



TO: Service Locations

FROM: Technical Support Development

SUBJECT: **Label Removal When Replacing the MBE 4000 VPOD**

ISSUE

The VPOD for wastegate control on EPA98, EPA04, and EPA07 MBE 4000 engines is shipped with a label that is written in German. This label must be removed prior to the installation of the VPOD to expose the breather cavity. See figures 1 and 2 below.

With the sticker in position, air pressure release from the VPOD may be obstructed having possible effects on the wastegate control in EPA07 MBE 4000 engines and functionality on the turbobrake for EPA98 and EPA04 MBE 4000 engines.

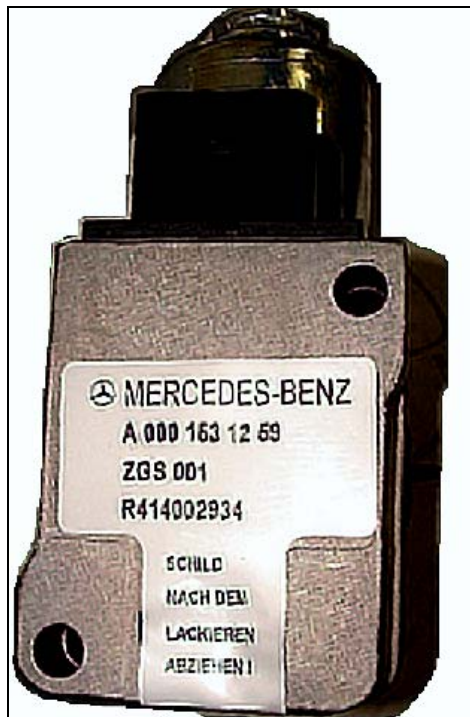


Figure 1 – EPA07 VPOD with label



Figure 2 – VPOD with the breather cavity exposed

REQUIRED ACTION

Remove the label from the VPOD, if it is present. If the label is not present, no action is required.

CONTACT INFORMATION

Please contact the Detroit Diesel Customer Support Center at 313-592-5800 or email csc.software@detroitdiesel.com if you have any questions.