INSTALLATION INSTRUCTIONS

Original Issue Date: 5/05 Model: 550, 340 , and 16-Light Generator Set Controllers, Series 1000 and 340/340+ ATS Controllers, Power Monitor, and RSA 1000 Market: Industrial and ATS Subject: Converters, Connections, and Controller Setup for Network Communication

Contents

Introduction	1
Additional Requirements	2
List of Related Materials	2
Safety Precautions	3
Circuit Board Handling	4
Notes on Network Addresses and Baud Rates	4
1 Overview	5
2 Connection Types	6
3 Connection Diagrams	9
4 Connection Hardware	13
4.1 RS-485 Cables	13
4.2 RS-232 to RS-485 Port Converters	13
4.3 Device Modems	14
5 Series 340 Device Connection	15
5.1 Modbus/KBUS Converter Kits	15
5.2 Modbus/KBUS Converter Setup	15
Installation and Connection Procedure	18
6 550 Generator Set Controller Connection	22
7 Series 1000 ATS Controller Connection	24
8 16-Light Generator Set Controller	
Connection	25
8.1 Communications Board	25
8.2 Network Address	26
9 Remote Serial Annunciator (RSA 1000) Connection	27
10 Device Setup	28
11 Converter, Modbus/Ethernet	29
11.1 Connections	29
11.2 Converter Module Setup	31
11.3 Advanced Setup: Serial Communication Settings	35
12 Noise and Wiring Practices	42
13 Parts Lists	43

Introduction

This document contains diagrams and instructions for connection of the following power system devices to a personal computer (PC) using Monitor III software or for other Modbus® applications:

- 550 Generator Set Controller
- 340/Digital Generator Set Controller
- 16-Light Generator Set Controller (requires red main logic board and communication module)
- Series 1000 Transfer Switch Controller
- M340/M340+ or MATS/MATS+ Microprocessor-Based Transfer Switch Controller
- Power Monitor
- RSA 1000 Remote Serial Annunciator version 2.00 or higher (for network communication).

Note: The version number is printed on the chip on the RSA 1000 circuit board. A service kit is available to upgrade earlier versions of the RSA 1000 for network communication. See TT-1377 for the RSA 1000.

Single or multiple devices can be connected locally or remotely. See Figure 1 for a list of kits covered by these instructions.

Part Number	Kit Description		
GM41141-KP1/KP1S	Monitor III software		
GM41141-KP2/KP2S	Monitor III software w/60 Hz device modem		
GM41142-KP1	Device modem, 220V/50Hz		
GM41143-KP1	Converter, RS-232/RS-485		
GM41143-KP2	Converter, Modbus®/Ethernet		
GM41143-KP3	Converter, Modbus®/KBUS *		
GM41144-KP1	Cable, null modem, 3 m (10 ft.)		
* Required for 340 series microprocessor-based devices only			

Figure 1 Connection Kits

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Notes on Kit Components and Applications:

- Monitor III software kits GM41141-KP1/KP1S include a 3 m (10 ft.) null modem cable for local connection of the PC to a device.
- Software kits GM41141-KP2/KP2S include a 120 V/60 Hz 19.2K device modem with cables and connectors for connection of the device or device network to telephone lines for remote communication.
- Install one Modbus[®]/KBUS converter module in each Series 340 device. The Modbus/KBUS converter module replaces older communication modules (for RS-232 or RS-485) and allows either KBUS or Modbus communication.
- Use one Modbus/Ethernet converter kit to connect up to 247 controllers to an Ethernet network. Monitor III software can communicate with only one Modbus/Ethernet converter at a time.

See the Additional Requirements section for hardware not included in the kits. Read the entire installation procedure and compare the kit parts with the parts list at the end of this publication before beginning installation. Perform the steps in the order shown.

Additional Requirements

Check the connection types and connection diagrams for required hardware and cables before beginning the installation. In some cases, additional hardware or cables must be obtained locally. Follow Electronics Industry Association (EIA) recommendations for cables.

- For remote connections, the power system manufacturer offers device modems for the power system devices, but does not provide PC modems. Internal or external PC modems must be obtained by the user through a computer equipment supplier and set up according to the instructions provided with the modem.
- RS-485 connections require Belden #9841 or equivalent shielded twisted-pair cable, which is not provided in the kits. Procure the length of cable required for the application locally.

- The Modbus/Ethernet converter requires Category 5e network cable with an RJ45 connector. Check the type of cable and connectors used for the Ethernet connections at the site. Obtain the cable and connectors required for the application locally.
- Any PC used to monitor device(s) over the Ethernet must be equipped with a network interface card (NIC) and set up for Ethernet connection. Setting up the Ethernet network and connected computers is the responsibility of the user and is not covered in this documentation.

Check that the PC meets the minimum system requirements. See the Monitor III Operation Manual for a list of system requirements.

List of Related Materials

This document explains converter module kit installation and hardware connections. For device setup instructions, refer to the Operation Manuals provided with the units. For the Series 1000 ATS Controller, refer to the Setup Program Operation Manual. For Monitor III software information, refer to the manual provided with the software kit or the Help function in the software.

Figure 2 lists the document part numbers for reference.

Document Description	Part Number
Monitor III Software Operation Manual	TP-6347/MP-6347
550 Controller Operation Manuals:	
version 2.10 and higher	TP-6200/MP-6200
versions prior to 2.10	TP-6083/MP-6083
16-Light Controller Operation Manual	TP-6161/MP-6161
Series 340 Generator Set Controller Operation Manual	TP-5829/MP-5829
Series 1000 ATS Controller Setup Program Manual	TP-6135/MP-6135
Series 340 ATS Controller Operation	TP-5569/MP-5569 or
	TP-5994/MP-5994
Series 340+ ATS Controller Operation Manual	TP-5664/MP-5664
Power Monitor Operation Manual	TP-5875/MP-5875
Remote Serial Annunciator (RSA 1000)	TT-1377

Figure 2 Related Materials

Safety Precautions

Observe the following safety precautions while installing kits and connecting hardware.



Disabling the generator set. Accidental starting can cause severe injury or death. Before working on the generator set or connected equipment, disable the generator set as follows: (1) Move the generator set master switch to the OFF position. (2) Disconnect the power to the battery charger. (3) Remove the battery cables, negative (-) lead first. Reconnect the negative (-) lead last when reconnecting the battery. Follow these precautions to prevent starting of the generator set by an automatic transfer switch, remote start/stop switch, or engine start command from a remote computer.



Servicing the transfer switch. Hazardous voltage can cause severe injury or death. Deenergize all power sources before servicing. Open the main circuit breakers of all transfer switch power sources and disable all generator sets as follows: (1) Move all generator set master controller switches to the OFF position. (2) Disconnect power to all battery chargers. (3) Disconnect all battery cables, negative (-) leads first. Reconnect negative (-) leads last when reconnecting the battery cables after servicing. Follow these precautions to prevent the starting of generator sets by an automatic transfer switch, remote start/stop switch, or engine start command from a remote computer. Before servicing any components inside the enclosure: (1) Remove all jewelry. (2) Stand on a dry, approved electrically insulated mat. (3) Test circuits with a voltmeter to verify that they are deenergized.



