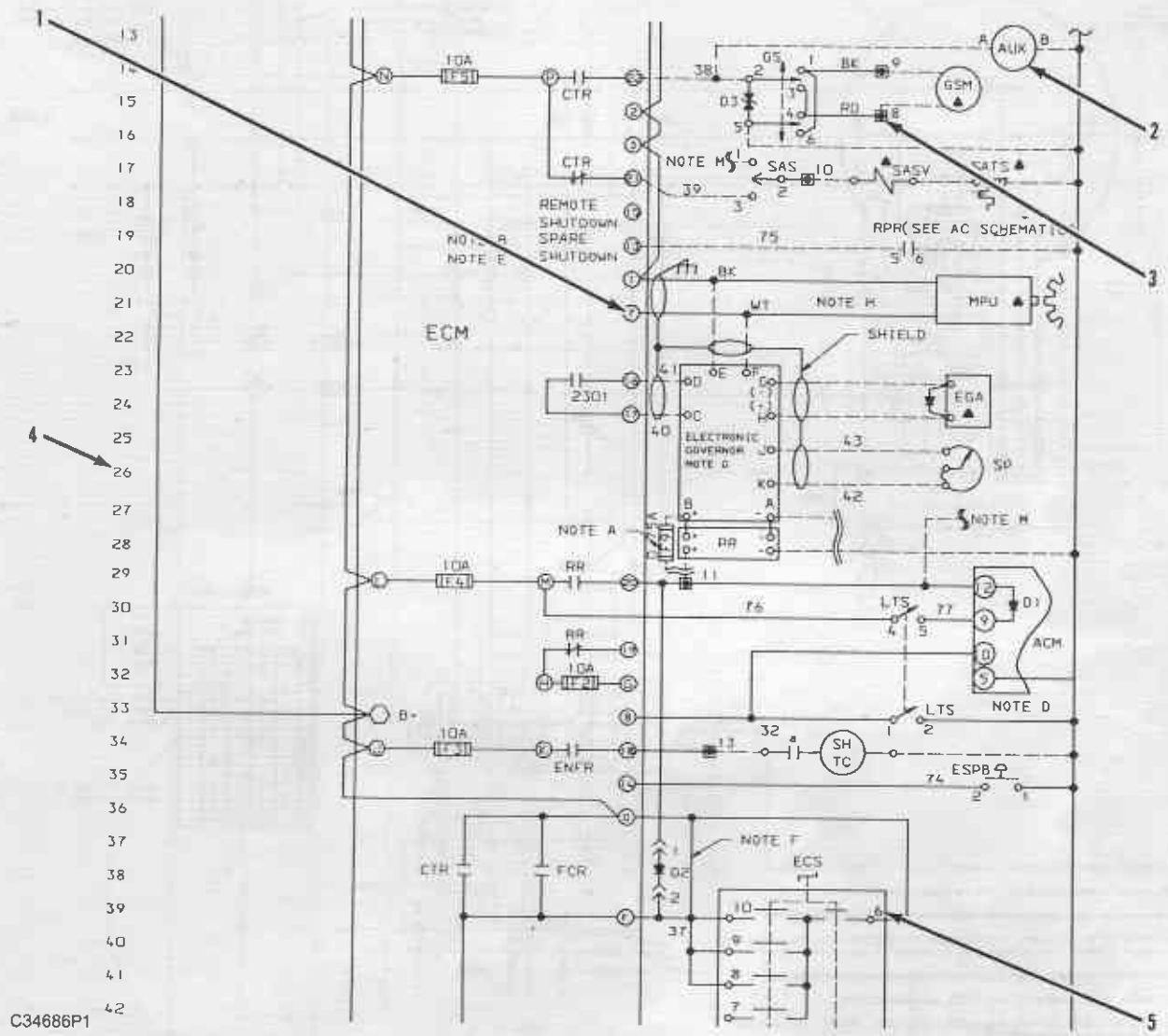
Symbols

	ENGINE GENERATOR TERMINAL POINT		AUTOMATIC RESET
	CONTROL PANEL TERMINAL POINT		NON-AUTO RESET
	VOLTAGE REGULATOR TERMINAL POINT		AUTOMATIC START-STOP MODE
	STANDARD WIRING		SYSTEM NOT IN AUTOMATIC START-STOP MODE
	OPTIONAL WIRING		CRANK
	CUSTOMER WIRING		ADJUSTABLE LOW-HI
	ALTERNATIVE WIRING		AC VOLTS
	SHIELDED WIRE		LOW OIL PRESSURE
	ENGINE MOUNTED COMPONENT		OVERSPEED
	TIME CLOSED CONTACT		EMERGENCY STOP
	TIMED OPENED CONTACT		FAIL TO START (OVER CRANK)
	TIMED CLOSED TIMED OPENED CONTACT		LOW FUEL LEVEL
	RELAY CONTACT (NORMALLY OPEN)		LOW COOLANT TEMPERATURE
	RELAY CONTACT (NORMALLY OPEN)		HIGH COOLANT TEMPERATURE
	RELAY CONTACT (NORMALLY CLOSED)		STARTING AID-ETHER
	RELAY CONTACT (NORMALLY CLOSED)		HORN
	GENERATOR FRAME (CHASSIS) GROUND		HORN SILENCE/ACKNOWLEDGE SWITCH
	EARTH GROUND		RAISE
	PRESSURE SWITCH		LOWER
	PRESSURE SWITCH		ON
	TEMPERATURE SWITCH		OFF
	TEMPERATURE SWITCH		LIQUID LEVEL SWITCH
	GAGE SENDING UNIT		LAMP
	WATER TEMPERATURE SENDING UNIT		PANEL ILLUMINATION LIGHT
	OIL PRESSURE SENDING UNIT		ENGINE INTAKE AIR DAMPER CLOSED
	MANUALLY OPERATED CONTROL		SYSTEM BATTERY VOLTAGE
	OPERATED BY TURNING		SERVICE HOURS
	SPEED SWITCH CONTACT		ENGINE-STOP
	SPEED SWITCH CONTACT		ENGINE RPM
	BREAKDOWN DIODE BIDIRECTIONAL		LAMP/DISPLAY TEST
	BREAKDOWN DIODE BIDIRECTIONAL		GENERATOR SYNCHRONIZING INDICATOR
	DIODE		AMMETER VOLTMETER PHASE SELECTOR SWITCH
	DIODE		REVERSE POWER
	FUSE		BATTERY CHARGER MALFUNCTION
	FUSE		
	EMERGENCY SWITCH		
	RELAY COIL		
	RELAY COIL		
	CIRCUIT BREAKER		
	CIRCUIT BREAKER		

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How To Read Control Panel DC Schematics

7C1000 EMCP DA

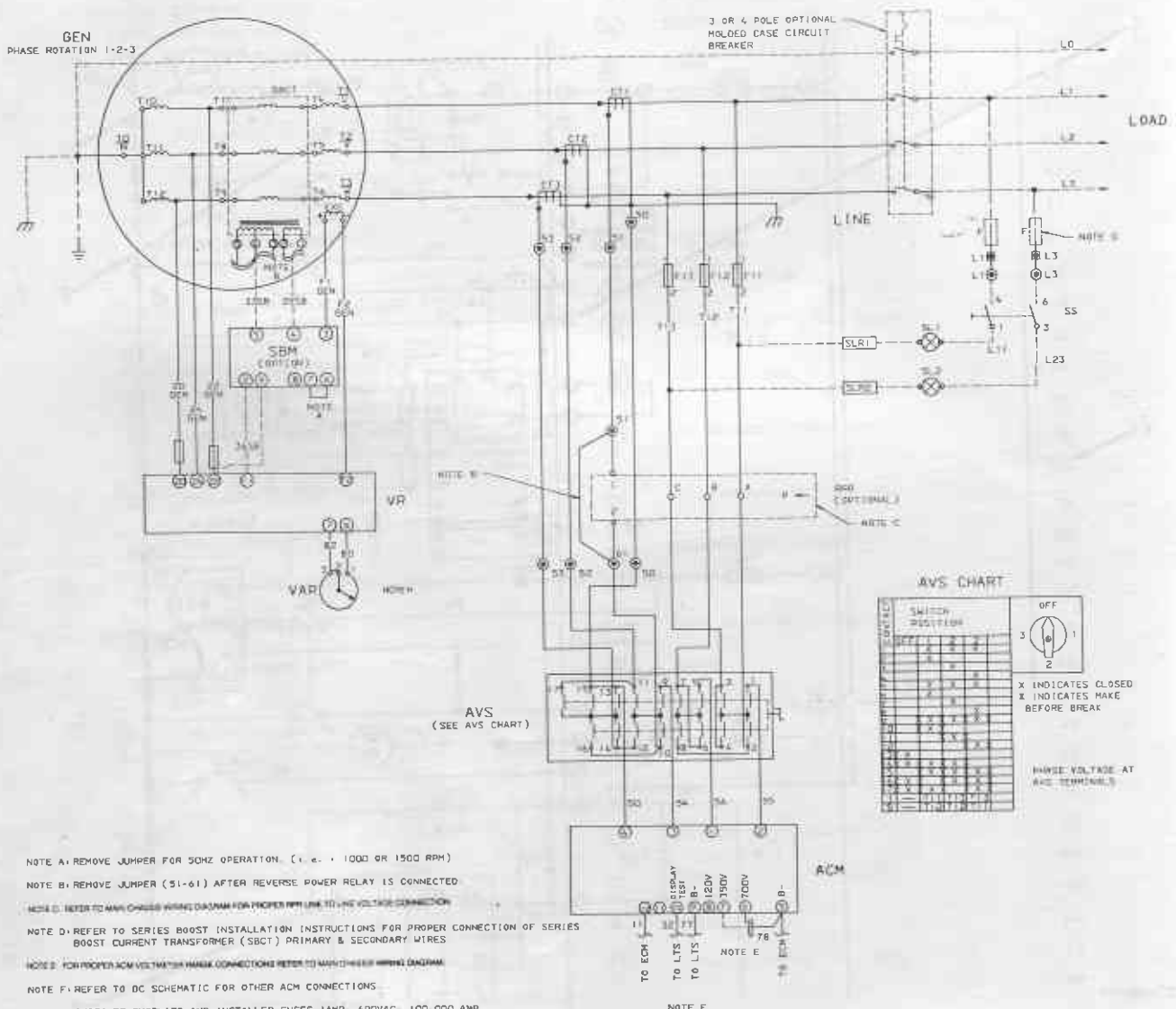


Typical DC Schematic

(1) Symbol for terminal on control panel. (2) Pin identification on components. (3) Symbol for terminal on generator terminal strip. (4) Line numbers used for component location: for example SP is on line 26. (5) Pin identification on ECS switch.

AC Schematic (IEC)

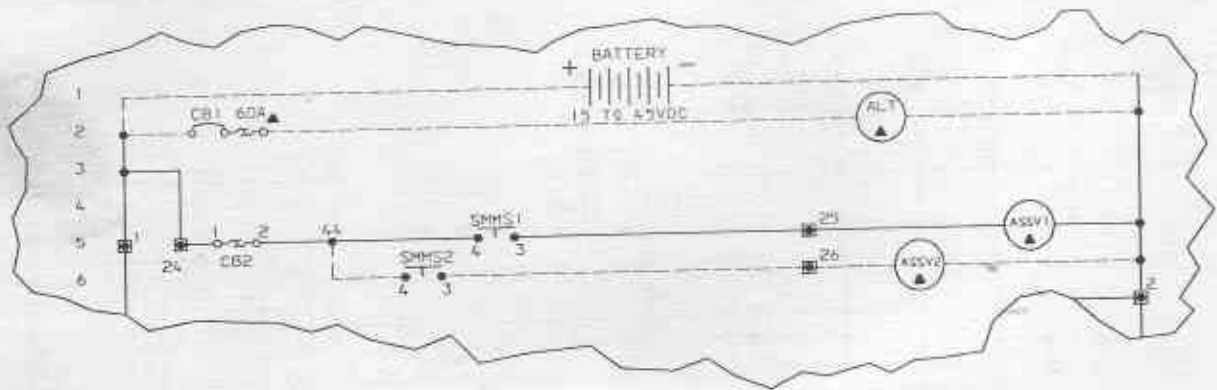
How To Read Control Panel Diagrams



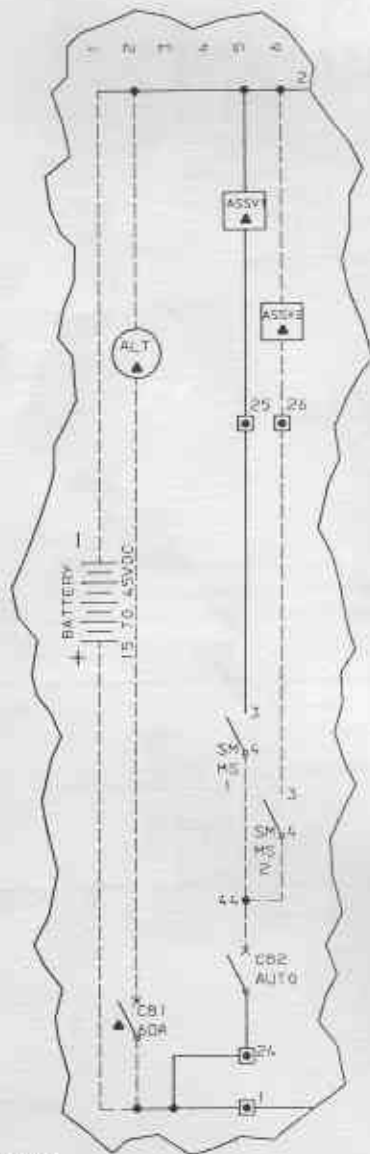
- NOTE A: REMOVE JUMPER FOR 50HZ OPERATION. (i.e. 1000 OR 1500 RPM)
- NOTE B: REMOVE JUMPER (51-61) AFTER REVERSE POWER RELAY IS CONNECTED
- NOTE C: REFER TO MAIN CHASSIS WIRING DIAGRAM FOR PROPER RPM LINE TO LINE VOLTAGE CONNECTION
- NOTE D: REFER TO SERIES BOOST INSTALLATION INSTRUCTIONS FOR PROPER CONNECTION OF SERIES BOOST CURRENT TRANSFORMER (SBCT) PRIMARY & SECONDARY WIRES
- NOTE E: FOR PROPER ACM VOLTAGE MAKE CONNECTIONS REFER TO MAIN CHASSIS WIRING DIAGRAM
- NOTE F: REFER TO DC SCHEMATIC FOR OTHER ACM CONNECTIONS
- NOTE G: CUSTOMER SUPPLIED AND INSTALLED FUSES-1AMP, 600VAC, 100,000 AMP INTERRUPTING CAPACITY
- NOTE H: JUMPER ON VMI TERMINALS 2 AND 3 PROVIDES FOR PANELS WITH 100 CHASSIS AND FOR USE WITH VRO VOLTAGE REGULATOR. JUMPER 1 AND 2 ON ALL OTHERS.

