

DETROIT DIESEL



Installation Instructions

18SP614 – MBE 900 Tethered Oil Fill Cap Service Kit P/N: 23535785

KIT DESCRIPTION

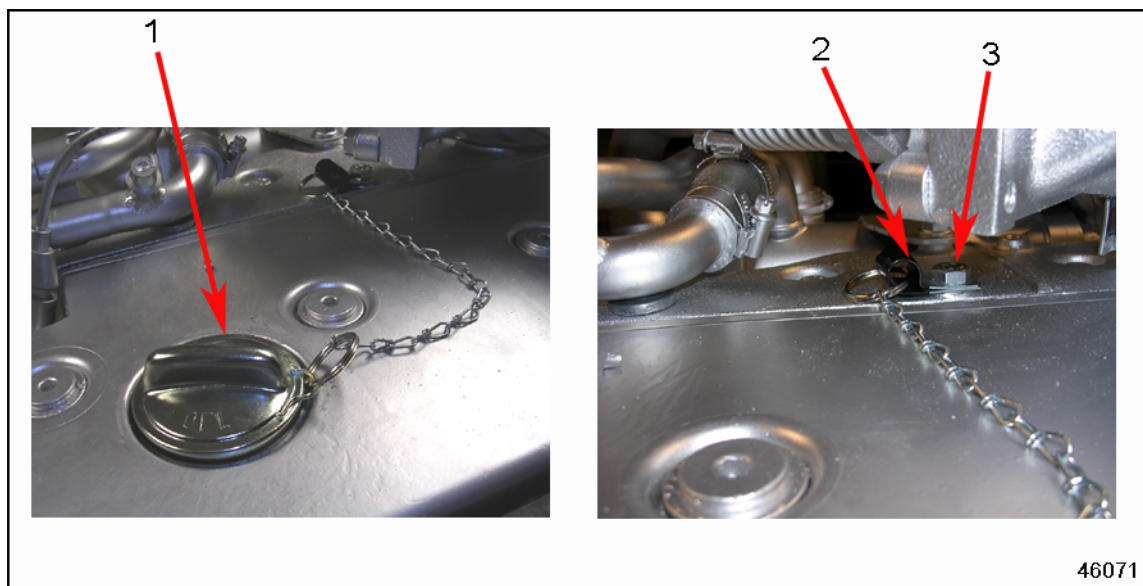
MBE 900 Tethered Oil Fill Cap Service Kit (P/N: 23535785) is now available.

KIT CONTENTS

See Table 1 for the oil fill cap service kit contents:

Part No.	Qty.	Description
000 018 11 02	1	Tethered Oil Fill Cap
23534169	1	P-Clamp
000000 001140	1	M8 x 24 Self-Tapping Bolt
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Table 1 MBE 900 Tethered Oil Fill Cap Service Kit (P/N: 23535785)



1. Tethered Oil Fill Cap
2. P-Clamp

3. M8 x 24 Self-Tapping Bolt

Figure 1 Identification of Installed Tethered Oil Fill Cap Kit

INSTALLATION PROCEDURE

Install the tethered oil fill cap kit as follows (see Figure 1):

1. Unscrew and remove existing cap.
2. Install new tethered cap.
3. Install P-clamp onto ring of chain.
4. Insert self-tapping bolt through threaded hole in P-clamp and screw into top of engine/air intake cover as shown in Figure 1.

ADDITIONAL INFORMATION / NOTES

NOTE:

The self-tapping bolt works for a newer model MBE 900 engine without a threaded hole on top of air intake cover. For an older model engine, a threaded M8 x 1.25 bolt should be used since this engine has a threaded hole.

DETROIT DIESEL



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