Opening the power monitor enclosure. Hazardous voltage can cause severe injury or death. Only trained and qualified personnel should open the power monitor enclosure.

Opening the power monitor enclosure. Hazardous voltage can cause severe injury or death. A transfer switch or generator set connected to the power monitor could automatically energize the power monitor or accessories. Disconnect all power sources before opening the enclosure. Move the generator set master switch on the controller to the OFF position and disconnect the battery negative (-) lead before proceeding.

Current transformer voltage. Hazardous voltage can cause severe injury or death. Disconnecting current transformer leads and reenergizing the power source could cause equipment damage and personal injury. If the situation requires reenergizing the power source, reconnect the current transformer leads or short the leads together first.

Circuit Board Handling

Improper removal, installation, transportation, storage, or service can damage sensitive electronic components. Observe the following guidelines to prevent damage when working with circuit boards or electronic components.

Circuit Board and Electronic Component Handling

- Keep circuit boards or electronic components inside the antistatic, cushioned factory packaging until installation.
- Store circuit boards or electronic components in a clean environment away from moisture, vibration, static electricity, corrosive chemicals, and solvents.
- Disconnect all power sources before removing or installing circuit boards or electronic components.
- Wear an approved, grounded, antistatic wrist strap when handling circuit boards or electronic components.
- Carefully hold the circuit board by its edges and not by any of its components or electrical contacts.
- Do not drop the circuit board or electronic components.
- Do not bend the circuit board, electronic components, or electronic component leads.
- Do not strike the circuit board or electronic components using or against a hard object.
- Clean dusty or dirty circuit boards with a vacuum cleaner or soft, dry brush.
- Never attempt circuit board repairs, adjustments, or modifications other than replacing plug-in service parts or performing manufacturer-approved installation or service procedures.

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Notes on Network Addresses and Baud Rates

Note the following points when setting the device network addresses and baud rates.

Network Addresses

- The network address for the 16-Light Controller is limited to odd numbers from 1–15.
- The network address for Series 340 devices is limited to numbers from 1 to 32 by the Modbus/KBUS converter.
- Network address 247 is reserved for RSA 1000 slave devices. Do not assign network address 247 to any other device.
- The Master/Slave DIP switch on the RSA 1000 sets the network address. Setting the DIP switch to the slave position for RSA 1000 slave devices sets the network address to 247.
- Use network address 1 for a controller that communicates with one or more RSA 1000 remote serial annunciators through an Ethernet network.

Baud Rates

- All devices must use the same Modbus baud rate. For Series 340 controllers, the Modbus/KBUS converter's Modbus baud rate must match the baud rate of other devices in the system. The 340 controller's KBUS baud rate must be set at 9600 and may be different from the Modbus baud rate.
- The baud rate for the 16-Light Controller is fixed at 19200. Any site that includes a 16-Light Controller must use a baud rate of 19200 for all devices.
- The baud rate for the RSA 1000 is fixed at 19200. A Modbus/Ethernet converter connected to an RSA 1000 must be set for a baud rate of 19200.

1 Overview

The following procedure summarizes the steps required to connect and configure power system devices for Modbus communication and monitoring with Monitor III software. Read through this summary before starting in order to better understand the steps involved and identify the hardware required.

Connection and Configuration Summary

- 1. Refer to the connection types in Section 2 to identify the type of connection to be used: local, remote/modem, or remote/Ethernet, to a single device or to multiple devices connected in an RS-485 network.
- Refer to the connection diagrams in Section 3 to identify the hardware required for connection. Note which items are are included in the kits and which are customer-supplied; review the Additional Requirements section and the Parts Lists in Section 13. Obtain all cables, converter modules, and device modems required before beginning the installation and connection procedures.
 - **Note:** Series 340 generator set controllers, transfer switch controllers, and power monitors require the installation of a Modbus/KBUS converter module.
 - Note: Ethernet connections require the use of a Modbus[®]/Ethernet converter module.

At the site where the power system devices are located:

- 3. Set up and install Modbus/KBUS converter modules in any Series 340 devices as instructed in Section 5.
 - a. Set the baud rate DIP switch for 9600 or 19200. All devices in the system must use the same baud rate.
 - b. Set the device DIP switches to identify the type of controller or power monitor.
 - c. Use the ADDR DIP switches to assign a unique network address for each device in the system.
 - d. Connect RS-232 or RS-485 cables to the converter module as required for the connection as shown in the connection diagrams in Section 3.
- Connect RS-232 or RS-485 cables to any other controllers as instructed in Sections 6 through 8. See the connection diagrams in Section 3.

- 5. Connect the remaining hardware as shown in the connection diagrams in Section 3.
 - **Note:** Circuit isolation is recommended for installations that may be exposed to electrical noise. See Section 12, Noise and Wiring Practices.
- 6. Configure the communication parameters on each device. Refer to Section 9, Controller Setup, and the device's Operation Manual.
 - a. Configure each device for Modbus communications.
 - b. Set the devices for local or remote communications as required for your application. Use a Local setting for Ethernet connections.
 - c. Set the baud rate.

Choose 9600 for Series 340 devices using Modbus/KBUS converters. This is the baud rate setting for the KBUS side of the converter. The baud rate for the Modbus side was set in step 3 using DIP switches on the converter and must match the other devices in the system.

All other devices in the system must use the same baud rate, 9600 or 19200.

- d. Assign a unique network address to each device in the system.
- **Note:** The network addresses for devices equipped with Modbus/KBUS converters were set in step 3 using DIP switches on the converter board.

At the PC:

- 7. Connect the PC as shown in the connection diagrams in Section 3.
 - **Note:** Installation and connection of the PC modem or Ethernet connection will vary from one application to another and are the customer's responsibility. See your network administrator, if necessary.
- 8. For Ethernet networks, use the DeviceInstaller software to configure the Modbus/Ethernet converter as instructed in Section 11.
- 9. See the Monitor III Software Operation Manual for instructions to install and use Monitor III software.

2 Connection Types

A PC can communicate with generator set controllers, transfer switch controllers, and power monitors using local, remote (modem), or remote network (Ethernet) connections.

Connection Notes:

- A device in the following diagrams is any generator set controller, transfer switch controller, or power monitor listed on page 1 of this document. All devices must be configured for Modbus communication.
- 340-series devices require Modbus/KBUS converters.
- Remote network (Ethernet) connections require a Modbus/Ethernet converter.
- RS-232 connects up to 15.2 m (50 ft.) from PC's serial port.
- RS-485 connects up to 247 devices with a maximum total cable length of 1220 m (4000 ft.). Obtain Belden #9841 or equivalent cable for RS-485 connections. Use a terminating resistor on the last device in the network. See the Electronics Industry Association (EIA) standards.
- The 550 controller can act as an RS-232 to RS-485 port converter when the controller is located within 15 m (50 ft.) of the PC.
- The 16-Light Generator Set Controller and Series 1000 ATS Controllers must use RS-485 connections for Monitor III communications.

