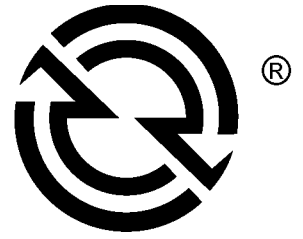


DETROIT DIESEL



MBE4000 Service Information

NUMBER: 2-MBE4000-04 **S.M. REF.:** 1.3, 1.15, 1.16, 1.18 **ENGINE:** MBE 4000 **DATE:**
February 2004

SUBJECT: EGR COMPONENTS IN THE ENGINE CHAPTER

INTRODUCTION

These SIB sections should be added to the Engine Chapter of the *MBE 4000 Service Manual* (6SE412):

- Section 1.3a, EGR Cylinder Head and Block and 1.3b, EGR Front and Rear Lifter Brackets – remove pages 1-39 and 1-40 and insert pages 1-39 through 1-40f.
- Section 1.15a, EGR Piston, Piston Ring, and Connecting Rod – insert pages 1-128a through 1-128d between pages 1-128 and 1-129.
- Section 1.16a, EGR Valves – remove pages 1-151 and 1-152 and insert pages 1-151 through 1-152f.
- Section 1.18a, EGR Camshaft – insert pages 1-166a and 1-166b between pages 1-166 and 1-167.

DETAILS AND REASON

The new sections support the removal and replacement of various EGR components. Also included is a revised Table of Contents for Chapter 1.

ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

NOTE:

Attachment pages are numbered for insertion into the current *MBE 4000 Service Manual* dated June 2002. Service manuals are available from authorized Detroit Diesel distributors. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

DETROIT DIESEL
CORPORATION



13400 Outer Drive, West / Detroit, Michigan 48239-4001
Telephone: 313-592-5000
www.detroitdiesel.com