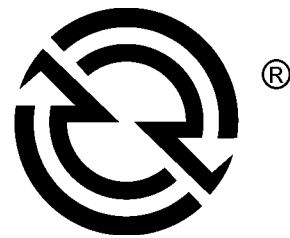


DETROIT DIESEL



MBE4000 Service Information

NUMBER: 1-MBE4000-06 **S.M. REF.:** 1 **ENGINE:** MBE4000 **DATE:** March 2006

SUBJECT: REVISION TO THE CAUTIONS FOR CORRECTLY LIFTING THE MBE4000 ENGINE WITH A LIFTING DEVICE

INTRODUCTION

The following attachment pages are a revision of the engine lifting hazard notices found in Chapter 1.

DETAILS AND REASON

For personal safety whenever the MBE4000 engine is being lifted for removal, a spreader bar *must* be used in conjunction with an appropriate lifting device. Failure to use a spreader bar when lifting can result in personal injury and damage to the engine.

Remove the current pages in the service manual and replace them with the attached pages.

ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

NOTE:

Manual insert pages are numbered for insertion into the current *MBE4000 Service Manual* dated March 2004. Service manuals are available through authorized Detroit Diesel service locations. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

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