Local Connections

A PC connects directly to a device or network of devices with an RS-232 cable or an RS-232/RS-485 port converter and an RS-485 cable. See Figure 2-1 and the connection diagrams in Section 3.

For a single connection to a device within 15 m (50 ft.) of the PC, use an RS-232 cable to connect a PC to the RS-232 port on a device equipped with an RS-232 port. The 16-Light Generator Set Controller and Series 1000 ATS Controllers must use RS-485 connections for Monitor III communications. Use an RS-232/RS-485 port converter and an RS-485 cable to connect the PC to:

- An RS-485 port on a device located up to 1220 m (4000 ft.) away from the converter.
- The 16-Light generator set controller and Series 1000 ATS controller.
- A local area network (LAN) with as many as 247 devices.

Obtain Belden #9841 or equivalent cable for RS-485 connections.



Figure 2-1 Local Connections

Remote Modem Connections

The PC and device(s) are connected by modems. The PC communicates with the device or device network via a telephone network, and the PC can be located anywhere a telephone line can be accessed. See Figure 2-2 and the connection diagrams in Section 3.

For a single connection with up to 15 m (50 ft.) from the device to the device modem, use an RS-232 cable to connect the device modem to one of the following devices:

- 550 Controller
- 340 Generator Set Controller
- 340/340+ ATS Controller
- Power Monitor

Use a device modem, an RS-232/RS-485 port converter, and RS-485 cable to connect the following:

- 16-Light Generator Set Controller
- Series 1000 ATS Controllers
- Up to 247 devices in an RS-485 local area network (LAN).
- Note: The 550 controller can act as an RS-232/RS-485 port converter when the controller is located within 15 m (50 ft.) of the device modem.

The power system manufacturer offers device modems for the power system devices, but does not provide PC modems. Internal or external PC modems must be obtained by the user.



Figure 2-2 Remote Modem Connections

Remote Network (Ethernet) Connections

Many facilities use Ethernet networks to connect computers and equipment. The Modbus/Ethernet converter can be used to connect a single power system device or network of devices to an existing Ethernet network. Any remote PC connected to that Ethernet network and running Monitor III can then monitor the device(s).

Use RS-485 cable to connect the devices together and to connect the device network to the Modbus/Ethernet converter. See Figure 2-2 and the connection diagrams in Section 3. The converter is assigned a unique IP address to identify the connected device or network of devices. See Section 11 for instructions. In the device communication settings, select a Local connection. See Section 9 and the device Operation Manual.

Each Modbus/Ethernet converter can communicate with up to eight IP addresses at a time.

A PC is connected to the site's Ethernet network. The PC used to monitor the device(s) must be equipped with a network interface card (NIC) and set up for Ethernet connection. Obtain the Ethernet hardware for the PC from your computer equipment supplier.

Setting up the Ethernet network and connected computers is the responsibility of the user and is not covered in this documentation.



Figure 2-3 Remote Network (Ethernet) Connection

3 Connection Diagrams



Figure 3-1 Connection Diagram, Generator Set Controller Connections



Figure 3-2 Connection Diagram, ATS Controller, Power Monitor, and Modbus/KBUS Module Connections



Figure 3-3 Connection Diagram, RS-485 and Modem Connections



Figure 3-4 Connection Diagram, PC Connections

4 Connection Hardware

4.1 RS-485 Cables

All RS-485 cables are customer-supplied. Use Belden #9841 or equivalent cable for the RS-485 cables.

Connect one or two RS-485 cables to the detachable green RS-485 port connector as shown in Figure 4-1. Connect the 121-ohm termination resistor across the + and – terminals of the unused port on the last device for reliable communication in all installations.



Figure 4-1 RS-485 Cable Connection Details

4.2 RS-232 to RS-485 Port Converters

RS-232 to RS-485 port converter GM41096 converts communication signals between the devices or PCs using different electrical standards.

Locate the external RS-232 to RS-485 converter module in an interior area in the building or with equivalent protection from environmental conditions.

Connect the RS-485 cable to the positive (+), negative (-), and ground (GND) terminals as shown in Figure 4-2. Do not connect to the +12V terminal on the converter. (The converter is powered through the PC's serial port.) Do not use a terminating resistor.



Figure 4-2 RS-232 to RS-485 Port Converter

4.3 Device Modems

Device modem GM41115 or GM41116 connects an RS-232 line from a power system controller or power monitor to a telephone line. Figure 4-5 shows the connectors and DIP switches on a typical device modem.

The power system manufacturer configures and programs the device modems. The baud rate is factory set at 19.2K. Further adjustment or programming should not be necessary.

Device modems are set up to automatically answer calls. In the case of operation problems, check the DIP switch settings in Figure 4-3. Adjust the DIP switch settings if needed, disconnect the RS-232 line and telephone lines, and turn the power off and then on again. If the LED indicators do not match the LED status shown in Figure 4-4, replace the modem.

Locate device modems in an interior area in the building or with equivalent protection from environmental conditions. If a standard wall outlet is provided inside an ATS or power monitor, the modem can be placed inside the enclosure.

Connect the device modem as shown in the connection diagrams in Section 3.

Note: The software kits with modems include the hardware required to connect any device listed in these instructions to the modem. Refer to the connection diagram for your device and select the cables and connectors required. You will not need to use all the parts in the kit.

When all connections are made and power is available, place the power switch on front of the modem in the ON position. The modem's front panel LEDs should light as shown in Figure 4-4 when there is no communication activity. Adjust the volume control located on the side of the modem if desired.

	Device Modem		
Switch	GM41115 (60 Hz)	GM41116 (50 Hz)	
1	Down	Down	
2	Down	Down	
3	Down	Down	
4	Down	Down	
5	Down	Up	
6	Down	Down	
7	Up	Up	
8	Down	Down	
9	_	Down	
10	_	Up	

Figure 4-3 Default Modem DIP Switch Settings

	Front Panel LED						
Modem	AA	CD	RD	SD	TR	cs	ARQ/ FAX
GM41115 or GM41116	On	On	Off	Off	On	On	Off

Figure 4-4 Idle LED Status



Figure 4-5 External Modem (typical), Rear View

5 Series 340 Device Connection

Series 340 devices include the following controllers:

- 340/Digital generator set controller
- 340/340+ or MATS/MATS+ microprocessor-based transfer switch controller
- Power monitor

5.1 Modbus/KBUS Converter Kits

Monitor III power system monitoring software uses Modbus[®] protocol to communicate with connected generator set controllers, transfer switch controllers, and power monitors. All Series 340 devices require the installation of Modbus/KBUS converter kits to enable Modbus communication.

The Modbus/KBUS converter replaces RS-232 and RS-485 communication modules for the controllers listed above. The Modbus/KBUS converter can be configured for either Modbus or KBUS communication. See Figure 5-1.



Figure 5-1 Modbus/KBUS Converter Function

Modbus® is a registered trademark of Schneider Electric.

The Modbus/KBUS converter replaces the RS-232 and RS-485 communication modules formerly used for KBUS communication in series 340 devices. If your device is equipped with one of the older communication modules, remove the old communication module and ribbon cable before installing the new Modbus/KBUS converter and ribbon cable.

