

DETROIT DIESEL



MBE4000 Service Information

NUMBER: 6-MBE4000-05 **S.M. REF.:** 7.7.1 **ENGINE:** MBE 4000 **DATE:** January 2005

SUBJECT: NEW BREATHER HOUSING SEAL PACKAGE

INTRODUCTION

The following attachment pages are a revision of the breather housing removal and installation procedures found in Section 7.7.1 and 7.7.2 of the Exhaust System chapter.

DETAILS AND REASON

This SIB introduces a new breather housing gasket (P/N: 4760150080), seal ring (P/N: 4760170060), and washer (P/N: 200433013000), which can be ordered through your Parts Distribution Center. The attachment pages should be inserted in section 7.7.1.

Remove pages 7-55 through 7-58 and replace with pages 7-55 through 7-58d.

ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

NOTE:

Manual insert pages are numbered for insertion into the current *MBE 4000 Service Manual* dated March 2004.

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