

DETROIT DIESEL



MBE900 Service Information

NUMBER: 06-MBE900-05 **S.M. REF.:** 7.1.2 **ENGINE:** MBE 900 **DATE:** April 2005

SUBJECT: INSTALLATION OF EXHAUST MANIFOLD GASKETS ON MBE 900 ENGINES

INTRODUCTION

An illustration related to MBE 900 engines and the installation of exhaust manifold gaskets was found to be in error and has been corrected.

DETAILS AND REASON

The illustration for Figure 7-1 in the “Exhaust Manifold” section of the MBE 900 service manual incorrectly shows the exhaust manifold gasket with the connecting bar toward the top of the engine. The exhaust manifold gaskets must be installed with the connecting bar toward the bottom of the exhaust manifold, this is necessary to eliminate any interference problem with engine brackets.

ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 900 Service Manual*, 6SE414. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 900 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

NOTE:

Manual insert pages are numbered for insertion into the current *MBE 900 Service Manual* dated April 2004. Service manuals are available through authorized Detroit Diesel service locations. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen “SIB Index”, selecting attachment pages, and printing the page(s).

DETROIT DIESEL
CORPORATION



13400 Outer Drive, West / Detroit, Michigan 48239-4001
Telephone: 313-592-5000
www.detroitdiesel.com