Follow the instructions in Section 5.2 to set the converter for KBUS or Modbus communication before installation.

5.2 Modbus/KBUS Converter Setup

Before installing the converter module inside the device enclosure, set the DIP switches on printed circuit board GM39556 as described here. See Figure 5-2.

If the DIP switch settings need to be changed after converter module installation, first disconnect power to the converter module, change the DIP switch settings, and then reconnect power to reset the converter module.

Modbus/KBUS Converter DIP Switch Settings

- 1. Set DIP switch 1 to select the Modbus baud rate. See Figure 5-3.
 - **Note:** DIP switch 1 sets the Modbus baud rate, which must match the baud rates of other devices in the system. The KBUS baud rate is set at 9600 through the device communications settings and can be different from the Modbus baud rate. See Section 9.
- Set DIP switches 2 and 3 to identify the type of device. See Figure 5-4. Use the settings for a simple KBUS converter for communication with the old Monitor II software or other KBUS applications.
- 3. Set the ADDR DIP switches 4-8 to assign the network address. See Figure 5-5. Each device in the system must have a unique network address.



Figure 5-2 Modbus/KBUS Converter Board

DIP Switch	Function	Setting
1	Modbus baud rate	OFF=19200, ON=9600
2, 3	Device type	See Figure 5-4.
4-8	Network address	See Figure 5-5.

Figure 5-3 DIP Switch Functions

		Switch S	Settings	
Device	Output Protocol	2 (DEV1)	3 (DEV2)	
Simple KBUS converter *	KBUS	ON	ON	
340 Generator Set Controller †	Modbus	OFF	ON	
340 ATS Controller †	Modbus	ON	OFF	
Power Monitor † Modbus OFF OFF				
* For Monitor II or other KBUS applications for all 340 devices				
† For Monitor III or other Modbus applications				

Figure 5-4 Device DIP Switch Settings

Network	Port Data	DIP 4	DIP 5	DIP 6	DIP 7	DIP 8
Address	(for reference only)	ADDR0	ADDR1	ADDR2	ADDR3	ADDR4
1	00000	on	on	on	on	on
2	00001	OFF	on	on	on	on
3	00010	on	OFF	on	on	on
4	00011	OFF	OFF	on	on	on
5	00100	on	on	OFF	on	on
6	00101	OFF	on	OFF	on	on
7	00110	on	OFF	OFF	on	on
8	00111	OFF	OFF	OFF	on	on
9	01000	on	on	on	OFF	on
10	01001	OFF	on	on	OFF	on
11	01010	on	OFF	on	OFF	on
12	01011	OFF	OFF	on	OFF	on
13	01100	on	on	OFF	OFF	on
14	01101	OFF	on	OFF	OFF	on
15	01110	on	OFF	OFF	OFF	on
16	01111	OFF	OFF	OFF	OFF	on
17	10000	on	on	on	on	OFF
18	10001	OFF	on	on	on	OFF
19	10010	on	OFF	on	on	OFF
20	10011	OFF	OFF	on	on	OFF
21	10100	on	on	OFF	on	OFF
22	10101	OFF	on	OFF	on	OFF
23	10110	on	OFF	OFF	on	OFF
24	10111	OFF	OFF	OFF	on	OFF
25	11000	on	on	on	OFF	OFF
26	11001	OFF	on	on	OFF	OFF
27	11010	on	OFF	on	OFF	OFF
28	11011	OFF	OFF	on	OFF	OFF
29	11100	on	on	OFF	OFF	OFF
30	11101	OFF	on	OFF	OFF	OFF
31	11110	on	OFF	OFF	OFF	OFF
32	11111	OFF	OFF	OFF	OFF	OFF

Figure 5-5 Network Address DIP Switch Settings (DIP switches 4-8)

Diagnostic LEDs

Six LEDs on the circuit board indicate power and communication as shown in Figure 5-6.

LED	Color	Description	
1	Amber	KBUS (KNET) data receive	
2	Amber	Amber KBUS (KNET) data transmit	
3	Red	Power, 3.3V KNET side	
4	Amber	Modbus data receive	
5	Amber	Modbus data transmit	
6	Red	Power, 5V isolated	

Figure 5-6 Diagnostic LEDs

5.3 Modbus/KBUS Converter Installation and Connection Procedure

Set up the converter module using the instructions in Section 5.2 before installing the converter.

Figure 5-8 through Figure 5-16 illustrate converter installation for the different devices. Refer to the illustrations for your device during installation.

- 1. Disable generator sets and disconnect all power sources.
 - a. Place all generator set master switches in the OFF position.
 - b. Disconnect the power to all battery chargers, if equipped.
 - c. Disconnect all generator set engine starting battery(ies), negative (-) leads first.
 - d. Disconnect all power sources to transfer switches or power monitors.
 - e. Turn off and disconnect the power to all devices in the system.
- 2. Locate ports and prepare to install converter modules in each device.
 - a. Open the device enclosure and find the port location or module installation location for each device.

Use Figure 5-8 through Figure 5-16, shown immediately after this Installation Procedure, to determine where to install converter modules and/or connect cables.

- b. Remove protective covers to access the port or module mounting location, if required.
 - **Note:** The device may have a communication module installed at the converter location. Remove the communication module and ribbon cable. The new converter replaces the old communication module.
- 3. Connect the ribbon cable included in the kit to the converter module.

ATS controller only: Connect ribbon cable 294638 to P13 on the converter module. See Figure 3-2.

340 generator set controller and power monitor only: Connect ribbon cable 352291 to P10 on the converter module. See Figure 3-2.

- 4. Install the converter module.
 - a. Install the spacers included with the kit on the mounting studs on the device or cover. Use Figure 5-7 to identify the correct spacer length for your device.

	Spacer		
Device	Description	Part number	
Generator Set Controller	Spacer, .25 OD, .937 in.	X-712-14	
Power Monitor	Spacer, .25 OD, .375 in.	X-712-13	
ATS Controller	Spacer, .25 OD, .625 in.	X-712-8	

Figure 5-7 Spacers

- b. Carefully place converter circuit board GM39556 onto the mounting studs through the holes provided in the module. Refer to the corresponding figures shown immediately following this procedure for the circuit board orientation.
- c. Install a lock washer X-22-7 and a nut X-72-4 on each stud and carefully tighten the nut. Overtightening the nuts can damage the module.
- d. **Power monitor only:** Place cover 294719 from the kit over the module so that the two longer studs pass through the holes provided. Place a lock washer and a nut on each of the studs and tighten the nuts to hold the cover on. Overtightening the nuts can damage the cover and/or the module.
- 5. Carefully connect the loose end of the ribbon cable included in the kit to the device circuit board as shown in the corresponding figure.

ATS controller only: Connect the loose end of ribbon cable 294638 to P12 on the controller's main logic board. See Figure 3-2.

340 generator set controller and power monitor: Connect the loose end of ribbon cable 352291 to P9 on the device's main logic board. See Figure 3-2.