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DC Schematic - Air Start



PARTIAL SCHEMATIC
(JIC SYMBOLS)
NOTE A

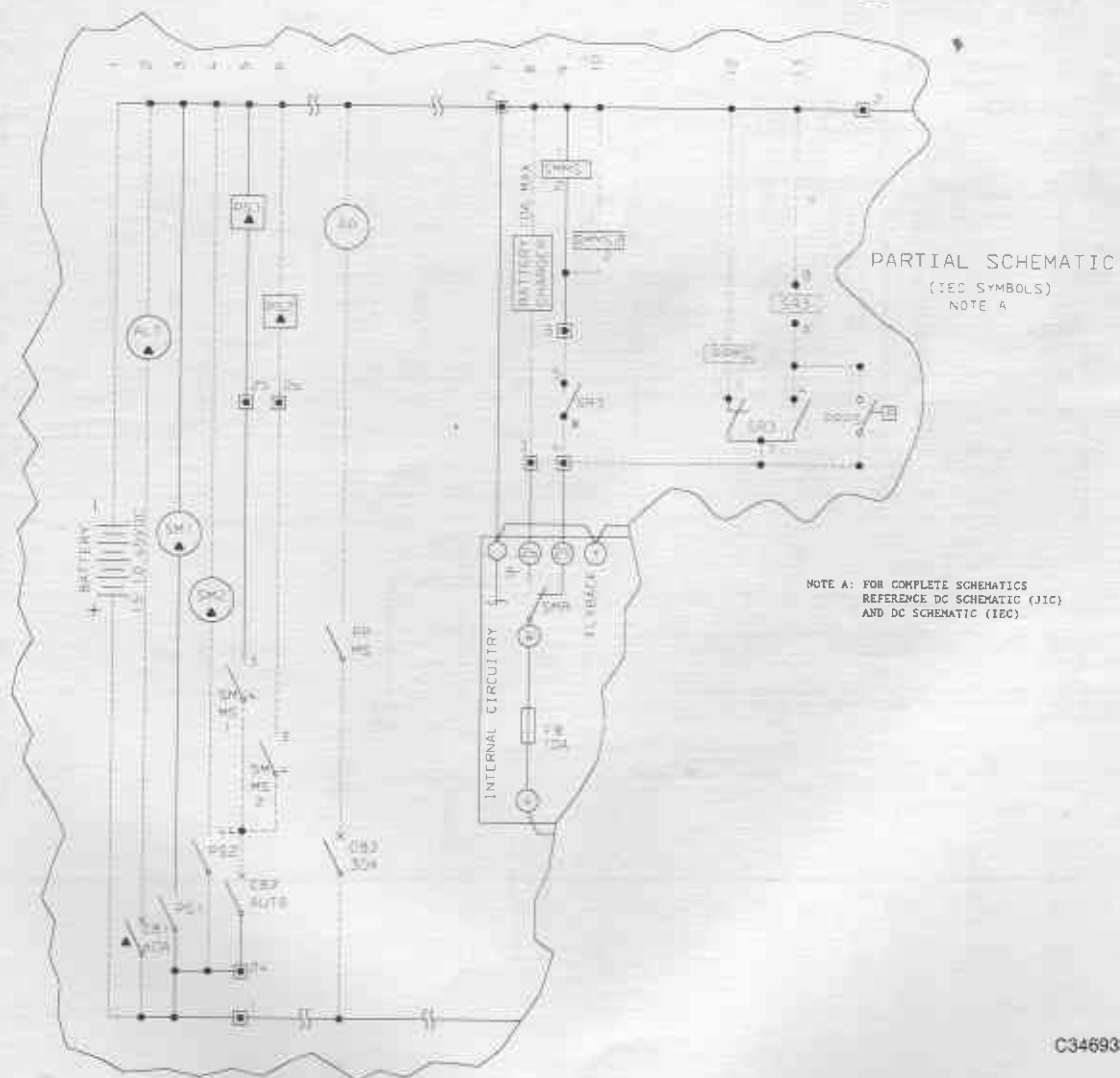
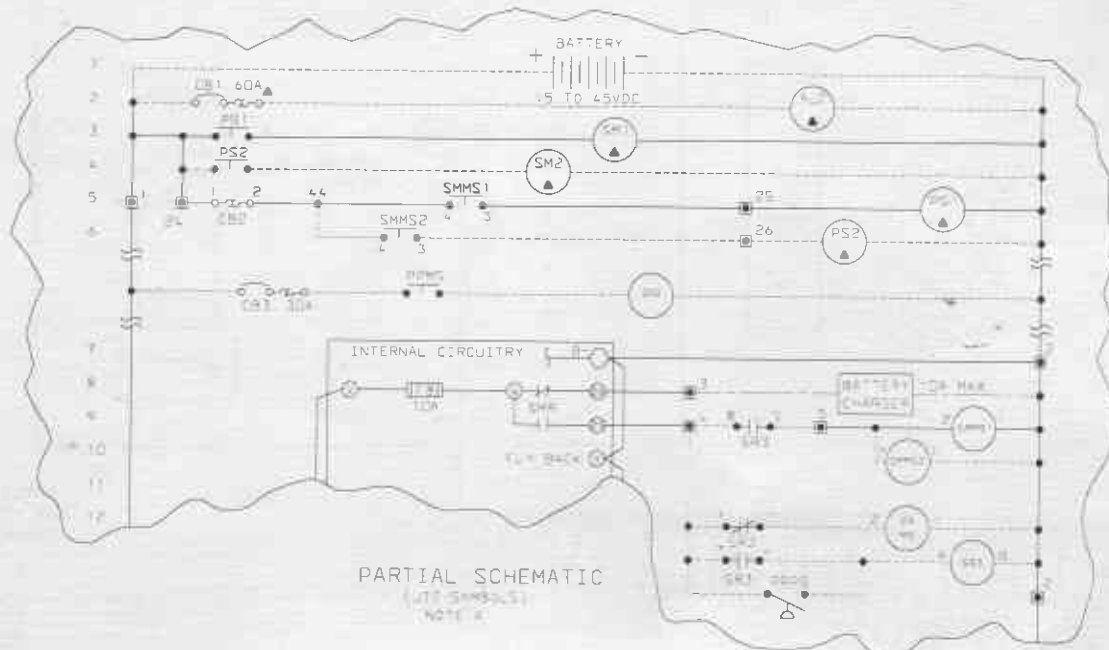


PARTIAL SCHEMATIC
(IEC SYMBOLS)
NOTE A

NOTE A: FOR COMPLETE SCHEMATICS
REFERENCE DC SCHEMATIC (JIC)
AND DC SCHEMATIC (IEC).

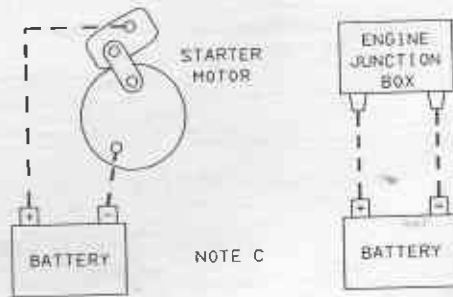
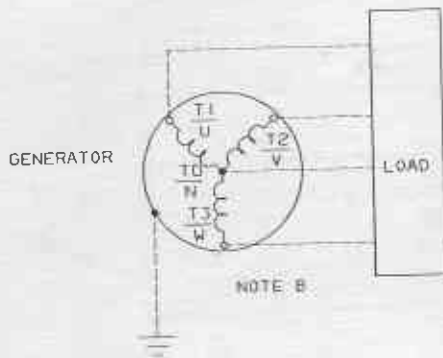
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DC Schematic - Prelube Pump

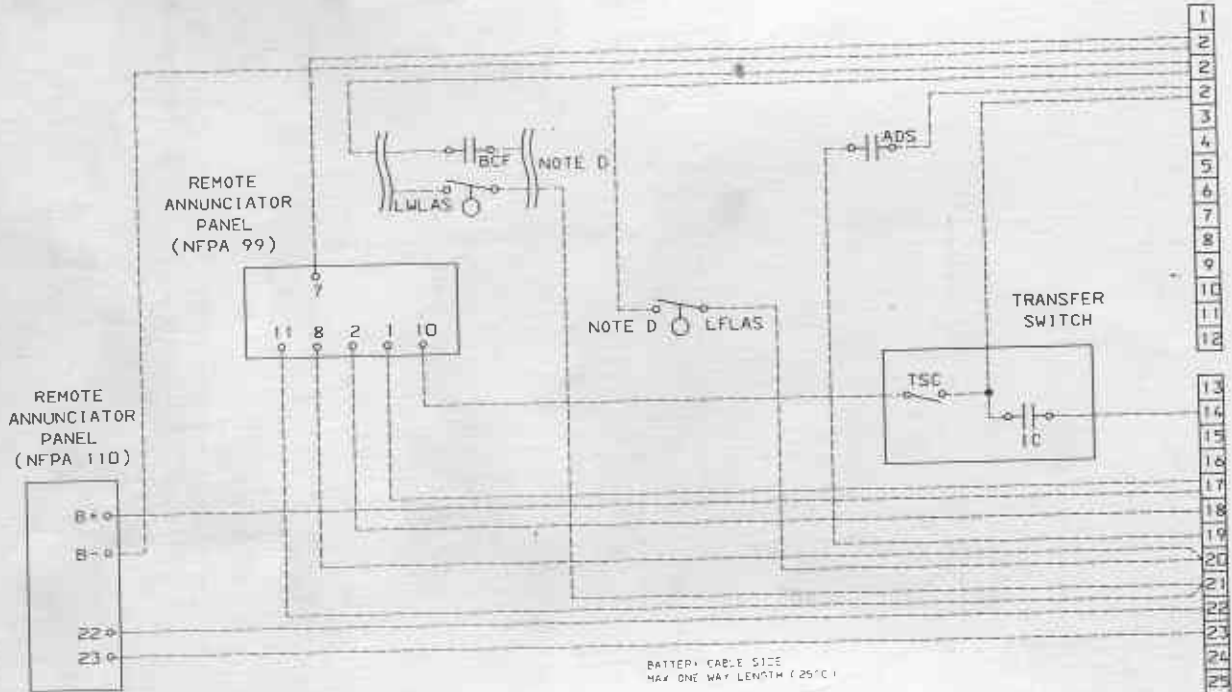


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Wiring Diagram - Customer/Contractor



GENERATOR TERMINAL BOX TERMINAL STRIP TS1



- NOTE A: REFER TO ABBREVIATIONS & SYMBOLS
- NOTE B: PROPERLY EARTH GROUND THE GENERATOR CHASSIS & CONNECT THE ELECTRICAL LOAD PER APPLICABLE CODES.
- NOTE C: CONNECT CRANKING/CONTROL BATTERIES TO STARTER MOTOR, OR JUNCTION BOX ON AIR START GENSETS. REFERENCE DRAWING FOR BATTERY CABLE SIZING
- NOTE D: VARIOUS CUSTOMER SWITCHES CAN BE ACCOMMODATED FOR INTERFACE WITH OPTIONAL ALARM MODULES PROVIDED IN THE GENERATOR CONTROL PANEL
- NOTE E: CONNECT WIRES FROM TS1 TERMINALS L1 & L3 THROUGH A CUSTOMER SUPPLIED 400 VAC, 100,000 AMP INTERRUPTING CAPACITY FUSE TO THE PHASE 1 & 3 LOAD SIDE OF THE GENERATOR OUTPUT BREAKER. THIS WILL ENABLE CONTROL PANEL SYNCHRONIZING LIGHT OPERATION FOR MANUAL SYNCHRONIZING.

BATTERY CABLE SIZE
MAX ONE WAY LENGTH (25°C)

GAUGE	SINGLE STARTING MOTOR	DUAL STARTING MOTOR
2/0	5'	2.5'
3/0	6'	2'
4/0	3.25'	1.5'
1	2.5'	1.25'

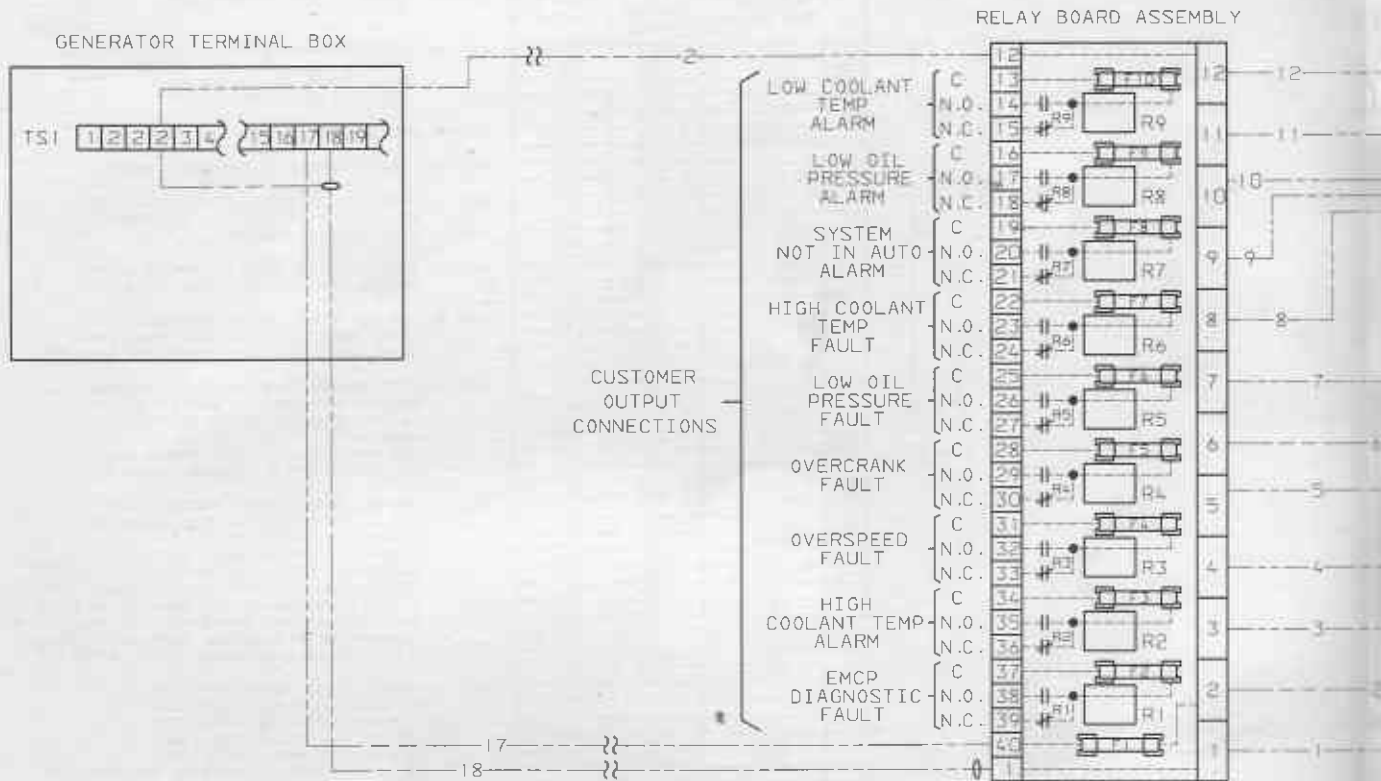
CONTROL PANEL AUXILIARY RELAY CONNECTIONS

NOTE E



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C Wiring Diagram - Customer Interface Module (CIM)



