

DETROIT DIESEL



MBE4000 Service Information

NUMBER: 12-MBE4000-04 **S.M. REF.:** 7.4.2 **ENGINE:** MBE 4000 **DATE:** September 2004

SUBJECT: EGR COOLER INSPECTION AND LEAK TEST

INTRODUCTION

This SIB details instructions for performing an EGR cooler inspection as well as a cooler leak test.

DETAILS AND REASON

This SIB impacts Chapter Seven, "Exhaust System," and the attachment pages should be inserted following section 7.4.2, "EGR Cooler and Support Bracket Installation."

Remove pages 7-41 and 7-42 and insert new attachment pages 7-41 through 7-42d between existing pages 7-40 and 7-43.

ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

NOTE:

Manual insert pages are numbered for insertion into the current *MBE 4000 Service Manual* dated March 2004. Service manuals are available from authorized Detroit Diesel distributors. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

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