6. Connect the RS-232 or RS-485 cable to each device. See the connection diagrams in Section 3.

- Note: Monitor III software kits include one RS-232 cable: GM16657 for connection to the PC or GM16658 for connection to the device modem. Shielded RS-485 cable is customer-supplied.
- 7. Replace the covers.
 - a. Replace the protective covers removed in step 2 and tighten the cover screws.
 - b. Close and lock the enclosure doors on all system devices.
- 8. Make final connections to the PC. See the connection diagrams in Section 3.
- 9. Enable generator sets and restore power.
 - a. Check that the generator set master switches are in the OFF position.
 - b. Reconnect power to the battery charger(s), if equipped.
 - c. Reconnect the generator set engine starting batteries, negative (-) leads last.
- 10. Proceed to Section 9 to configure the controller's communication parameters.

340 Generator Set Controller Modbus/KBUS Converter Kit Installation



Figure 5-8 340 Generator Set Controller



1. Converter location inside controller

Figure 5-9 Modbus/KBUS Converter Installation for the 340 Generator Set Controller



- 7. RS-485 Connector
- 8. RS-232 Connector

Figure 5-10 Converter Connections and DIP Switches

340/340+ Microprocessor-Based ATS Controller Modbus/KBUS Converter Module Installation

Mount Modbus/KBUS converter module GM39556 on mounting studs located below the main controller housing. If the ATS is equipped with a load shed accessory KD-35N or DD-35N, mount the converter module over it as shown in Figure 5-14. Install cover 294719 over the assembly as shown in Figure 5-13 or Figure 5-14.



Figure 5-11 Converter Module Location for Series 340 Microprocessor-Based ATS Controllers



Figure 5-12 Ribbon Cable Connection



Figure 5-13 Converter Module Installation Details for ATS Controllers Without Load Shed Accessory 35N



Figure 5-14 Converter Module Installation Details for ATS Controllers With Load Shed Accessory 35N

Power Monitor Modbus/KBUS Converter Kit Installation



Figure 5-15 Converter Module Location and Connection for the Power Monitor



Figure 5-16 Converter Module Installation Details for the Power Monitor

6 550 Generator Set Controller Connection

Use the following procedure to connect the hardware. Observe the safety precautions.

550 Controller Connection Procedure

- 1. Place the generator set master switch in the OFF position.
- 2. Disconnect the power to the battery charger, if equipped.
- 3. Disconnect the generator set engine starting battery(ies), negative (-) lead first.
- 4. Turn off and disconnect the power to all devices in the system.
- 5. Open the enclosure and locate the connection ports as shown in Figure 6-1 and Figure 6-3.
- Make connections to the desired controller port(s). For RS-232 connections, use connector P18. For RS-485 connections, use the Modbus[®] RS-485 connector, P20.
 - **Note:** Connectors P19 and P21 are used for other applications.
- 7. Close the controller enclosure.
- 8. Check that the generator set master switch is in the OFF position.
- 9. Reconnect the generator set engine starting battery, negative (-) lead last.
- 10. Reconnect power to the battery charger, if equipped.
- 11. Proceed to Section 9 to configure the controller's communication parameters.



Figure 6-1 Communication Port Locations for the 550 Generator Set Controller



Figure 6-2 RS-485 Connector Details



Figure 6-3 550 Controller Communication Connections Pin Identification

7 Series 1000 ATS Controller Connection



Short circuits. Hazardous voltage/current can cause severe injury or death. Short circuits can cause bodily injury and/or equipment damage. Do not contact electrical connections with tools or jewelry while making adjustments or repairs. Remove all jewelry before servicing the equipment.

Series 1000 programmable transfer switch controllers can be connected directly to a personal computer through an RS-485 connection or connected from a remote site using modems and RS-485 connections. An RS-232 to RS-485 converter is required to connect the controller's RS-485 connection to the PC serial port or to connect the transfer switch controller to the device modem. See Section 3 for connection diagrams.

Note: Version 1.21 or higher of the ATS controller's application software is required for the Monitor III program to communicate successfully with the transfer switch. Check the software version number in the System Information data window. See the Monitor III software Operation Manual for instructions.

Use the following procedure to connect up to 247 transfer switches in an RS-485 network.

Transfer Switch Network Connection Procedure

- 1. Locate terminal strip TB1 on the controller's main logic board. See Figure 7-1.
- 2. Connect the incoming RS-485 cable to terminals TB1-11 and TB1-12. Connect the cable shield to the ground terminal, TB1-10. See Figure 7-2.
- 3. If there is more than one transfer switch in the network, connect the outgoing RS-485 cable to terminals TB1-14 and TB1-15. Connect A (-) to A (-) and B (+) to B (+). Connect the cable shield to the ground terminal, TB1-13.
- 4. Tighten the connections to 0.5 Nm (4.4 in. lb.).
- 5. Proceed to Section 9 to configure the controller's communication parameters.



 Terminal strip TB1 with RS-485 connections
 Serial port (connection for Setup Program only; do not use for Monitor III Program)





Figure 7-2 Terminal Strip TB1 Connections

8 16-Light Generator Set Controller Connection

This section describes how to connect the controller to other devices in a Modbus[®] network and set the controller's network address.

8.1 Communications Board

The communications board is required for Modbus[®] communication with this controller. The communications board is available either factory-installed or as a field-installed kit. A ribbon cable connects the communications board to the controller's main logic board. Follow the instructions provided with the kit to install and connect the board, if necessary.



Figure 8-1 Communications Board



NOTICE

Electrostatic discharge damage. Electrostatic discharge (ESD) damages electronic circuit boards. Prevent electrostatic discharge damage by wearing an approved grounding wrist strap when handling electronic circuit boards or integrated circuits. An approved grounding wrist strap provides a high resistance (about 1 megohm), *not a direct short*, to ground.

Connect to the TB5 connector on the controller board. See Figure 8-2. Use Belden #9841 or equivalent cable to connect devices in a network. Attach to the RS-485 connector as shown in Figure 6-2. Use a termination resistor on the last device in the network.



Figure 8-2 16-Light Controller Circuit Board



Figure 8-3 RS-485 Connection Details

8.2 Network Address

Each Modbus[®] device in the network requires a unique address. The 16-Light Controller circuit board contains eight DIP switches. See Figure 8-2 for the DIP switch location on the controller circuit board.

Use DIP switches 6, 7, and 8 to set the controller's network address as described below. Figure 8-4 shows the DIP switch positions for each address number.

Note: The network address for the 16-Light Controller is limited to odd numbers between 1 and 15.

Push down the end of the DIP switch near the OPEN label to open the switch, or push down the other end to close it. See Figure 8-5.

Note: After changing the DIP switch settings, be sure to power down and then power up the controller (disconnect and then reconnect the battery or use the prime power switch, if equipped). The controller recognizes DIP switch changes only at powerup.

	DIP Switches			
Modbus®	6	7	8	
Address	Value = 2	Value = 4	Value = 8	
1	Open	Open	Open	
3	Closed	Open	Open	
5	Open	Closed	Open	
7	Closed	Closed	Open	
9	Open	Open	Closed	
11	Closed	Open	Closed	
13	Open	Closed	Closed	
15	Closed	Closed	Closed	







9 Remote Serial Annunciator (RSA 1000) Connection

These instructions explain connection of an RSA 1000 through an Ethernet network. For all other RSA 1000 connections and additional instructions, refer to the instruction sheet provided with the RSA 1000, TT-1377.

