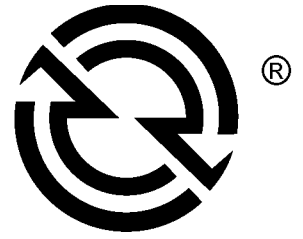


DETROIT DIESEL



MBE4000 Service Information

NUMBER: 1-MBE4000-04 **S.M. REF.:** General Information **ENGINE:** MBE 4000 **DATE:**
February 2004

SUBJECT: GENERAL INFORMATION ON THE EXHAUST GAS RECIRCULATION (EGR) SYSTEM

INTRODUCTION

The attached pages, Exhaust Gas Recirculation (EGR) System, should be inserted after the Engine Model and Serial Number section of the General Information chapter of the *MBE 4000 Service Manual* (6SE412).

DETAILS AND REASON

The material in the attachment pages contains EGR system information for technicians. This information should be added to the service manual. Also included is a revised Table of Contents for the General Information chapter.

ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

NOTE:

Attachment pages are numbered for insertion into the current *MBE 4000 Service Manual* dated June 2002. Service manuals are available from authorized Detroit Diesel distributors. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

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