

DETROIT DIESEL



MBE4000 Service Information

NUMBER: 16-MBE4000-04 **S.M. REF.:** 2.12.2.3 **ENGINE:** MBE 4000 **DATE:** October 2004

SUBJECT: FUEL PUMP GEAR REVISED INSPECTION PROCEDURE

INTRODUCTION

The following attachment pages are a revision of the fuel pump gear inspection procedure found in Section 2.12.2.3, "Checking the Fuel Pump Driven Gear Bolt Torque" section of the Fuel System chapter.

DETAILS AND REASON

This SIB introduces a new camshaft cover gasket (P/N: 4570110880), which can be ordered through DDC and Freightliner Parts Distribution Center. The attachment pages should be inserted in section 2.12.2.3.

Remove pages 2-53 through 2-56 and replace with the new pages.

ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

NOTE:

Manual insert pages are numbered for insertion into the current *MBE 4000 Service Manual* dated March 2004. Service manuals are available from authorized Detroit Diesel distributors. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

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