

SERVICE BULLETIN

Original Issue Date: **12/96**
Model: **All Liquid-Cooled Models**
Market: **All**
Subject: **Engine Coolant/Antifreeze Maintenance**

This service bulletin serves as a reminder that it is important to perform regular maintenance on the engine cooling system. Regular maintenance provides years of dependable engine/generator set service.

Refer to the operation manual for specific service information and service intervals. Service managers should review engine coolant specifications with their service technicians. Follow all safety precautions in operation manual when servicing the cooling system.

Perform the following cooling system maintenance at the specified intervals:

- Check the coolant level
- Check the coolant/antifreeze temperature protection
- Change the coolant
- Use additives and supplements as specified by the engine manufacturer
- Perform cooling system analysis as required

NOTE

Pay special attention to the coolant level. After draining the coolant, allow time for complete refill of the engine water jacket. Check coolant level as prescribed in the Prestart Checklist of the Operation Manual.

NOTE

Engine Damage! Failure to bleed air from cooling system may cause overheating and subsequent engine damage.

The Generator Service Department reminds all distributors/dealers to perform the service items in this bulletin based on the specified interval each time you service the generator set. Service technicians should perform this service to minimize the problems caused by improper care.

Distributors/dealers should pass this information on to end users who perform their own service and emphasize that you can provide economical, professional technical service using specialized tools and equipment.

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Initial Here							