

# DETROIT DIESEL



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## MBE4000 Service Information

**NUMBER:** 10-MBE4000-04    **S.M. REF.:** 2.3.1, 2.3.2    **ENGINE:** MBE 4000    **DATE:** May 2004

**SUBJECT: REVISED HIGH-PRESSURE FUEL INJECTOR LINE REMOVAL AND INSTALLATION INSTRUCTIONS**

### INTRODUCTION

This SIB explains the revised instructions for installing and removing the high-pressure fuel lines and will impact the Fuel System chapter of the MBE 4000 Service Manual (6SE412).

### DETAILS AND REASON

The attachment pages, comprising Section 2.3.1 and 2.3.2, Fuel Injector Line Removal and Installation, will replace the same sections of the current EPA-04 MBE 4000 Service Manual (6SE412), dated March 2004.

### ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

### NOTE:

Manual insert pages are numbered for insertion into the current *MBE 4000 Service Manual* dated March 2004. Service manuals are available from authorized Detroit Diesel distributors. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

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**DETROIT DIESEL**  
**CORPORATION**



13400 Outer Drive, West / Detroit, Michigan 48239-4001  
Telephone: 313-592-5000  
[www.detroitdiesel.com](http://www.detroitdiesel.com)

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