RSA 1000 version 2.00 or higher is required for network communication. Check the decal on the circuit board for the version number. The Modbus/Ethernet converter must have firmware version 2.0 or higher. See the Device Details screen in the DeviceInstaller software, Section 11.2.

Set RSA DIP switch 5 to the ON position for Ethernet network communication with the Modbus/Ethernet converter. Set DIP switch 4 for master or slave as needed. A system can have one RSA master and up to three RSA slaves. The converter can have a maximum of 8 connections. Refer to Section 11 for instructions to set the Modbus/Ethernet converter for an RSA master or an RSA slave.

Each Modbus/Ethernet converter in the system must have a different IP address. Obtain IP addresses from your system administrator. See Section 11.

Modbus/Ethernet Converter	RSA 1000 Isolation
Power Supply	Jumper T3
DC adapter provided with	Connect T3 to T2
converter kit (isolated)	(non-isolated)
Engine starting battery or	Connect T3 to T1
other non-isolated supply	(isolated)

Figure 9-1 RSA 1000 T3 Isolation Jumper



Figure 9-2 RSA 1000 Ethernet Network Connections



Figure 9-3 Connection Details

10 Device Setup

Refer to the device Operation Manual for instructions. See List of Related Materials.

Configure the device(s) for communication. Set the communications parameters as shown in Figure 10-1.

Device	Menu or Index	Parameter	Setting
550 Generator Set	Menu 13,	Modbus On Line	YES
Controller	Communications	Connection Type	Single or Converter‡, as appropriate for your connection type.
		Primary port	Choose the port connected to the Modbus master. RS-232 is chosen automatically if Converter‡ is selected for the connection type.
		Address	Use a unique network address for each unit. Use numbers between 1 and 247. Use 1 for a single connection or for a controller communicating with an RSA 1000 through the Ethernet. Do not use 0 (zero).
		Baud rate	9600 or 19200. Must match the PC and all devices in the system.
16-Light Generator Set Controller	DIP Switches	Address	Set to an odd number from 1 to 15 (maximum of 8 addresses). Use 1 for a controller communicating with an RSA 1000 through the Ethernet. See Section 8.2.
	N/A	Baud rate	19200 (not adjustable). Must match the PC and all devices in the system.
340/Digital	Menu 10,	Remote Control: Online?	YES
generator set controller	Remote Control	Remote Control: Local, LAN, Remote, or Remote Area Network?	Select the appropriate setting for your connection type. Use Local for Ethernet connections. See Section 2.
		Address	Any *
		Baud rate	9600 †
Series 1000 ATS Controller	Setup Program (see the Setup Program Operation Manual)	Address	Use a unique network address for each unit. Use numbers between 1 and 247. Use 1 for a single connection. Do not use 0 (zero).
		Baud rate	9600 or 19200. Must match the PC and all devices in the system.
M340/M340+ or	Index 13,	Remote Control, On-Line?	YES
MATS/MATS+ ATS Controller	Remote Control and Monitoring Settings	Local, LAN, Remote, or Remote Area Network	Select the appropriate setting for your connection type. Use Local for Ethernet connections. See Section 2.
		Address	Any *
		Baud rate	9600 †
Power monitor	Menu 8,	On Line	YES
	Remote Control	Local, LAN, Remote, or Remote Area Network	Select the appropriate setting for your connection type. Use Local for Ethernet connections. See Section 2.
		Address	Any *
		Baud rate	9600 †
RSA 1000	DIP Switch 4	Master/Slave	ON for master OFF for slave
	DIP Switch 5	Connection	ON for Ethernet connection.
	N/A	Baud rate	19200 (not adjustable). Must match the Modbus/Ethernet converter baud rate.

* The network address for Series 340 devices is set using DIP switches on the converter module and will override the network address on the controller.

† This baud rate must be set at 9600 to match the KBUS side of the Modbus/KBUS converter. It may be different from the Modbus baud rates of other devices in the system.

The Converter selection on the 550 controller sets the controller to act as an RS-232 to RS-485 converter. Do not select the Converter setting on the 550 if the Modbus/Ethernet converter is used.

Figure 10-1 Device Communication Settings

11 Converter, Modbus/Ethernet

The Modbus[®]/Ethernet converter allows the connection of a device or a network of devices to an Ethernet network. The connected controller(s) can then be monitored using Monitor III software installed on a personal computer connected to the same Ethernet network.

The setup and maintenance of the Ethernet network is the user's responsibility. Contact the network administrator for assistance and information needed for the converter module setup in Section 11.2.

Write down the MAC address printed on the converter label. It consists of 6 pairs of alphanumeric characters (for example, 00-20-4A-84-08-B8). See Figure 11-1.

Note: You will need the MAC address later for the converter setup procedure.

11.1 Connections

Check the type of cable and connectors required to connect the converter to the Ethernet network at the site. The converter uses an RJ45 connector for Ethernet connection. Use customer-supplied category 5e cable to connect to the Ethernet network. See Figure 11-1. Connect the device or device network to the converter using RS-485 cable as shown in Figure 3-4.

Converter kits shipped after 9/26/05 include a 0.9-m (3-ft.) patch cable, GM46845, for direct connection to the PC's network interface card for converter module setup or local monitoring.

Note: Do not use patch cable GM46845 to connect the converter to the Ethernet network connection. See Figure 11-2.



Figure 11-1 Modbus[®]/Ethernet Converter



Figure 11-2 Converter Connection Cables

The converter module requires a power supply of 120 VAC or 12–24 VDC. Connect the DC1 and DC2 terminals on the converter module to the generator set's engine starting battery or to the AC power adaptor included with the converter kit. See Figure 11-4 for the power connection terminals.

For AC power, a power adapter and four plugs are included with the converter kit. See Figure 11-3. The plugs are labeled for US, UK, EURO, and AUS. Select the appropriate plug for your area. Slide it over the two metal prongs on the power adapter and then push it down until it snaps firmly into place. To remove the plug, press the plastic button on the power adapter and slide the plug up and off.



Figure 11-3 Power Adapter with Plugs



Figure 11-4 Converter Connections

11.1.1 Converter Diagnostics and Troubleshooting

LEDs indicate converter operation as shown in Figure 11-5. See Figure 11-1 for the LED locations. Network LEDs on the RJ45 connector indicate communication on the Ethernet network side. TX and RX LEDs indicate communication on the Modbus side. If neither the TX nor the RX LEDs flashes, check the converter power, connections and settings. If only one of the TX or RX LEDs flashes, check the connected devices on the RS-485 side.

LEDIndicationPWRLights to indicate power to the converter.TXFlashes to indicate Modbus data is being
transmitted.RXFlashes to indicate Modbus data is being
received.RJ45LEDs on the RJ45 connector light to indicate
network communication on the Ethernet side

Figure 11-5 Converter LEDs

11.2 Converter Module Setup

11.2.1 Install DeviceInstaller Software

DeviceInstaller software is included with the Modbus[®]/Ethernet converter module. Install the software on a PC that is connected to the same subnet as the converter module. See Section 11.2.2, Subnets.

