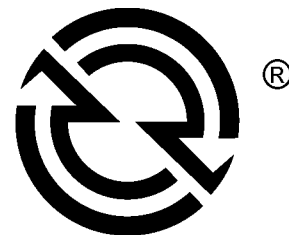


# DETROIT DIESEL



## MBE4000 Service Information

**NUMBER:** 2-MBE4000-05Rev. **S.M. REF.:** 11.1.5 **ENGINE:** MBE4000 **DATE:** November 2005

**REVISION:** Please discard Service Information Bulletin 2-MBE4000-05 and service manual attachment pages dated January 2005. File this bulletin and insert attachment pages in the service manual.

**SUBJECT:** REVISED FUEL SYSTEM PRIMING PROCEDURE

### INTRODUCTION

The following attachment pages are a revision of the fuel system priming procedure found in Section 11.1.5, "Priming the Fuel System" of the "Operation and Verification" chapter.

### DETAILS AND REASON

The steps related to the priming of the fuel system in Section 11.1.5, "Priming the Fuel System" have been revised. In addition a new fuel system priming tool (J-47912) has been introduced to aid in the fuel priming procedure. The revised procedure and new priming tool should be used whenever the fuel system requires priming. Replace the complete Chapter 11 with the attached pages.

### ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

### NOTE:

Manual insert pages are numbered for insertion into the current *MBE4000 Service Manual* dated March 2004. Service manuals are available through authorized Detroit Diesel locations. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

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