



No.: 07 TS-48
September 19, 2007

TO: Service Locations, FSS

FROM: Technical Support Development

SUBJECT: **Revised Connecting Rod Bolt Torque**

ISSUE

MBE Engineering has revised the specification for the connecting rod bolt torque for all MBE 4000 engines. Previously, specs shown in the service manual were 100-115 N·m (74-85 lb·ft) with an additional 90-100 degree rotation. Specification is now shown as 108 N·m (80 lb·ft) with an additional 90 degree rotation.

CAUSE

Specification change per MBE Engineering.

CONTACT INFORMATION

Please contact the Detroit Diesel Customer Support Center at 313-592-5800 if you have any questions.