APPLICATION INFORMATION

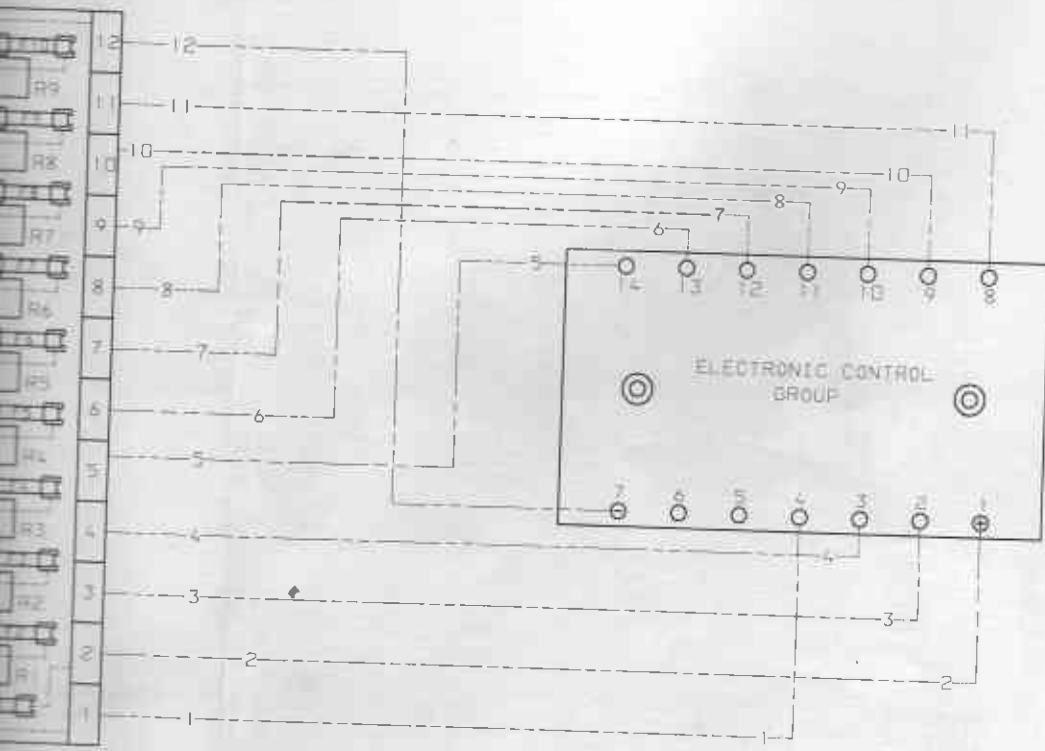
1. MOUNTING: THE RELAY BOARD ASSEMBLY AND THE ELECTRONIC CONTROL GROUP SHALL BE MOUNTED ON A SOLID, NON-VIBRATING SURFACE. A VERTICAL MOUNTING SURFACE IS RECOMMENDED TO PREVENT OBJECTS FROM FALLING ON THE TERMINALS.
2. ENVIRONMENT: THE RELAY BOARD & ELECTRONIC CONTROL GROUP MUST BE MOUNTED IN A CLEAN, DRY, VIBRATION FREE ENVIRONMENT; WHERE THE AMBIENT TEMPERATURE IS BETWEEN -30 TO +65 °C (-22 TO 149 °F)
3. OPERATING VOLTAGE: 24 VOLTS DC, NOMINAL
4. RELAY CONTACTS: GOLD PLATED, RATED 1 AMP AT 24 VOLTS DC
5. FUSES: FUSES F1 THRU F10 ARE RATED 1 AMP.
6. DIAGNOSTICS: THIS SYSTEM IS EQUIPPED WITH A LOSS OF SERIAL DATA LINK DIAGNOSTICS. THE DIGITAL SERIAL DATA LINK SIGNAL IS COMMUNICATED FROM THE GENERATOR TERMINAL BOX TERMINAL STRIP TSI TO THE RELAY BOARD ASSEMBLY VIA WIRE #18. THE SIGNAL IS THEN CONNECTED FROM THE RELAY ASSEMBLY TO THE ELECTRONIC CONTROL GROUP VIA WIRE #1. IF THE ELECTRONIC CONTROL GROUP DOES NOT RECEIVE THE SIGNAL IT WILL RESPOND BY TURNING ALL THE RELAYS ON & OFF EVERY TWO (2) SECONDS.
7. TEST MODE: THE RELAYS CAN BE ENERGIZED VIA THE SERIAL DATA LINK, BY ACTUATING THE LAMP TEST SWITCH ON THE EMCP. THIS FEATURE CAN BE DISABLED BY ADDING A JUMPER ON THE ELECTRONIC CONTROL GROUP BETWEEN TERMINALS 6 & 7.
8. WIRING: WIRING BETWEEN THE GENERATOR TERMINAL BOX TERMINAL STRIP TSI AND THE RELAY BOARD ASSEMBLY SHALL BE STRANDED CONDUCTOR TYPE WITH A MAXIMUM LENGTH OF WIRES #2 & 17 SHALL BE A MINIMUM SIZE OF 12 AWG. SERIAL DATA LINK WIRE #18 IS RECOMMENDED TO BE TYPE 18 AWG MINIMUM. IT IS RECOMMENDED THAT THE ROUTING OF THESE WIRES AVOID SOURCES OF ELECTRICITY (i.e.: MOTORS, POWER CABLES, ETC.) WHERE POSSIBLE.
9. ELECTRONIC CONTROL GROUP TERMINAL DESCRIPTION

TERMINAL NO.	DESCRIPTION
1	+ BATTERY INPUT
2	EMCP DIAGNOSTIC FAULT OUTPUT
3	HIGH COOLANT TEMPERATURE ALARM OUTPUT
4	SERIAL DATA LINK SIGNAL INPUT
5	RELAY TEST
6	RELAY TEST VIA DATA LINK
7	- BATTERY INPUT
8	LOW COOLANT TEMPERATURE ALARM OUTPUT
9	LOW OIL PRESSURE ALARM OUTPUT
10	SYSTEM NOT IN AUTO ALARM OUTPUT
11	HIGH COOLANT TEMPERATURE FAULT OUTPUT
12	LOW OIL PRESSURE FAULT OUTPUT
13	OVERCRANK FAULT OUTPUT
14	ENGINE OVERSPEED FAULT OUTPUT

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THE RELAYS CAN ALSO BE ENERGIZED FOR TESTING, BY TEMPORARILY PLACING A JUMPER BETWEEN TERMINALS 5 & 7 ON THE ELECTRONIC CONTROL.

ASSEMBLY



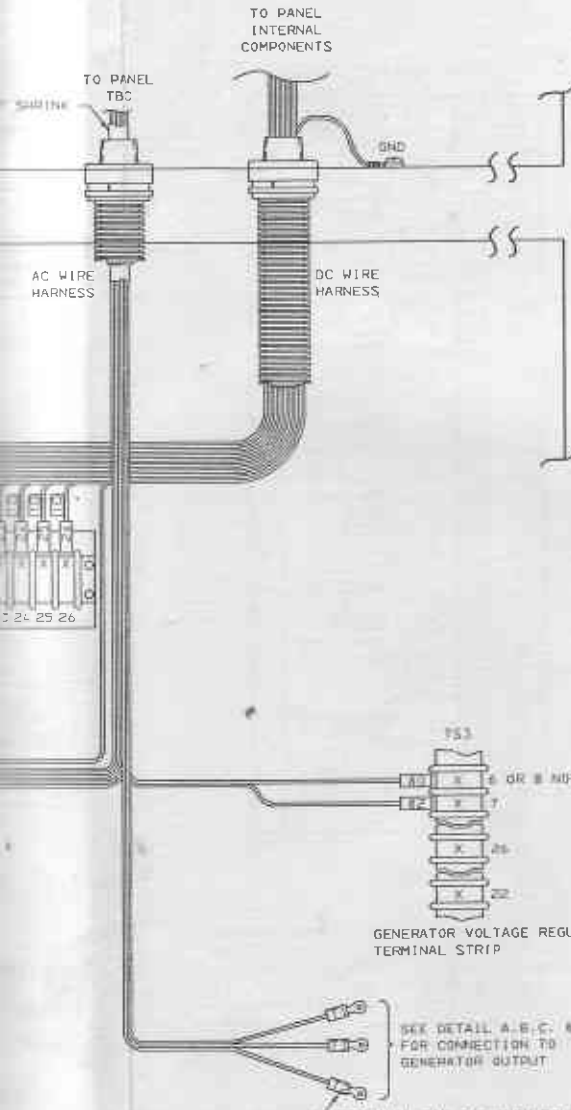
WIRING FROM MOTOR TERMINAL BOX TERMINAL BOARD ASSEMBLY SHALL BE WITH A MAXIMUM LENGTH OF 1000 FEET WITH A MINIMUM SIZE OF 12 AWG. THE WIRING IS RECOMMENDED TO BE A SHIELDED TYPE. IT IS RECOMMENDED THAT THE WIRING BE KEPT AWAY FROM SOURCES OF ELECTRICAL NOISE (MOTORS, ETC.) WHERE POSSIBLE.

TERMINAL DESCRIPTION
1
2
3
4
5
6
7
8
9
10
11
12
13
14

ABBREVIATIONS & SYMBOLS

- — — — — CUSTOMER WIRING
- - - - - RELAY BOARD ASSEMBLY (PARTIAL) INTERNAL WIRING
- SHIELDED WIRING
- |— NORMALLY OPEN CONTACT
- /— NORMALLY CLOSED CONTACT
- C COMMON CONNECTION
- N.C. NORMALLY CLOSED CONTACT
- N.O. NORMALLY OPEN CONTACT
- R RELAY
- F FUSE

Wiring Diagram - Harness



NOTE F&H
HARNESS WIRE LENGTH CHART

WIRE NO	TOP MOUNTED PANELS ON 3500 GEN SET	ALL OTHER TOP MOUNTED PANELS	ALL PANELS MOUNTED WITHIN GEN TERMINAL BOX
1	2185	1067	1367
2	2090	1077	1357
3	2075	1047	1347
4	2060	1057	1337
5	2045	1027	1327
6	2030	1017	1317
7	2015	1007	1307
8	2000	997	1297
9	1985	987	1287
10	1970	977	1277
11	1955	967	1267
12	1940	957	1257
13	1925	947	1247
14	1910	937	1237
15	1895	927	1227
16	1880	917	1217
17	1865	907	1207
18	1850	897	1197
19	1835	887	1187
20	1820	877	1177
21	1805	867	1167
22	1790	857	1157
23	1775	847	1147
24	1760	837	1137
25	1745	827	1127
26	1730	817	1117
27	1715	807	1107
28	1700	797	1097
29	2357	1331	1631
30	2377	1341	1641
31	2392	1351	1651
32	2429	1371	1671
33	1380	1260	1560
34	1380	1250	1550
35	1380	1240	1540
36	1380	1230	1530
37	1380	1220	1520
38	1380	1220	1520
L1	1580	1220	1520
L3	1580	1210	1510
T1	1570	1265	1565
T2	1570	1265	1565
T3	1570	1265	1565
Q40	1680	1280	1380

NOTE A: NUMBER OF WIRES AT BOTH ENDS.

NOTE B: ALL HARNESS SHALL BE NO. 16 AWG, STRANDED WIRE, 90°C 600 VAC INSULATION, UL & CSA LISTED UNLESS OTHERWISE INDICATED
[10] = 10 AWG WIRE

NOTE C: USE TIES AT BRANCHES AND EVERY 76.2.

NOTE D: IDENTIFY WIRES BY TERMINAL NUMBERS.

NOTE E: WIRE IDENTIFICATION TO BE LOCATED ON WIRE 6.35 FROM TERMINAL. HOT STAMPED &/OR ADHESIVE MARKER.

NOTE F: DIMENSIONS ARE FROM THE BOTTOM OF THE CONTROL PANEL TO THE BREAK OUT POINT.

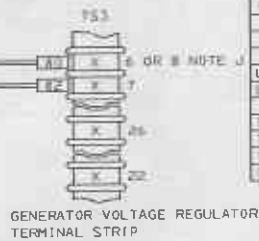
NOTE G: CONTROL PANEL DOOR TO TERMINAL STRIP INTERCONNECT WIRE ROUTING, SHALL AVOID SHARP EDGES THAT MAY DAMAGE WIRE INSULATION.

NOTE H: WIRE NUMBERS 80, 82, 50, 51, 52, 53, L1 & L3 REQUIRE BREAKOUT OF 100mm & WIRES T1, T2 & T3 BREAKOUT LENGTH OF 280mm. WIRE BREAKOUT LENGTH IS DEFINED AS THE DIMENSION FROM THE HARNESS EDGE TO THE CENTER OF THE TERMINAL SCREW HOLE.

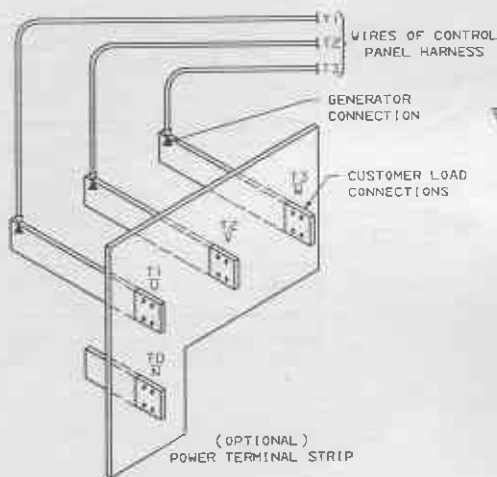
NOTE J: CONNECT CONTROL PANEL HARNESS WIRE #80 TO ONE OF THE FOLLOWING GENERATOR VOLTAGE REGULATOR TERMINALS: TERMINAL #8 ON THE LARGE SR4 VOLTAGE REGULATOR THAT HAS MULTIPLE CIRCUIT BOARD CARDS, ACCOMPANIED BY A CONTROL PANEL WITH A 15TH CHARACTER OF "B", TERMINAL #6 ON THE SMALL SR4 VOLTAGE REGULATOR (A1/A2 OR VR3 TYPE), ACCOMPANIED BY A CONTROL PANEL WITH A MODEL NUMBER WITH A 15TH CHARACTER OF "A" OR "Y".

NOTE K: CONTROL PANEL GROUND WIRE SHALL BE 12 AWG WITH GREEN & YELLOW STRIPED INSULATION RATED 90°C, 600 VAC, UL & CSA WIRE SHALL BE LABELED "GND" & SHALL HAVE AN APPROPRIATELY SIZED RING TERMINAL FOR AN 10-32 SCREW.