In order to install the DeviceInstaller software, the installation program requires the .NET Framework version 1.1.4322 or later. It can be downloaded free from Microsoft[®]. If version 1.1.4322 is not already installed, the installation program will ask if you wish to install it. The computer must be on an Internet-enabled network to download the file.

Note: The appearance of some screens may be different in different versions of the DeviceInstaller software.

11.2.2 Subnets

For converter setup using the DeviceInstaller software, the PC must be connected to the same subnet as the Modbus/Ethernet converter. Subnets divide a network into groups differentiated by different IP address groups. No routers or gateways can exist between the PC and the converter.

If the DeviceInstaller program reports a subnet issue with the PC, *write down* the IP address for the PC and then change it to a temporary static IP address on the same subnet as the converter.

Note: Be sure to write down the PC's IP address before changing it. You may need to change it back after you have finished setting up the converter.

Microsoft® is a registered trademark of Microsoft Corporation.

Consult the Windows Help files on your PC or your network administrator for instructions to change the IP address on the PC.

Click the Help button in the DeviceInstaller program or the button labeled TCP/IP Tutorial on the DeviceInstaller Assign IP Wizard windows to display additional information on IP addresses and subnets.

11.2.3 Assign IP Address and Set the Baud Rate

Use DeviceInstallerSoftware to assign an IP address to the Modbus/Ethernet converter and set the converter's baud rate.

The Modbus/Ethernet converter and all connected devices must use the same baud rate.

The converter may have a default IP address assigned at the factory for test purposes. **Change the IP address to an address owned by the user.** Use the following procedure to change the IP address to an address provided by the local network administrator.

Procedure to Set the IP Address

- 1. Launch DeviceInstaller from the Windows Start button→Programs→DeviceInstaller→ DeviceInstaller.
- In the DeviceInstaller menu on the top of the opening screen, click *View* → *Details*. If the devices are already displayed in detail format, nothing will change.
- 3. Click the button labeled *Search* on the left side of the DeviceInstaller toolbar. It has a picture of a magnifying glass. See Figure 11-6.

1 2							
🗱 DeviceInstaller 4.0.1.7RC12							
File Edit View Device Tools Help							
P ዿ							
Search Assign IP							
E- 🚰 Devices	Туре	Name		Group	IP Address	Hardware Address	Status
🖻 📲 Intel(R) PR0/1000 MT Networ	UDS100/XPress DR				10.4.121.42	00-20-4A-69-43-DB	Online
⊡- ⊡ UDS	👻 UD S100/XPress DR				10.4.121.61	00-20-4A-68-C4-B2	Online
	👻 XPort IAP				10.4.120.2	00·20-4A-84-8Q-8E	Online
1					$\langle \rangle$		
					3	4	
1. Search button 2. Assign IP button		 IP addres Hardware 	s (MAC)	address			tt1405

Figure 11-6 DeviceInstaller Opening Screen

- 4. In the list of displayed devices, find the device with the hardware address that matches the MAC address printed on the external label of the Modbus[®]/Ethernet converter. It will consist of 6 pairs of alphanumeric characters separated with dashes and is displayed in the column labeled *Hardware Address*. The Type column will show XPort or XPortIAP.
- Check the IP address column for the converter. If the device **does not** have an IP address already assigned, proceed to step 6. If the device **does** have an IP address assigned, proceed to step 7.
- 6. If the device **does not** have an IP address already assigned:
 - a. Make sure NONE of the devices listed are highlighted by clicking in the white area below the list of devices.
 - b. Click the button labeled *Assign IP* in the DeviceInstaller toolbar. It has a picture of a globe with a plug in it. See Figure 11-6.
 - c. Enter the converter's hardware address (MAC address) in the first *Assign IP Address* window. See Figure 11-7. The MAC address is printed on the converter's label. It is OK to enter dashes between each pair of characters and the letters are not case-sensitive.
 - d. Click Next and go to Step 8.



Figure 11-7 Enter Hardware (MAC) Address (step 6)

- 7. If the device **does** have an IP address assigned, follow these steps to change it to an address owned by the customer:
 - a. Click once on the line of the device to be changed. It should become highlighted. See Figure 11-6. If you accidentally double-click a dialog box will appear. Click the *Cancel* button to close it.
 - b. Click the button labeled *Assign IP* in the DeviceInstaller toolbar. It has a picture of a globe with a plug in it. See Figure 11-6.
 - c. Goto Step 8.
- 8. Select Assign a Specific IP Address in the Assignment Method window, and click Next. See Figure 11-8.

S Assign IP Address	X
Assignment Method	
Would you like to specify the IP address or should the unit get its settings from a server out on the network?	
C Obtain an IP address automatically	
Assign a specific IP address	
TCP/IP Tutorial	
<back next=""> Cancel Help</back>	
1 1	405
1. Select Assign a Specific IP Address and click Next.	



9. See Figure 11-9. Type in your IP address, subnet mask, and default gateway in dotted decimal notation. Check with your network administrator for this information. The Subnet mask will fill in automatically, but it should be verified. You may be able to use the recommended mask and leave the gateway blank. Click Next.

Note: Write down the IP address. You will need to enter it into the Monitor III software later.

S Assign IP Address	×		
Image: Section of the state with th			
< Back Next > Cancel Help			
 tt1405 Obtain this information from your network administrator and type it in. Click Next. 			

Figure 11-9 IP Settings (step 9)

- **Note:** Anytime before you click the *Assign* button in the next step, you can click *Cancel* to discard the settings and close the wizard.
- 10. Click the *Assign* button in the next window to assign the IP settings, or click Cancel to discard changes and close the wizard. See Figure 11-10.
- 11. After the IP address has been assigned, click the *Finish* button on the bottom of the Wizard window.



Figure 11-10

Assignment

Procedure to Set the Baud Rate

Use the DeviceInstaller program to check and change the baud rate if necessary using the following steps.

- 1. Highlight the converter on the list of devices found on the network. See Figure 11-6.
- 2. Double click on the device line to bring up the Device Details screen. See Figure 11-11.
- 3. Click on the Web Configuration tab to bring up the Baud Rate screen. See Figure 11-12.
- 4. Click on the Go button.
- 5. Use the drop-down arrow in the Baud box to select the baud rate See Figure 11-13. Set the baud rate to match the Modbus[®] baud rates of the devices connected to the converter (generator set controllers, transfer switch controllers, and power monitors).
- 6. Click on the Submit Query button.
 - **Note:** The baud rate can also be set through the Telnet Configuration screen. See Section 11.3.
- 7. Select File→Exit to close the DeviceInstaller program.

