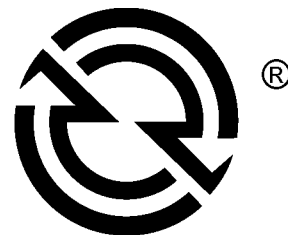


# DETROIT DIESEL



## MBE4000 Service Information

**NUMBER:** 2-MBE4000-06   **S.M. REF.:** 2.9   **ENGINE:** MBE4000   **DATE:** January 2006

**SUBJECT: REVISED FUEL FILTER REMOVAL AND INSTALLATION PROCEDURE**

### INTRODUCTION

The following attachment pages are a revision of the fuel filter removal and installation procedures found in Section 2.9.1, "Fuel Filter Removal" and 2.9.2, "Fuel Filter Installation" of the "Fuel System". Also additional changes were made to other sections within the chapter. Remove the complete chapter and replace with the attachment pages.

### DETAILS AND REASON

The fuel filter installation procedure has been revised to aid in the starting of the engine after a fuel filter change. The fuel filter must be properly seated to develop the seal between the filter and filter housing when changing the fuel filter. After the filter has been installed in the housing **fill** the housing with clean fuel oil and install the filter cap. Once the engine starts allow it to idle for at least one minute or until the idle is smooth before applying the throttle.

### ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

### NOTE:

Manual insert pages are numbered for insertion into the current *MBE4000 Service Manual* dated March 2004. Service manuals are available through authorized Detroit Diesel service locations. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

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