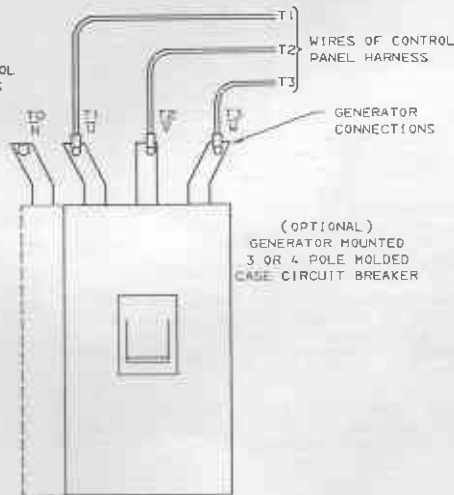
NOTE L: CONTROL PANEL AC AND DC WIRING HARNESS SHALL BE ROUTED WITHIN A PROTECTIVE CONVOLUTED TUBING JACKET AS SPECIFIED ON SHEET 2.



GENERATOR VOLTAGE REGULATOR TERMINAL STRIP



DETAIL C



DETAIL D

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CONTROL PANEL

HEAT SHRINK
TO PANEL
TBC

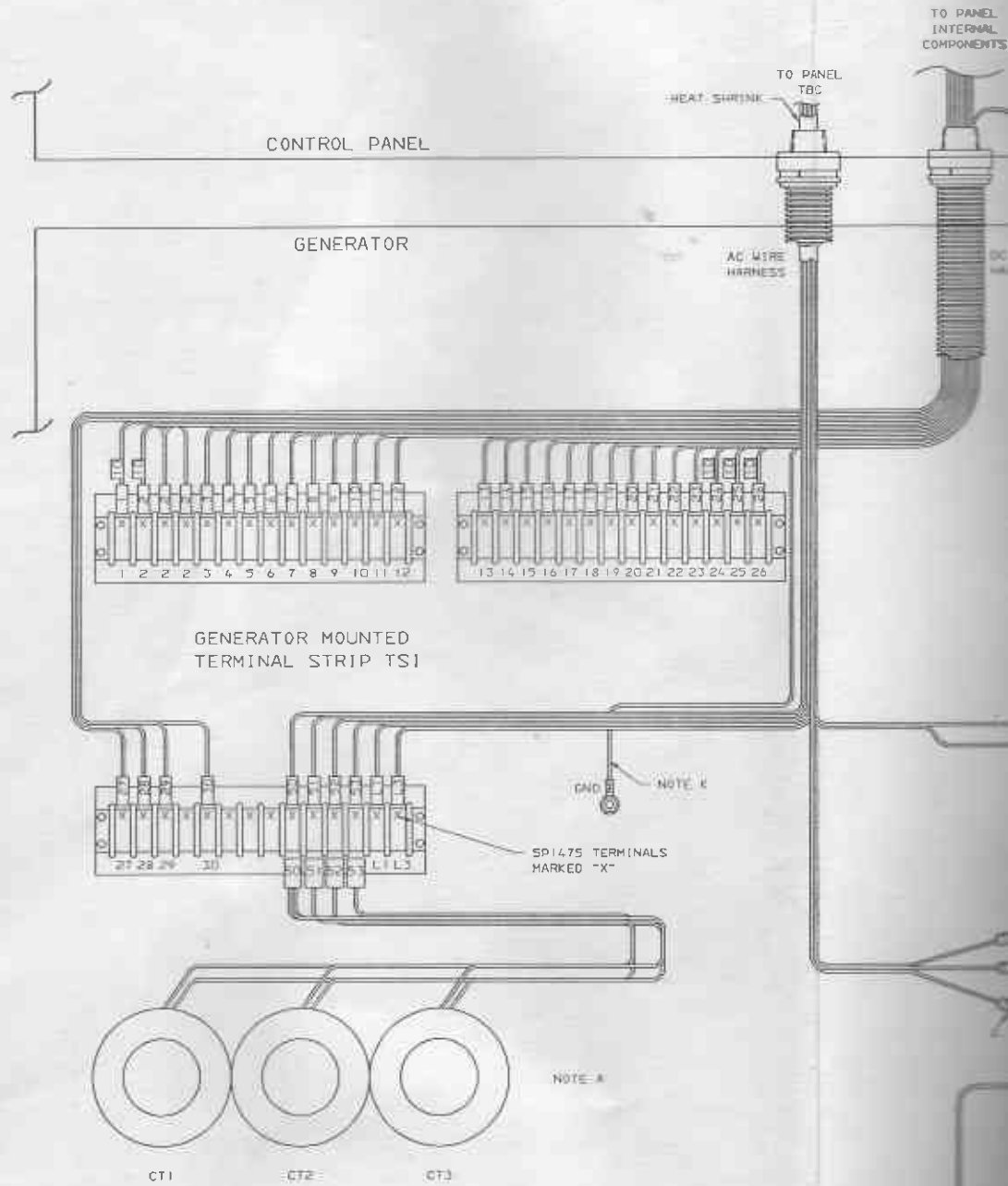
TO PANEL
TBC

TO PANEL
EXTERNAL
COMPONENT

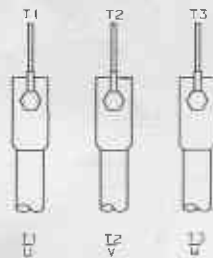
GENERATOR

AC WIRE
HARNESS





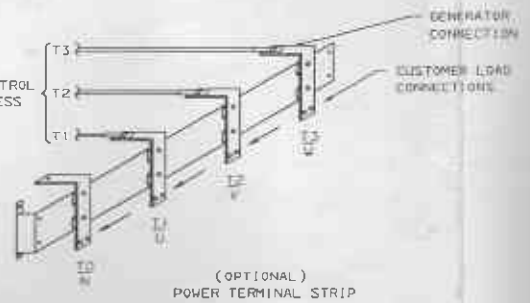
WIRED OF CONTROL PANEL HARNESS



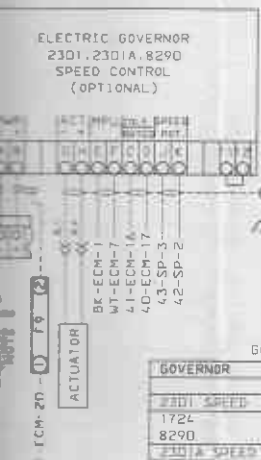
GENERATOR LINES LEADS

DETAIL A

WIRES OF CONTROL PANEL HARNESS



DETAIL B

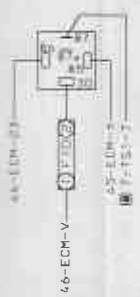


NOTE S
NOTE R

GOVERNOR TERMINAL CHART

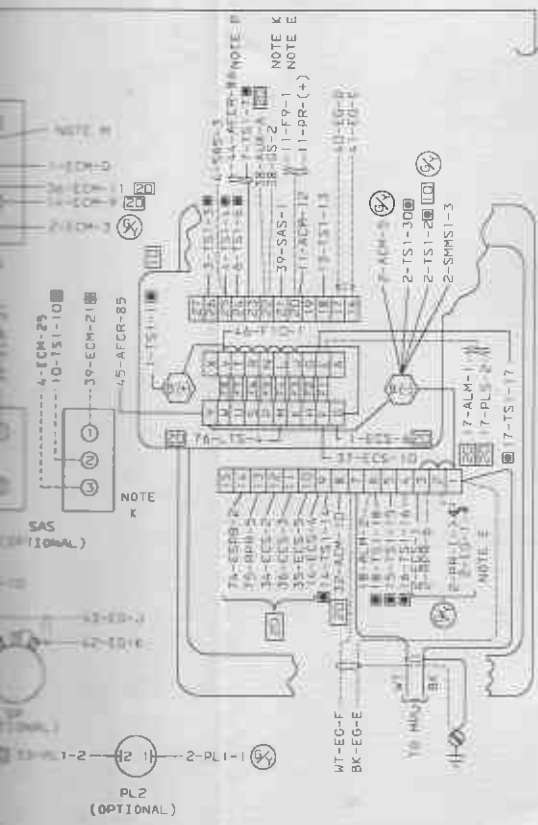
GOVERNOR	TERMINAL DESIGNATION								CROSS REFERENCE
	A	B	C	D	E	F	G	H	
2301 SPEED	1	2	3	4	5	6	7	8	9, 10, 11, 12
1724	2	1	10	9	5	6	3	4	7
829D	2	1	10	9	5	6	3	4	7
2301A SPEED	1	2	3	4	5	6	7	8	9, 10, 11, 12

- 10 = 10 AWG WIRE
- 14 = 14 AWG WIRE
- 20 = 20 AWG WIRE
- ⊗ = GREEN & YELLOW STRIPED WIRE INSULATION.



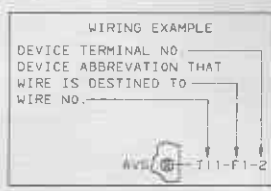
AFCR
NOTE P

- NOTE A: CONNECT WIRE 17 FROM ALM TO PLS IF PLS IS PROVIDED. OTHERWISE CONNECT ALM TO ECM
- NOTE B: WIRES T11 & T13 CONNECT TO THE SYNCHRONIZING LIGHT RESISTORS (SLR1 & 2) OF THE OPTIONAL SYNCHRONIZING LIGHT MODULE (SLM) REFER TO "SLR TABLE" FOR PROPER CONNECTIONS
- NOTE C: ALM WIRE 6 TO 7 PROVIDED ONLY FOR OPTIONAL NFPA 110 ALARM MODULE MODE OF OPERATION. ALM WIRE 9 TO 7 PROVIDED ONLY FOR OPTIONAL SINGLE UNIT PRIME POWER ALARM MODULE MODE OF OPERATION. REFER TO CHART 7C1000 CHARACTER 10
- NOTE D: WIRES TO BE CAPPED & SECURED WHEN NOT USED. PROVIDE WIRE ROUTING & HARDWARE TO PREVENT WIRE CHAFFING.
- NOTE E: FUSE F9 NOT PROVIDED WITH 2301 GOVERNOR WITH PRE-REGULATOR
- NOTE F: ALL WIRE SHALL BE STRANDED 16 AWG UL & CSA, 90° C, 600 VAC INSULATION UNLESS OTHERWISE NOTED BY THE FOLLOWING SYMBOLS
- NOTE G: REMOVE JUMPER IF REVERSE POWER RELAY (RPR) OPTION IS PROVIDED.
- NOTE H: SEGREGATE AC WIRING FROM DC WIRING
- NOTE J: CONNECT WIRE 78 ON THE ACM FROM TERMINAL 5 TO 7 FOR GENERATOR OPERATING VOLTAGE OF 0 TO 350 VAC L-L OR CONNECT FROM 5 TO 6 FOR VOLTAGES FROM 351 TO 700 VAC L-L
- NOTE K: REFER TO CHART 7C1000 CHARACTER 12 FOR SAS SWITCH OPTIONS. CONNECT WIRE 11 TO SAS IF RC9B12 3 TERMINAL SAS IS PROVIDED. OTHERWISE CONNECT DIRECT TO TS1-11
- NOTE L: VOLTAGE CONNECTIONS DETERMINED BY GENERATOR LINE TO LINE VOLTAGE
- NOTE M: REMOVE THIS BLACK JUMPER WIRE NO 63. IF IT IS DESIREABLE TO TURN OFF THE ECM, ALM & RAN VIA THE ENGINE CONTROL SWITCH (ECS) "OFF" POSITION. IN ORDER TO LIMIT BATTERY DRAIN IE: PRIME POWER APPLICATIONS
- NOTE N: JUMPER ON VAR TERMINALS 2 TO 3 PROVIDED FOR PANELS WITH 10K OHMS VAR FOR USE WITH VR3 VOLT. REG (REF: 7C1000 15TH CHARACTER) JUMPER 1 TO 2 ON ALL OTHERS.
- ⊠ = LOCATED ON GENERATOR MOUNTED TERMINAL STRIP
 - ⊗ = LOCATED ON VOLTAGE REGULATOR TERMINAL STRIP
- NOTE P: APCR SHALL BE CONNECTED TO ECM TERMINAL NUMBER 23 INSTEAD OF FUEL SOLENOID, AND PROVIDED WITH FUSE F10 WHEN USED WITH 340B, OR 3412 ENGINE GENERATOR SETS
- NOTE R: JUMPER TERMINALS 11,12 FOR 829D CONTROL ONLY
- NOTE S: REFER TO GOVERNOR TERMINAL CHART ON SHEET 6 TO DETERMINE THE ACTUAL TERMINAL DESIGNATION FOR SPECIFIC GOVERNORS



SLR TABLE

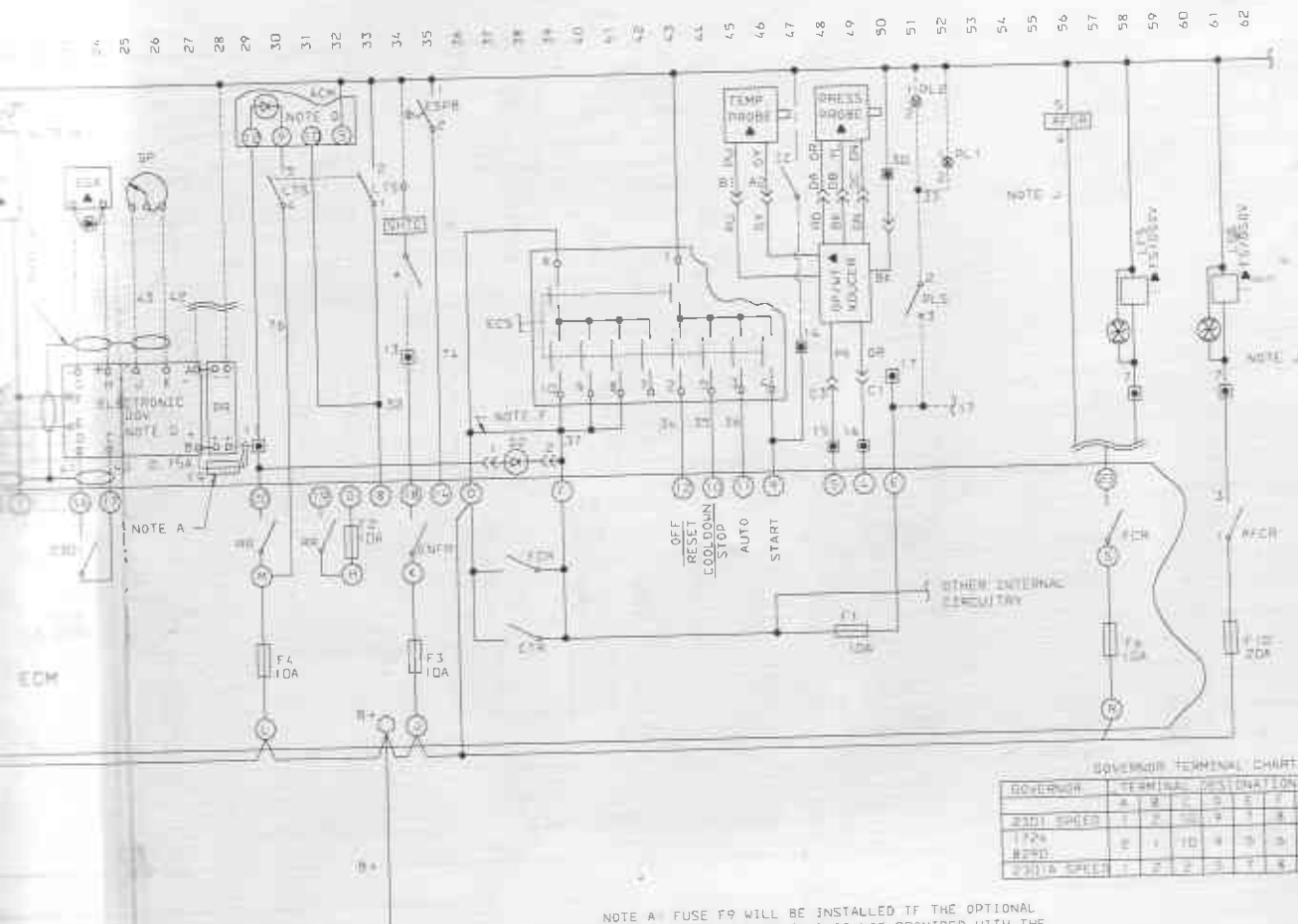
WIRE NO.	SYMBOL	DESCRIPTION
1	⊠	10 AWG WIRE
2	⊠	14 AWG WIRE
3	⊠	20 AWG WIRE
4	⊗	GREEN & YELLOW STRIPED WIRE INSULATION



