

# DETROIT DIESEL



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## MBE4000 Service Information

**NUMBER:** 3-MBE4000-05   **S.M. REF.:** 2.1.1.1   **ENGINE:** MBE 4000   **DATE:** January 2005

**SUBJECT:** REPAIRING THE UNIT PUMP SOLENOID

### INTRODUCTION

A new repair kit, P/N: 0120740001, is now available for servicing the unit pump. The service kit is used to repair fuel leakage at the unit pump solenoid. For this type of complaint, the unit pump replacement is no longer necessary.

### DETAILS AND REASON

This SIB introduces a new repair section, 2.1.1.1, "Repairing the Unit Pump Solenoid." The attachment pages should be inserted after section 2.1.1, "Injector Unit Pump Removal."

Remove pages 2-7 through 2-10 and replace with pages 2-7 through 2-10f.

### ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

### NOTE:

Manual insert pages are numbered for insertion into the current *MBE 4000 Service Manual* dated March 2004.

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