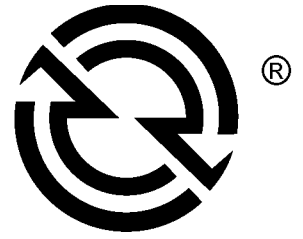


# DETROIT DIESEL



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## MBE4000 Service Information

**NUMBER:** 9-MBE4000-04   **S.M. REF.:** 1.3.2.3, 1.3.2.4   **ENGINE:** MBE 4000   **DATE:** June 2004

**SUBJECT: FUEL SYSTEM LEAK TEST / CYLINDER BLOCK LEAK TEST**

### INTRODUCTION

This SIB explains the fuel system leak test and the cylinder block leak test for the engine and will impact the Engine Chapter of the MBE 4000 Service Manual (6SE412).

### DETAILS AND REASON

Remove pages 1-39 and 1-40 and insert the attachment pages numbered 1-39 through 1-40f. These pages comprise Sections 1.3.2.3 and 1.3.2.4 of the Cylinder Block section of the MBE 4000 Service Manual (6SE412), dated March 2004.

### ADDITIONAL SERVICE INFORMATION

Additional service information is available in the Detroit Diesel *MBE 4000 Service Manual*, 6SE412. The next revision to this manual will include the revised information. As a convenience to holders of the *MBE 4000 Service Manual*, information in service manual format is attached. The page(s) may be inserted into the manual.

### NOTE:

Manual insert pages are numbered for insertion into the current *MBE 4000 Service Manual* dated March 2004. Service manuals are available from authorized Detroit Diesel distributors. If this bulletin was obtained from the Internet, service manual page(s) are available by returning to the screen "SIB Index", selecting attachment pages, and printing the page(s).

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