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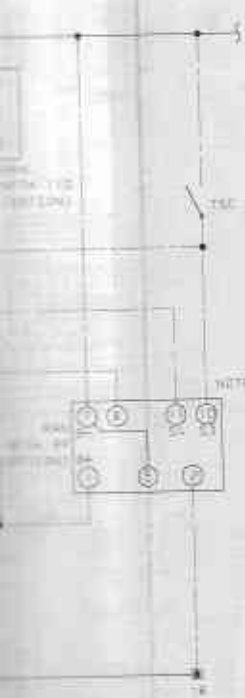
DC Schematic (IEC)

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181B



GOVERNOR TERMINAL CHART

GOVERNOR	TERMINAL	DESTINATION	CIRCUIT REFERENCE									
2301 SPEED	1	2	3	4	5	6	7	8	9	10	11	12
2302	1	2	3	4	5	6	7	8	9	10	11	12
2303	1	2	3	4	5	6	7	8	9	10	11	12



ECS CHART

CONTACTS	FF/RESET	AUTO	MANUAL STOP	LINE NO.
1				
2	X			4.4
3				
4				
5				
6				
7				
8				
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X INDICATES "CLOSE"
X-INDICATES "MAKE BEFORE BREAK"

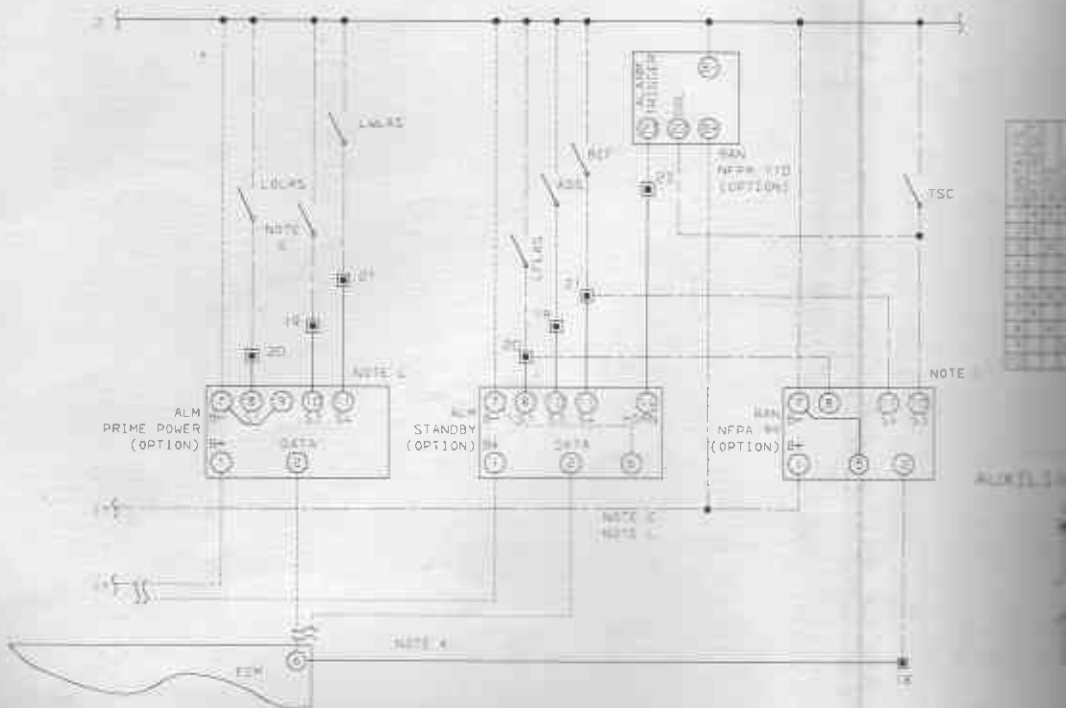
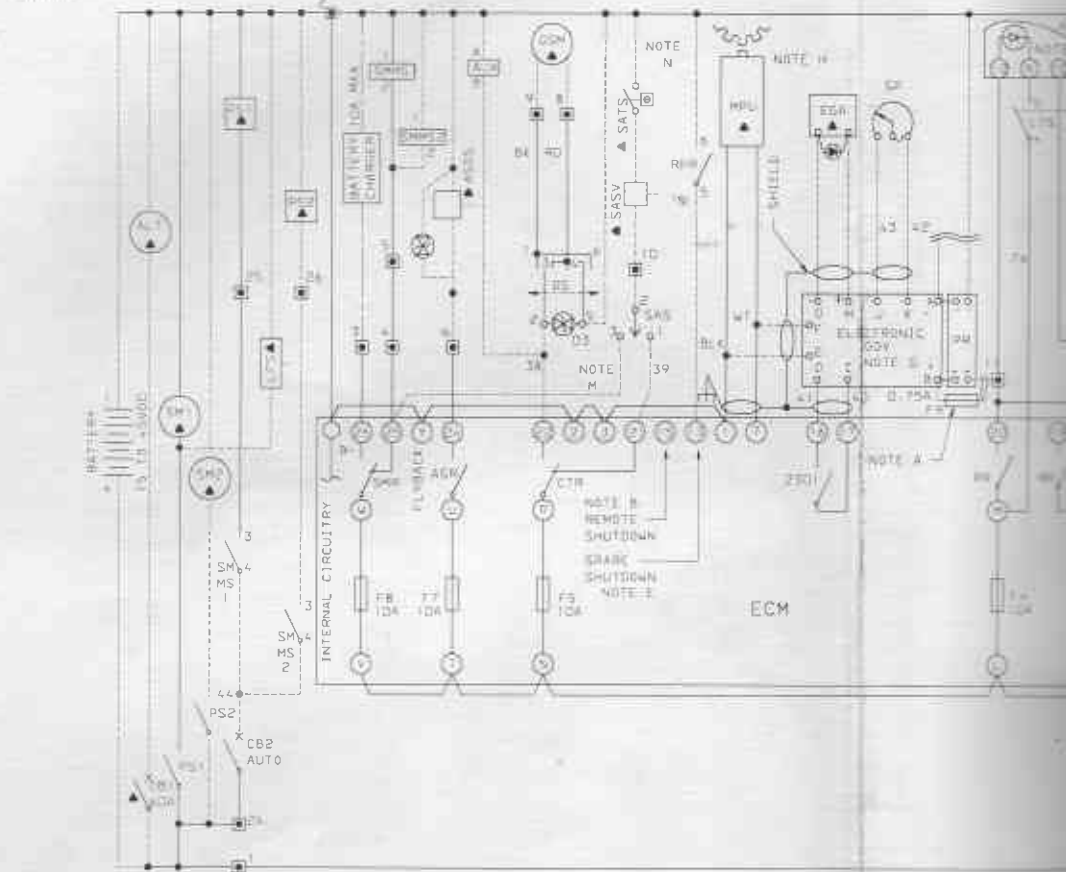
AUXILIARY RELAY CONTACTS



- NOTE A: FUSE F9 WILL BE INSTALLED IF THE OPTIONAL PREREGULATOR (PR) IS NOT PROVIDED WITH THE OPTIONAL 2301 GOVERNOR
- NOTE B: THE INPUT TO THE ECM REMOTE & SPARE SHUTDOWN INPUT MUST BE A 8- SIGNAL APPLIED FOR 250mSEC OR LONGER TO ASSURE PROPER OPERATION
- NOTE C: CONNECT ALM TERMINAL POINT 7 TO POINT 6 FOR NFPA110 ALARM MODULE OPERATING MODE. NO CONNECTION REQUIRED FOR NFPA99 OPERATION
- NOTE D: REFER TO AC SCHEMATIC FOR ADDITIONAL ACM CONNECTIONS
- NOTE E: SPARE INPUT FOR CUSTOMER DEFINED USE, WITH CUSTOMER PROVIDED SWITCH (RATED FOR 4ma, 12VDC OPERATION)
- NOTE F: REMOVE THIS BLACK JUMPER WIRE NO 63, IF IT IS DESIRABLE TO TURN OFF THE ECM, ALM & RAN VIA THE ENGINE CONTROL SWITCH (ECS) "OFF" POSITION, IN ORDER TO LIMIT BATTERY DRAIN, IE PRIME POWER APPLICATIONS
- NOTE G: REFER TO GOVERNOR TERMINAL CHART TO DETERMINE THE ACTUAL TERMINAL DESIGNATION FOR SPECIFIC GOVERNORS
- NOTE H: ROUTE SHIELDED MPU JUMPER CABLE FROM ECM TO ELECTRONIC GOVERNOR, IF PROVIDED. GROUND SHIELD AT ECM ONLY
- NOTE J: AFGR SHALL BE CONNECTED TO ECM TERMINAL NUMBER 23 INSTEAD OF FUEL SOLENOID, AND PROVIDED WITH FUSE F10 WHEN USED WITH 3408, OR 3412 ENGINE GENERATOR SETS.
- NOTE K: UP TO 3 ALARM MODULES WITH A COMBINED WIRE LENGTH OF 300 METERS MAY BE DRIVEN FROM THE DATA LINK
- NOTE L: SWITCHED INPUT TERMINALS 10 AND 11 ON THE ALARM MODULES MUST BE JUMPERED TO TERMINALS 3 AND 4, RESPECTIVELY, IF IT IS DESIRED TO SOUND HORN IN CONJUNCTION WITH FLASHING LAMP
- NOTE M: 3 POSITION SAS PROVIDED WITH SEMIAUTOMATIC ETHER INJECTION CONNECT SAS TERM NO 3 TO ECM TERM NO 25 AND SAS TERM NO 1 TO ECM TERM NO 21, IF PROVIDED 2 POSITION SAS PROVIDED WITH MANUAL ETHER INJECTION, CONNECT SAS TERM NO 1 TO ECM TERM NO 21, NO CONNECTION TO ECM TERM NO 25.
- NOTE N: PLACE SWITCH IN "AUTO" FOR INJECTION OF ETHER DURING CRANKING. ETHER INJECTION WILL DISCONTINUE UPON CRANK TERMINATION. HOLD SWITCH IN "MANUAL" IF ENGINE REQUIRES ADDITIONAL ETHER INJECTION AFTER CRANK TERMINATION.

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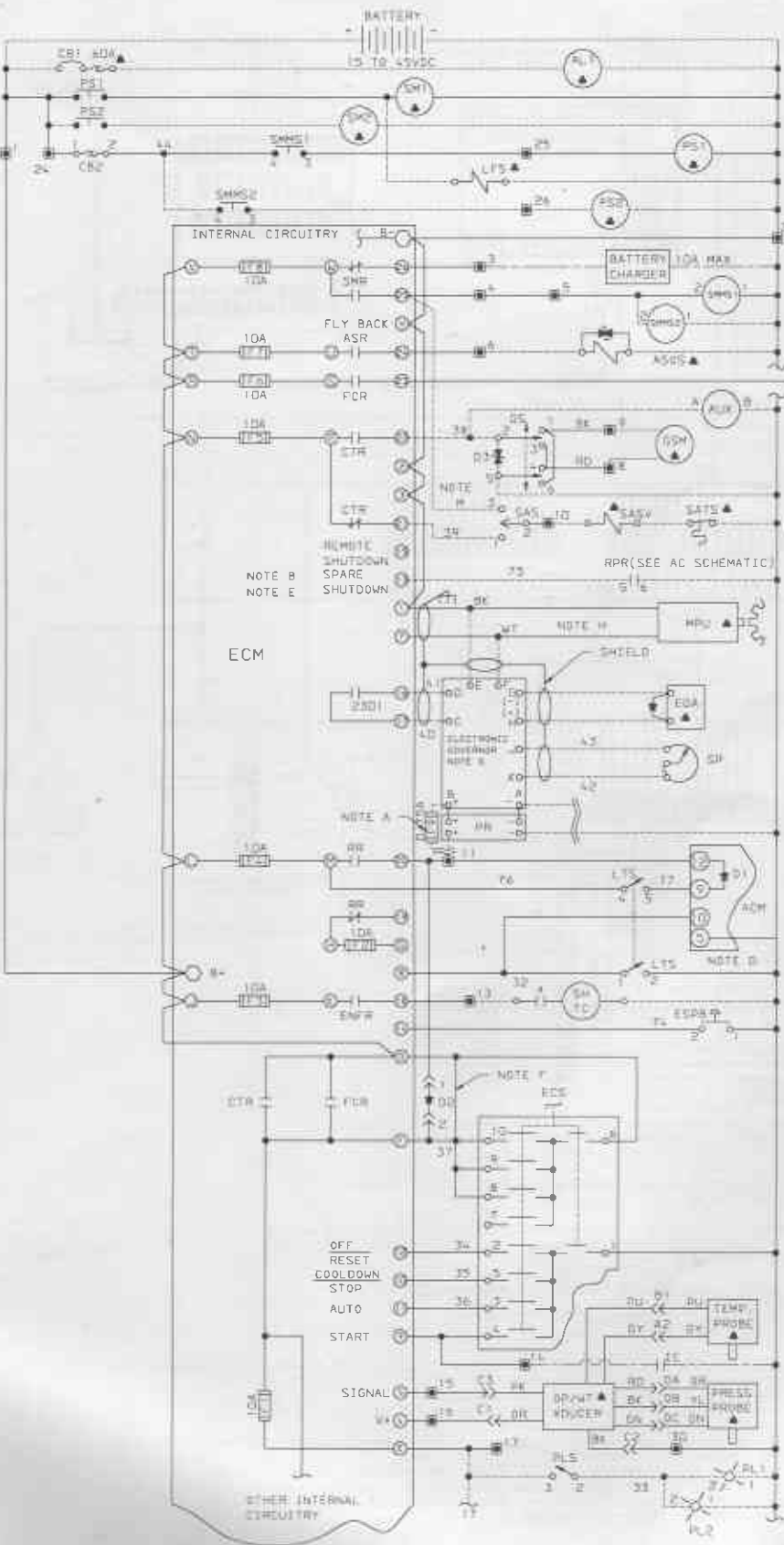
DRAWING LINE NO.



