



No.: 06 TS - 18  
August 22, 2006

TO: Service Locations

FROM: Technical Support

SUBJECT : **MBE 4000 EPA04 EGR Connecting Pipe Kit P/N: 23536463**

**ISSUE**

Exhaust leakage detected at the EGR connecting pipe (joint between EGR shut-off valve and EGR cooler).

**REQUIRED ACTION**

The new EGR connecting pipe kit (P/N: 23536463), must be used to repair an engine with exhaust leak between the shut-off valve and the EGR cooler.

**NOTE:** Do not replace the shut-off valve and EGR cooler.

The new design seals against a different surface position on the shut-off and EGR cooler. So even if those components show signs of internal grooving, it is not necessary to replace the EGR cooler and the shut-off valve.

**REQUIRED MATERIAL**

EGR Connecting Pipe Kit (P/N: 23536463)

**REPAIR PROCEDURE**

For repair procedure, refer to 18SP629 MBE 4000 EGR Connector Pipe Installation.

**CLAIM PROCESS**

Normal warranty applies. Reference this TS Letter by number in the narrative of the claim. Use the following SRT for this repair:

Operation: 06.99-00 – General Operation – Exhaust System – 1.0 h

**CONTACT INFORMATION**

Please contact the DDC Customer Support Center at 313-592-5800 if you have any questions.