

# DETROIT DIESEL



## MBE4000 Service Information

**NUMBER:** 1-MBE4000-05Rev. **S.M. REF.:** 2.9.2 **ENGINE:** MBE 4000 **DATE:** April 2005

**REVISION:** Please discard Service Information Bulletin 1-MBE4000-05 and service manual attachment pages dated January 2005. File this bulletin and insert attachment pages in the service manual.

**SUBJECT:** NEW FUEL PRIMING PROCEDURE

### INTRODUCTION

The following attachment pages are a revision of the fuel system priming procedure found in Section 2.9.2, "Fuel Filter Installation" of the "Fuel System" chapter.

### DETAILS AND REASON

The steps related to priming the fuel system in Section 2.9.2, "Fuel Filter Installation" were removed from this section. To prime the fuel system, refer to Section 11.1.5 "Priming the Fuel System" of the "Operation and Verification" chapter of the service manual.

### ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

### NOTE:

Manual insert pages are numbered for insertion into the current *MBE 4000 Service Manual* dated March 2004. Service manuals are available through authorized Detroit Diesel locations. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s). If this bulletin was obtained from an email, please click the "click here" link at the bottom of the page to view the attachment page(s).

---

**DETROIT DIESEL**  
**CORPORATION**



13400 Outer Drive, West / Detroit, Michigan 48239-4001  
Telephone: 313-592-5000  
[www.detroitdiesel.com](http://www.detroitdiesel.com)

---