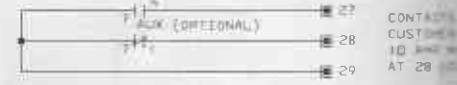
DC Schematic (JIC)

DRAWING LINE NO

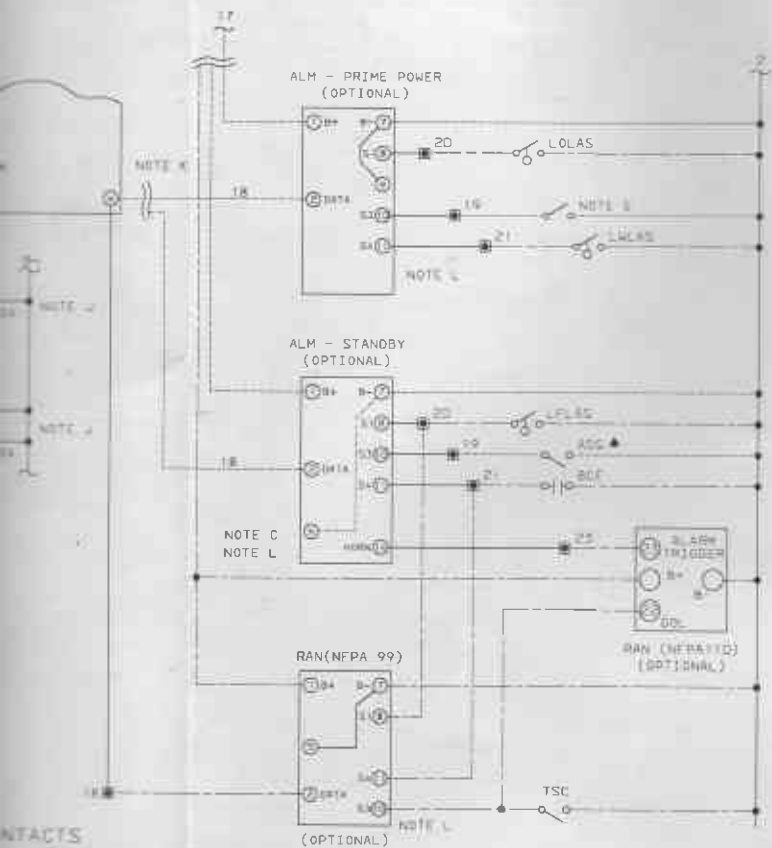
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AUXILIARY RELAY CONTACTS



- NOTE A: FUSE F9 WILL BE INSTALLED IF THE OPTIONAL PREREGULATOR (PR) IS NOT PROVIDED WITH THE OPTIONAL 2301 GOVERNOR
- NOTE B: THE INPUT TO THE ECM REMOTE & SPARE INPUT MUST BE A B- SIGNAL APPLIED FOR 250mSEC OR LONGER TO ASSURE PROPER OPERATION
- NOTE C: CONNECT ALM TERMINAL POINT 7 TO POINT 10 FOR NFP410 ALARM MODULE OPERATING MODE. NO CONNECTION REQUIRED FOR NFP499 OPERATION.
- NOTE D: REFER TO AC SCHEMATIC FOR ADDITIONAL CONNECTIONS.
- NOTE E: SPARE INPUT FOR CUSTOMER DEFINED USE. A PROVIDED SWITCH (RATED FOR 4 Mo. 12 VDC)
- NOTE F: REMOVE THIS BLACK JUMPER WIRE NO. 63. IT IS DESIRABLE TO TURN OFF THE ECM, ALM & ENGINE CONTROL SWITCH (ECS) "OFF" POSITION TO LIMIT BATTERY DRAIN. IE: PRIME POSITION.
- NOTE G: REFER TO GOVERNOR TERMINAL CHART TO DETERMINE ACTUAL TERMINAL DESIGNATION FOR SPECIFIC GOVERNOR.
- NOTE H: ROUTE SHIELDED MPU JUMPER CABLE FROM GOVERNOR. IF PROVIDED. GROUND SHIELD TO GOVERNOR.
- NOTE J: AFCH SHALL BE CONNECTED TO ECM TERMINAL 10 INSTEAD OF FUEL SOLENOID. AND PROVIDED WITH A SWITCH WHEN USED WITH 3408. OR 3412 ENGINE.
- NOTE K: UP TO 3 ALARM MODULES WITH A COMBINED TOTAL OF 300 METERS MAY BE DRIVEN FROM THE DATA BUS.
- NOTE L: SWITCHED INPUT TERMINALS 10 AND 11 ON THE ECM MUST BE JUMPERED TO TERMINALS 3 AND 4. IF IT IS DESIRED TO SOUND HORN IN CONJUNCTION WITH START.
- NOTE M: 3 POSITION SAS PROVIDED WITH SEMIAUTOMATIC. CONNECT SAS TERM. NO. 3 TO ECM TERM. NO. 21. IF PROVIDED. 2 POSITION SAS PROVIDED WITH MANUAL. CONNECT SAS TERM. NO. 21. NO CONNECTION TO ECM TERM. NO. 21.
- NOTE N: PLACE SWITCH IN "AUTO" FOR INJECTION OF ETHER. INJECTION WILL DISCONTINUE UPON HOLD SWITCH IN "MANUAL" IF ENGINE REQUIRES ETHER INJECTION AFTER CRANK TERMINATION.



- CONTACTS**
- 27 CONTACTS FOR CUSTOMER USE 10 AMP MAX AT 28 VDC/120 VAC
 - 28 CONTACTS FOR CUSTOMER USE 10 AMP MAX AT 28 VDC/120 VAC
 - 29 CONTACTS FOR CUSTOMER USE 10 AMP MAX AT 28 VDC/120 VAC

INSTALL IF THE OPTIONAL NOT PROVIDED WITH THE

REMOTE & SPARE SHUTDOWN SIGNAL APPLIED FOR ASSURE PROPER OPERATION

POINT 7 TO POINT 6

OPERATING MODE

FOR NFPA99

FOR ADDITIONAL, ACM

CUSTOMER DEFINED USE. WITH CUSTOMER (FOR 4 Me. 12 VDC OPERATION)

WIRE NO 63. IF IT IS

THE ECM, ALM & RAN VIA THE

(ECS) "OFF" POSITION IN ORDER

IE PRIME POWER APPLICATIONS.

CHART TO DETERMINE THE

FOR SPECIFIC GOVERNORS

CABLE FROM ECM TO ELECTRONIC

GROUND SHIELD AT ECM ONLY.

TO ECM TERMINAL NUMBER 23

AND PROVIDED WITH FUSE F10

OR 3412 ENGINE GENERATOR SETS

WITH A COMBINED WIRE LENGTH

GIVEN FROM THE DATA LINK

TERMINALS 10 AND 11 ON THE ALARM MODULES

TERMINALS 3 AND 4, RESPECTIVELY, IF

HORN IN CONJUNCTION WITH FLASHING LAMP

WITH SEMIAUTOMATIC ETHER INJECTION

TO ECM TERM. NO 25 AND SAS TERM. NO 1 TO

2 POSITION SAS PROVIDED WITH

CONNECT SAS TERM. NO 1 TO ECM

TO ECM TERM. NO 25

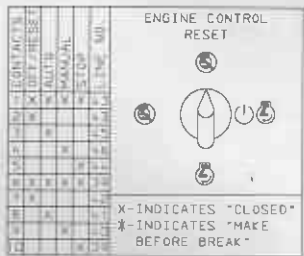
FOR INJECTION OF ETHER DURING CRANKING

DISCONTINUE UPON CRANK TERMINATION.

IF ENGINE REQUIRES ADDITIONAL

CRANK TERMINATION

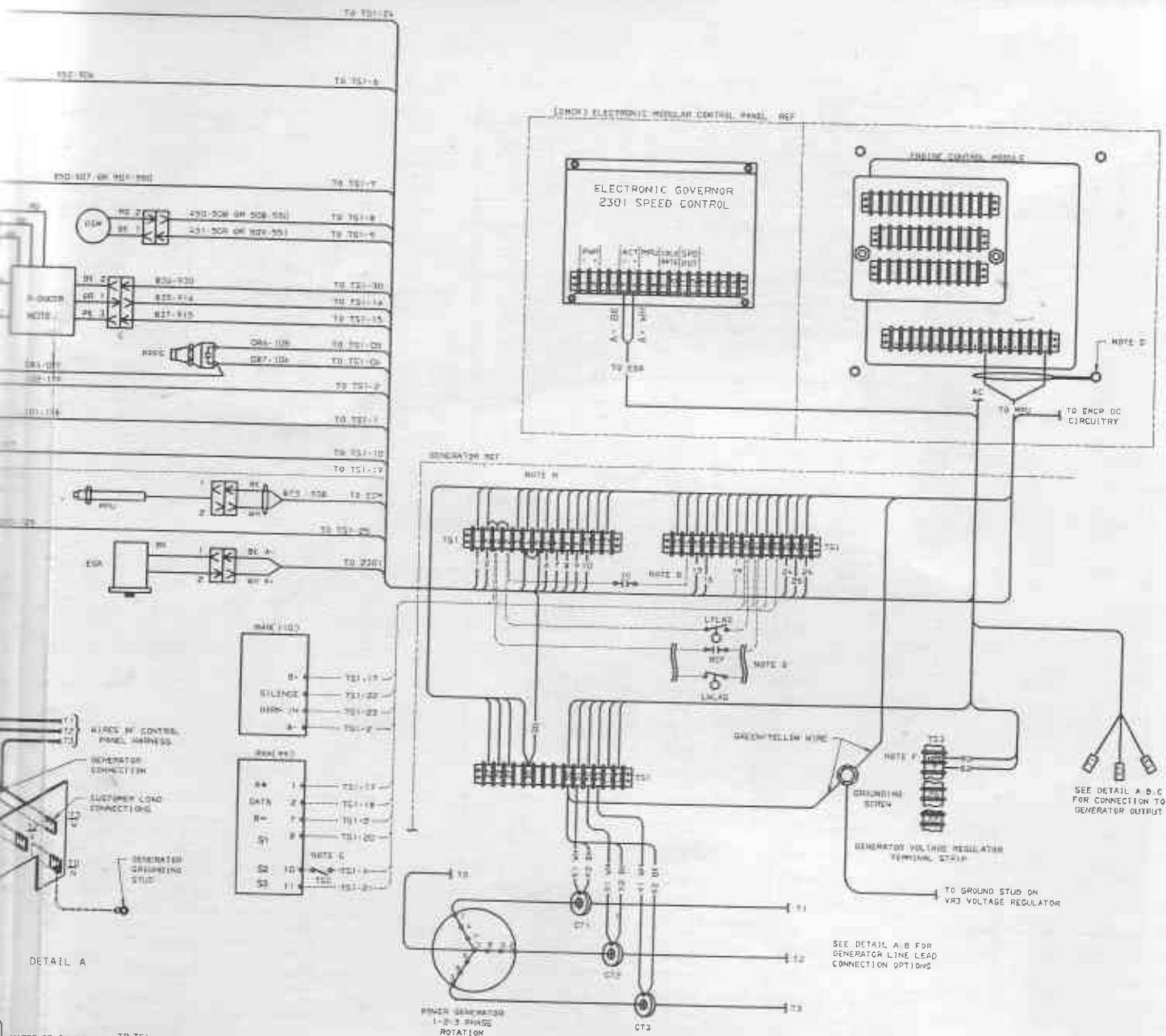
ECS CHART



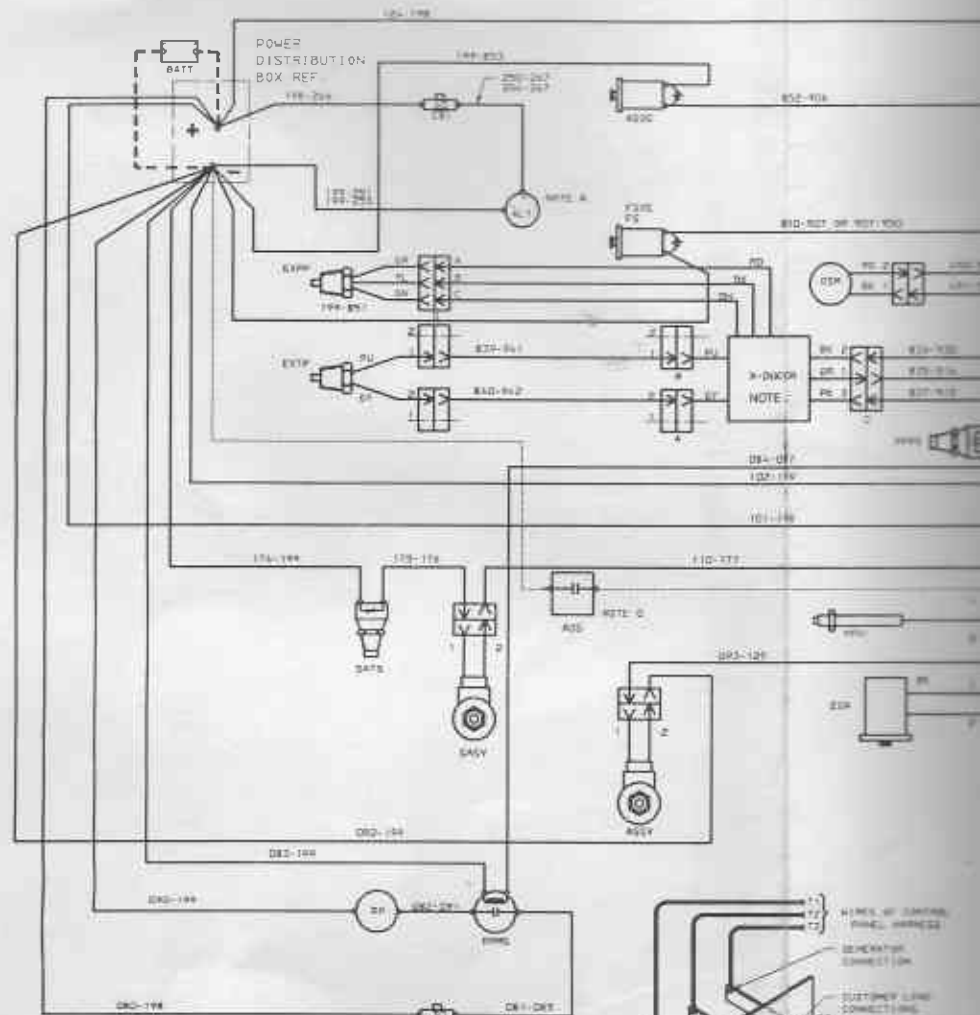
GOVERNOR TERMINAL CHART

GOVERNOR	TERMINAL	DESIGNATION	CROSS REFERENCE
2000 SPEED	A	2	1
	B	3	2
1500 SPEED	C	4	3
	D	5	4
1000 SPEED	E	6	5
	F	7	6
500 SPEED	G	8	7
	H	9	8

Wiring Diagram - 3500 Engines (With Air Starting)



- NOTE A:** DO NOT OPERATE ALTERNATOR WITHOUT A BATTERY CONNECTED TO THE SYSTEM. DO NOT POLARIZE ALTERNATOR. DO NOT OPERATE ALTERNATOR SIMULTANEOUSLY WITH A DC GENERATOR TO CHARGE A COMMON BATTERY.
- NOTE B:** TO BE WIRED TO ENGINE STARTING CONTACT (N.C.) IN AUTO TRANSFER SWITCH BY CUSTOMER.
- NOTE C:** AUXILIARY CONTACT (N.C.) ON EMERGENCY SIDE OF TRANSFER SWITCH REQUIRED ONLY WHEN OPTIONAL GENERATOR SET ANNUNCIATOR PANEL (REMOTE) IS PROVIDED (FOR GENERATING INDICATION).
- NOTE D:** GROUND SHIELDED CABLES AT 2301 ELECTRONIC GOVERNOR CONTROL OF ENGINE CONTROL MODULE ONLY.
- NOTE E:** WHEN THE LARGE SRV VOLTAGE REGULATOR THAT HAS MULTIPLE CIRCUIT BOARDS IS PROVIDED:
1. DISCONNECT THE WHITE WIRE FROM TERMINAL NO. 7 ON THE TERMINAL STRIP OF THE REGULATOR ASSEMBLY AND INSULATE IT FOR PROTECTION.
 2. CONNECT THE CONTROL PANEL HARNESS WIRE NO. 8D TO THE TERMINAL NO. 8.
- WHEN THE SMALL SRV VOLTAGE REGULATOR (AI/AS TYPE) IS PROVIDED:
1. DISCONNECT THE WHITE WIRE FROM TERMINAL NO. 7 ON THE TERMINAL STRIP OF THE REGULATOR ASSEMBLY AND INSULATE IT FOR PROTECTION.
 2. CONNECT CONTROL PANEL HARNESS WIRE NO. 8D TO TERMINAL NO. 2.
- WHEN THE VR3 (COMPLETELY ENCLOSED) VOLTAGE REGULATOR IS PROVIDED, REMOVE THE JUMPER BETWEEN VR3 TERMINALS 4 & 7, AND CONNECT CONTROL PANEL WIRE NO. 8D TO TERMINAL NO. 2.

