

DETROIT DIESEL



MBE900 Service Information

NUMBER: 4-MBE900-04 **S.M. REF.:** 3.3 **ENGINE:** MBE 900 **DATE:** March 2004

SUBJECT: EGR COMPONENTS

INTRODUCTION

This SIB impacts Chapter 3 and should be added to the *MBE 900 Service Manual* (6SE414). The following new sections have been added:

- Section 3.3, EGR Charge Air Intake Housing
- Section 3.4, EGR/CA Mixer Housing
- Section 3.5, EGR Cooler
- Section 3.6, EGR Rotary Valve
- Section 3.7, EGR Coolant Inlet Tube
- Section 3.8, EGR Coolant Return Tube
- Section 3.9, EGR Delivery Tube
- Section 3.10, EGR Exhaust Elbow

DETAILS AND REASON

The new pages support the removal and replacement various EGR components. Also included is a revised Table of Contents for Chapter 3.

ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 900 Service Manual*, 6SE414. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 900 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

NOTE:

Attachment pages are numbered for insertion into the current *MBE 900 Service Manual* dated March 2003. Service manuals are available from authorized Detroit Diesel distributors. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

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