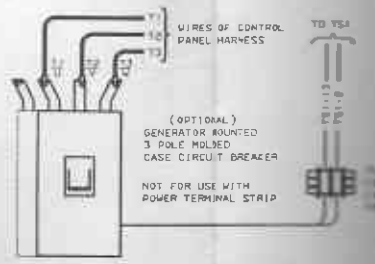
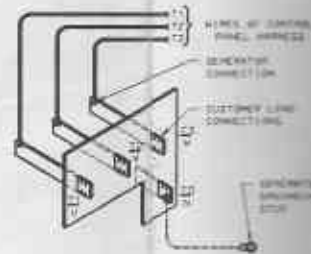


ABBREVIATIONS

- AC ALTERNATING CURRENT
- ACT ACTUATOR
- ADS AIR DAMPER POSITION SWITCH
- ALT ALTERNATOR
- ASSS AIR SHUT-OFF SOLENOID
- ASSV AIR START SOLENOID VALVE
- BATT BATTERY
- BCF BATTERY CHARGER MALFUNCTION
- CB CIRCUIT BREAKER
- CI CURRENT TRANSFORMER
- ESA ELECTRIC SERVO MOTOR
- EXPP EXHAUST TRANSDUCER OIL PRESSURE PROBE
- EXT EXHAUST TRANSDUCER COOLANT TEMPERATURE PROBE
- FS FUEL SAFEGUARD
- FSOS FUEL SHUT-OFF SOLENOID
- GSH GENERATOR STOP SWITCH
- LK/LAS LOW FUEL LEVEL ALARM SWITCH
- LFLAS LOW FUEL LEVEL ALARM SWITCH
- LC LOW FUEL LEVEL ALARM SWITCH
- MSD MAIN START SWITCH CONTACT
- NEG NEGATIVE
- POS POSITIVE
- PR PRELUBE PUMPS
- PPMS PRELUBE PUMP MAIN SWITCH
- PPPS PRELUBE PUMP PRESSURE SWITCH
- RAN REMOTE ANNUNCIATOR MODULE (FOR MPRA-111 OR MPRA-99)
- SASV START AIR SOLENOID VALVE
- SATS START AIR TEMPERATURE SWITCH
- SM STARTING MOTOR
- STTS STARTING MOTOR TERMINAL SWITCH
- TSC TRANSDUCER SWITCH RELEASE CONTACT
- X-DUCER OIL AND TEMPERATURE PRESSURE TRANSDUCER CUSTOMER WIRING

BATTERY CABLE SIZE
MAX ONE WAY LENGTH (25°C)

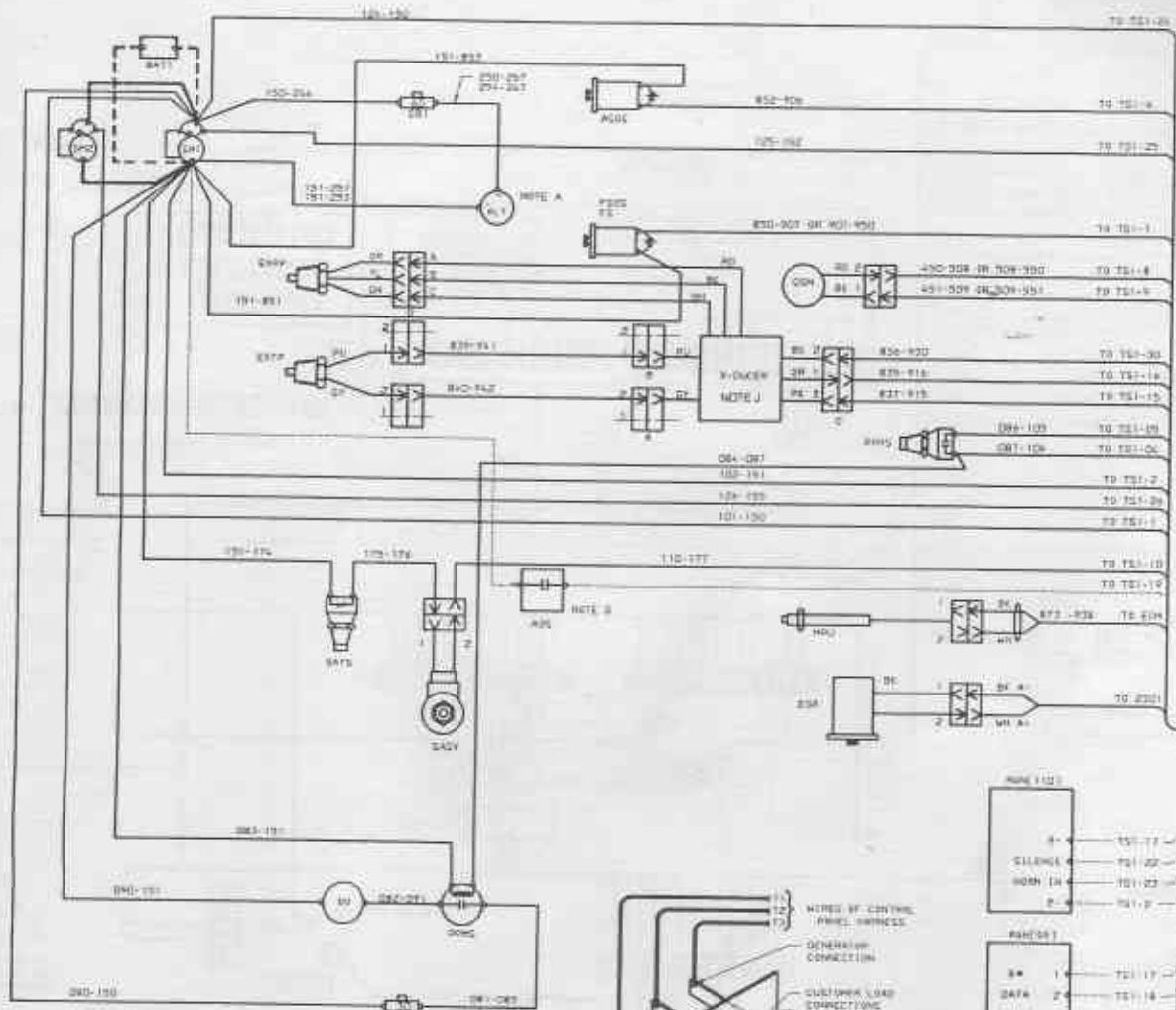
GAGE	SINGLE STARTING MOTOR	DUAL STARTING MOTOR
0000	5.0m	2.5m
000	4.0m	2.0m
00	3.25m	1.5m
0	2.5m	1.25m



- NOTE G: VARIOUS CUSTOMER SWITCHES CAN BE ACCOMMODATED FOR INTERFACE WITH VARIOUS OPTIONAL ALARM MODULES PROVIDED IN THE GENERATOR CONTROL PANEL.
- NOTE H: REMOVE JUMPER BETWEEN TS1-04 AND TS1-05 WHEN A PRELUBE PUMP IS USED.
- NOTE J: FOR USE WITH AIR START ONLY.
- NOTE K: EXPP USED ONLY ON CURRENT GENERATOR SETS. EARLIER GENERATOR SETS HAVE THE OIL PRESSURE TRANSDUCER (EXPP) MOUNTED WITHIN THE X-DUCER (PRESSURE/TEMPERATURE) MODULE.

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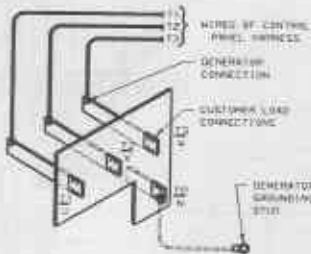
Wiring Diagram - 3500 Engines (With Electric Starting)



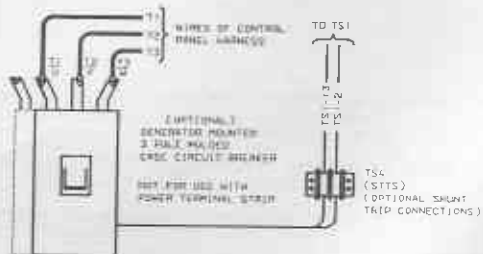
- ABBREVIATIONS**
- AC ALTERNATING CURRENT
 - ADS ACTUATOR
 - ALT ALTERNATOR
 - ASDC AIR START OFF SOLENOID
 - ASSV AIR START VALVE
 - BATT BATTERY
 - BCF BATTERY CHARGER RELAY
 - CB CIRCUIT BREAKER
 - CT CURRENT TRANSFORMER
 - EGA ELECTRIC GENERATOR ACTUATOR
 - EXPP EXHAUST PRESSURE TRANSDUCER
 - FS FUEL SAFETY
 - FSOS FUEL SAFETY SOLENOID
 - GSM GENERATOR START MOTOR
 - LWLAS LOW WATER LEVEL ALARM SWITCH
 - LFLAS LOW FUEL LEVEL ALARM SWITCH
 - JC JUMPER CONTACT
 - MOU MOTOR OIL
 - NEG NEGATIVE
 - POS POSITIVE
 - PPMS PRELUBE PUMP PRESSURE SWITCH
 - PPPS PRELUBE PUMP PRESSURE SWITCH
 - RAV REMOTE AIR VALVE
 - SASV START AIR SOLENOID VALVE
 - SATS START AIR TEMPERATURE SWITCH
 - SM START MOTOR
 - STTS START TEMPERATURE SWITCH
 - TCC TRANSISTOR SWITCH POSITION CONTACT
 - X-DUCER CROOKY THERMAL PRESSURE TRANSDUCER

BATTERY CABLE SIZE
MAX ONE WAY LENGTH (25°C)

GAGE	SINGLE STARTING MOTOR	DUAL STARTING MOTOR
0000	5.0m	2.5m
000	4.0m	2.0m
00	3.25m	1.5m
0	2.5m	1.25m



DETAIL A



DETAIL B

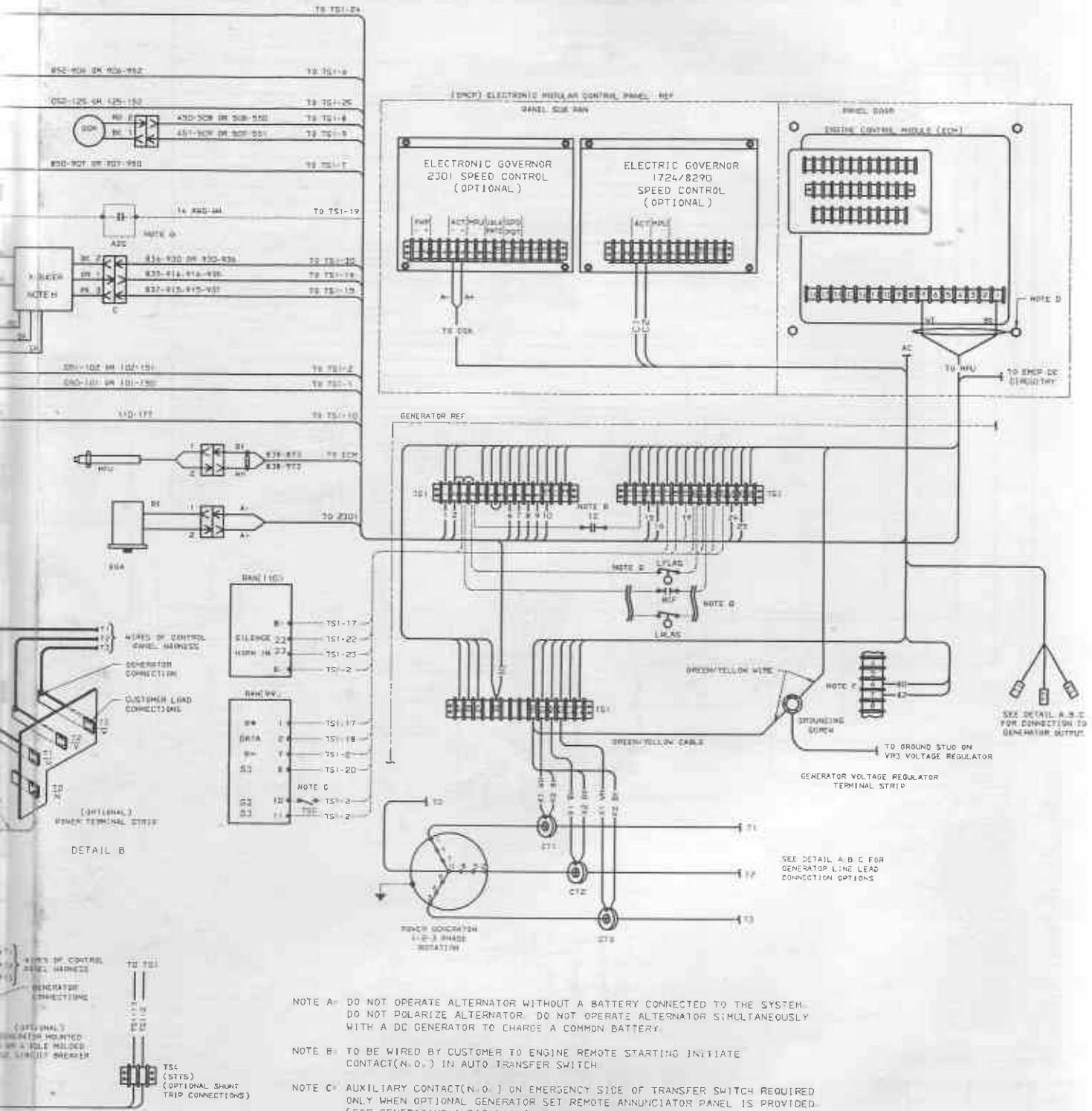
- NOTE G: VARIOUS CUSTOMER SWITCHES CAN BE ACCOMMODATED FOR INTERFACE WITH VARIOUS OPTIONAL ALARM MODULES PROVIDED IN THE GENERATOR CONTROL PANEL.
- NOTE H: REMOVE JUMPER BETWEEN TS1-04 AND TS1-05 WHEN A PRELUBE PUMP IS USED.
- NOTE I: FOR USE WITH AIR START ONLY.
- NOTE J: EXPP USED ONLY ON CURRENT GENERATOR SETS. EARLIER GENERATOR SETS HAVE THE OIL PRESSURE TRANSDUCER (EXPP) MOUNTED WITHIN THE X-DUCER (PRESSURE/TEMPERATURE MODULE).



- NOTE A: DO NOT OPERATE ALTERNATOR. DO NOT POLARIZE ALTERNATOR WITH A DC GENERATOR TO CHARGE.
- NOTE B: TO BE WIRED TO ENGINE START SWITCH BY CUSTOMER.
- NOTE C: AUXILIARY CONTACT (N.O.) ONLY WHEN OPTIONAL GENERATOR SET FOR GENERATING INDICATION.
- NOTE D: GROUND SHIELDED CABLES AT ENGINE CONTROL MODULE ONLY.
- NOTE E: WHEN THE LARGE 3PH VOLTAGE REGULATOR ASSEMBLY IS USED, CONNECT THE CONTROL PANEL WIRE TO THE SMALL 3PH VOLTAGE REGULATOR ASSEMBLY. WHEN THE 3PH IS COMPLETELY REMOVED, REMOVE THE JUMPER BETWEEN CONTROL PANEL WIRE NO. 80

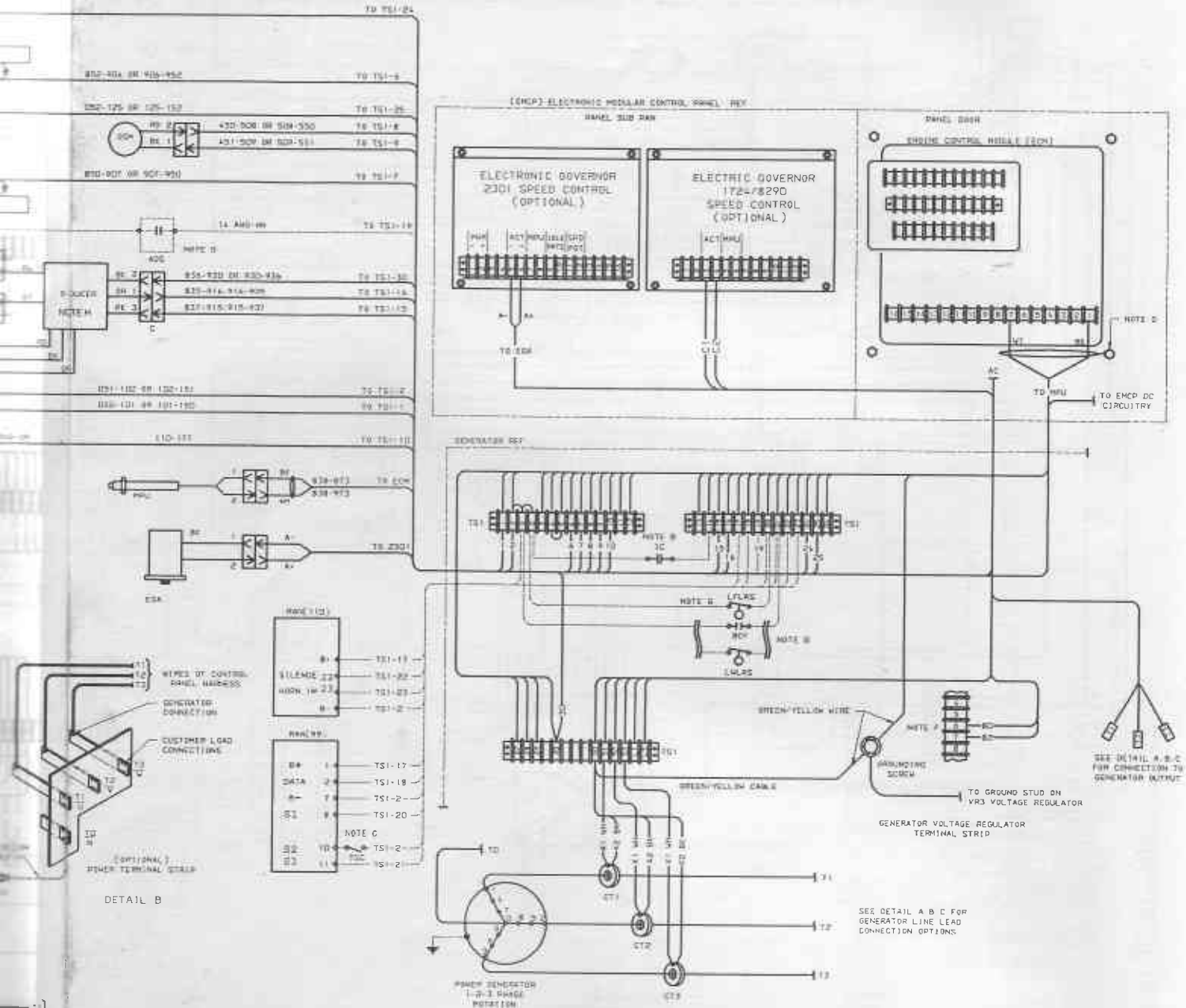
C35810P1

Wiring Diagram - All Generator Sets (Except 3500 Engines)

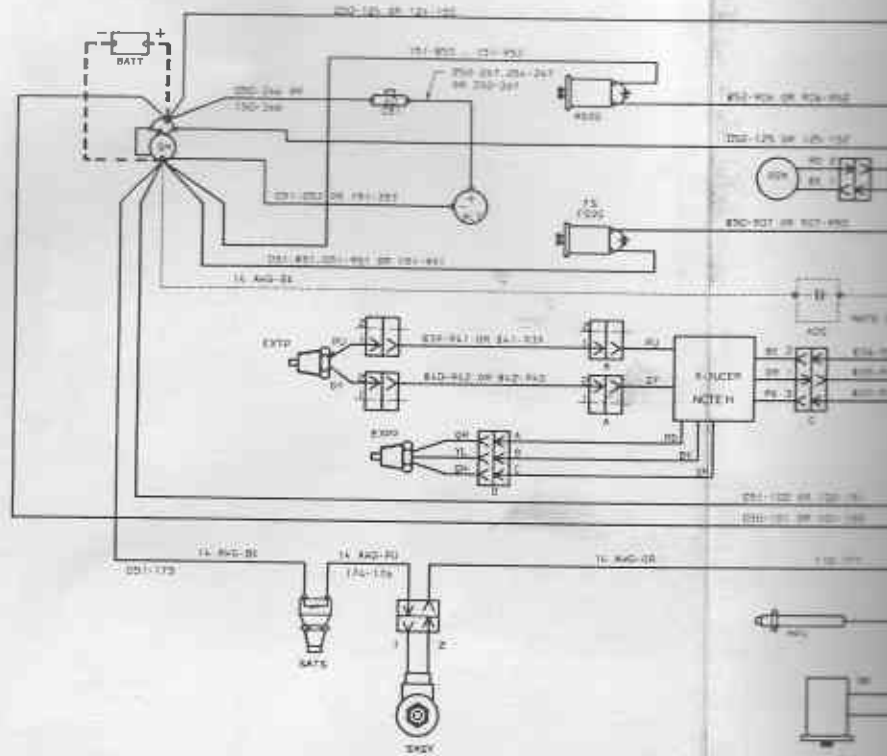


- NOTE A: DO NOT OPERATE ALTERNATOR WITHOUT A BATTERY CONNECTED TO THE SYSTEM. DO NOT POLARIZE ALTERNATOR. DO NOT OPERATE ALTERNATOR SIMULTANEOUSLY WITH A DC GENERATOR TO CHARGE A COMMON BATTERY.
- NOTE B: TO BE WIRED BY CUSTOMER TO ENGINE REMOTE STARTING INITIATE CONTACT(N.O.) IN AUTO TRANSFER SWITCH.
- NOTE C: AUXILIARY CONTACT(N.O.) ON EMERGENCY SIDE OF TRANSFER SWITCH REQUIRED ONLY WHEN OPTIONAL GENERATOR SET REMOTE ANNUNCIATOR PANEL IS PROVIDED. (FOR GENERATING INDICATION)
- NOTE D: GROUND MPU SHIELDED CABLE AT ENGINE CONTROL MODULE MOUNTING STUD ONLY.
- NOTE E: CONNECT CONTROL PANEL HARNESS WIRE NO. 80 TO TERMINAL NO. 6 WHEN THE VR3 (COMPLETELY ENCLOSED) OR VR4 VOLTAGE REGULATOR IS PROVIDED. REMOVE THE JUMPER BETWEEN VOLTAGE REGULATOR TERMINALS 4 AND 7. CONNECT CONTROL PANEL HARNESS WIRE NO. 82 TO TERMINAL NO. 7.
- NOTE F: VARIOUS CUSTOMER SWITCHES CAN BE ACCOMMODATED FOR INTERFACE WITH VARIOUS OPTIONAL ALARM MODULES PROVIDED IN THE GENERATOR CONTROL PANEL.

Wiring Diagram - All Generator Sets (Except 3500 Engines)

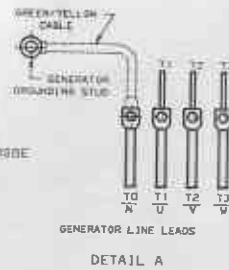


- NOTE A:** DO NOT OPERATE ALTERNATOR WITHOUT A BATTERY CONNECTED TO THE SYSTEM. DO NOT POLARIZE ALTERNATOR. DO NOT OPERATE ALTERNATOR SIMULTANEOUSLY WITH A DC GENERATOR TO CHARGE A COMMON BATTERY.
- NOTE B:** TO BE WIRED BY CUSTOMER TO ENGINE REMOTE STARTING INITIATE CONTACT(N.O.) IN AUTO TRANSFER SWITCH.
- NOTE C:** AUXILIARY CONTACT(N.O.) ON EMERGENCY SIDE OF TRANSFER SWITCH REQUIRED ONLY WHEN OPTIONAL GENERATOR SET REMOTE ANNUNCIATOR PANEL IS PROVIDED. (FOR GENERATING INDICATION)
- NOTE D:** GROUND MPU SHIELDED CABLE AT ENGINE CONTROL MODULE MOUNTING STUD ONLY.
- NOTE E:** CONNECT CONTROL PANEL HARNESS WIRE NO. 80 TO TERMINAL NO. 6 WHEN THE VR3 (COMPLETELY ENCLOSED) OR VR4 VOLTAGE REGULATOR IS PROVIDED. REMOVE THE JUMPER BETWEEN VOLTAGE REGULATOR TERMINALS 4 AND 7. CONNECT CONTROL PANEL HARNESS WIRE NO. 82 TO TERMINAL NO. 7.
- NOTE F:** VARIOUS CUSTOMER SWITCHES CAN BE ACCOMMODATED FOR INTERFACE WITH VARIOUS OPTIONAL ALARM MODULES PROVIDED IN THE GENERATOR CONTROL PANEL.

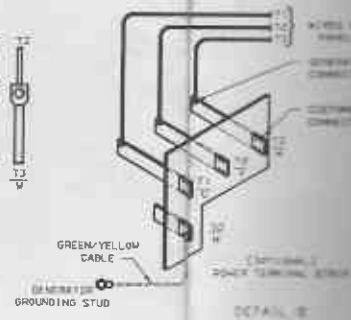


ABBREVIATIONS

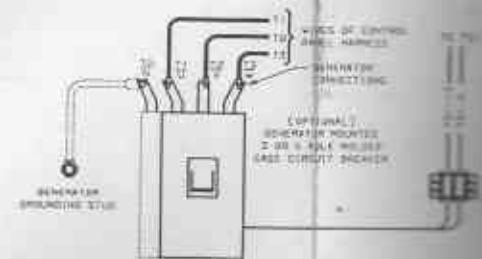
- AC ALTERNATING CURRENT
- ACT ACTUATOR
- ADS AIR DAMPER POSITION SWITCH
- ALT ALTERNATOR
- ASOS AIR SHUT-OFF SOLENOID
- BATT BATTERY
- BCF BATTERY CHARGER MALFUNCTION
- CB CIRCUIT BREAKER
- CT CURRENT TRANSFORMER
- EGA ELECTRONIC GOVERNOR ACTUATOR
- EXPP EMCP TRANSDUCER OIL PRESSURE PROBE
- EXTP EMCP TRANSDUCER
- FS FUEL SOLENOID
- FSOS FUEL SHUT-OFF SOLENOID
- GSM GOVERNOR SYNC MOTOR
- IC REMOTE START INITIATE CONTACT
- LWLAS LOW WATER LEVEL ALARM SWITCH
- LFLAS LOW FUEL LEVEL ALARM SWITCH
- MPU MAGNETIC PICKUP
- NEG NEGATIVE
- POS POSITIVE
- PWR POWER
- RAN REMOTE ANNUNCIATOR
(FOR NFPA 110 OR NFPA 99)
- SASV START AID SOLENOID VALVE
- SAST START AID TEMPERATURE SWITCH
- SM STARTING MOTOR
- STTS SHUNT TRIP TERMINAL STRIP
- SPD POT SPEED SETTING POTENTIOMETER
- TSC TRANSFER SWITCH POSITION CONTACT
- WTP WATER TEMPERATURE PROBE
- X DUCER COOLANT TEMP/OIL PRESSURE TRANSDUCER
- CUSTOMER WIRING



DETAIL A



DETAIL B



DETAIL C

BATTERY CABLE SIZE
MAX ONE WAY LENGTH (25°C)

GAGE	SINGLE STARTING MOTOR	DUAL STARTING MOTOR
0000	5m	2.5m
000	4m	2m
00	3.25m	1.5m
0	2.5m	1.25m

NOTE: EXPP USED ONLY ON CURRENT GENERATOR SETS. EARLIER GENERATOR SETS HAVE THE OIL PRESSURE TRANSDUCER MOUNTED WITHIN THE FUEL OIL PRESSURE/TEMPERATURE MODULE.

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