👺 DeviceInstaller 4.0.1.7RC12		
File Edit View Device Tools Help		
Search Assign IP Upgrade		1
⊟- 覺興 Devices	Device Details Web Configuratio	n Telnet Configuration
Entel(R) PRO/1000 MT Networ	2	
Difference AFOIL	Property	Value
	Name	
10.4.120.2	Group	
	Comments	
	Device Family	×Port
	Туре	XPort IAP
	ID	XA
	Hardware Address	00-20-44-84-B0-8E
	Firmware Version	2.2 · Beta 1
	Online Status	Online
	Leinet Enabled	True
	Leinet Port	3939
	Web Enabled	True
	Web Port	80
	Maximum Baud Hate Supported	230400
	Firmware Upgradable	True To 1100.0
	IF Address Number of COD combines	10.4.120.2
	Inumber of LUB partitions suppo	b Falsa
	Calculate March	Faise DEFINIO
	Subnet Mask	200.0.0
	Number of Porte	1 #1405
	TCP Kaapaliya yalid ranga	15
	Supports Configurable Pice	чо Тара
	Supports Configuration 111s	Тлю
	Supports Email Higgers	THUC
1. Web Configuration tab)	

Figure 11-11

Device Details Screen



Figure 11-12 Web Configuration





11.3 Advanced Setup: Serial Communication Settings

The Telnet Configuration screen in the DeviceInstaller program can be used to check the serial communication settings and change the settings, if necessary.

- **Note:** Serial communication settings other than the baud rate are factory-set and should not require adjustment in most cases.
- **Note:** Consult your network administrator for assistance with this procedure.

The settings for controllers are different from the settings for a Remote Serial Annunciator (RSA 1000). The Telnet configuration screens appear as shown in Figure 11-15 through Figure 11-17. Also refer to Figure 11-18 for the serial communication settings.

11.3.1 Using the Telnet Configuration Screens

- 1. Follow the instructions in Section 11.2.3, steps 1 through 4 to start the DeviceInstaller program and find the Modbus[®]/Ethernet converter. Double-click on the line for the Modbus/Ethernet converter to open the Device Details screen. See Figure 11-11.
- 2. Click on the Telnet Configuration tab to open the Telnet configuration screen. See Figure 11-14.
- 3. Click on the Connect button.
- 4. Press Enter to enter the setup mode.
 - **Note:** If Enter is not pressed within 5 seconds, the connection will time out and disconnect.

The Telnet configuration screens appear as shown in Figure 11-15 through Figure 11-17. In the Telnet configuration screen, the last line in the window is the command line, which tells you that the program is waiting for input. The possible responses are shown in parentheses. For example, the last two lines on the first screen read:

D)efault settings, S)ave, Q)uit without save Select Command or parameter set (1...4) to change

Notice that the parameter sets on the screen are numbered 1 through 4 (or 1 through 5). Type the number of the parameter set to be changed.

Note: The Network/IP settings were set using the Assign IP Address Wizard in previous steps and are different for each location. Do not copy the Network/IP settings shown in Figure 11-15 through Figure 11-17.

Press the Enter key after typing the parameter set number. For other items, just type the number without pressing the Enter key and watch the last line of the screen for the next command.

The program will prompt you to enter the setting for each parameter with a command line listing the parameter, the possible inputs, and the default setting in parentheses. Press Enter to accept the value shown in parentheses for each item if changes are not required.

Refer to Figure 11-18 when changing the serial communication settings.

For example:

Attached Device (1=Slave, 2=Master) (1)

To select Slave, type 1 and Enter *or* press the Enter key to accept the default value in parentheses, which in this example is 1. To select Master, type 2 and Enter.

After the parameters in a set have been changed, the opening command line will reappear:

D)efault settings, S)ave, Q)uit without save Select Command or parameter set (1...4) to change

Type one of the following:

- A parameter set number from **1** to **4** to change additional settings
- D to return to the default settings for all parameters
- S to save the changes made to all settings
- **Q** to quit without saving your changes.



Figure 11-14 Telnet Configuration Opening Screen



Figure 11-15 Telnet Configuration Setup Mode Window for Controllers

👺 DeviceInstaller 4.0.1.7RC12	
File Edit View Device Tools Help	
Search Assign IP Upgrade	
	Device Details Web Configuration Telnet Configuration
	IP Address 10.4.120.2 Port 9999 Disconnect Clear
XPort IAP	Serial TX Delay 0100msec
	D)efault settings, S)ave, Q)uit without save Select Command or parameter set (14) to change:
	Attached Device (1=Slave 2=Master) (1) 2 Serial Protocol (1=Modbus/RTU 2=Modbus/ASCII) (1) 1 Interface Type (1=RS232 2=RS422/RS485+4-wire 3=RS485+2-wire) (1) Enter serial parameters (9600,8,N,1)
	<pre>Modbus/TCP to RTU Bridge Setup 1) Network/IP Settings: IP Address 10.4.120.2 Default Gateway not set Netmask 255.000.000.000 2) Serial & Mode Settings: Protocol Modbus/RTU,Master attached Serial Interface 9600,8,N,1,RS232 3) Modem/Configurable Pin Settings: CP1 RTS Output Active with transmit CP2 Not Used 4) Advanced Modbus Protocol settings: MB/TCP Exception Codes Yes (return 00AH and 00BH) Char, Message Timeout 03000msec, 03000msec Serial TX Delay 0100msec 5) Unit ID -> IP Address Table: Close Idle Sockets 10sec Redundant Entry Retry Feature Disabled</pre>
×	D)efault settings, S)ave, Q)uit without save Select Command or parameter set (15) to change:
Note: Do not copy the Ne	etwork/IP settings shown here. Consult your network administrator.

Figure 11-16 Telnet Configuration Setup Mode Window for an RSA Master

🐝 DeviceInstaller 4.0.1.7RC12	
File Edit View Device Tools Help	
Search Assign IP Upgrade	
	Device Details Web Configuration Telnet Configuration
⊡-∰ Intel(R) PR0/1000 M1 Networ ⊕-C UDS ⊡-C XPort	IP Address 10.4.120.2 Port 9999 Disconnect Clear
🖻 🦇 XPort IAP	Nodbus/TCP to RTU Bridge
	MAC address 00204184808E
	Software version 02.2b1 (040728) XPTEX
	Press Enter to go into Setup Mode
	Model: Device Server Plus+! (Firmware Code:XA)
	Nodbus/TCP to RTU Bridge Setup
	1) Network/IP Settings:
	Default Gateway
	Netmask
	2) Serial & Mode Settings:
	Protocol Modbus/RTU,Slave(s) attached Serial Interface
	3) Modem/Configurable Pin Settings:
	CP1 RTS Output Active with transmit
	CP2 Not Used
	CP3 Not Used
	4) Advanced Modbus Protocol settings:
	Slave Addr/Unit Id Source Modbus/TCP header
	Modbus Serial Broadcasts Pisabled (10-0 adto-mapped to 1) Modbus/TCP pineline Dissbled (new MB/TCP request aborts old)
	MB/TCP Exception Codes No (no response if timeout or no slave)
	Char, Message Timeout 00010msec, 00200msec
	Disfoult sattings Slave Objit without save
	Select Command or marameter set (14) to change:
Note: Do not copy the N	etwork/IP settings shown here. Consult your network administrator.

Figure 11-17 Telnet Configuration Setup Mode Window for an RSA Slave

	Settings				
Parameter	Controller	RSA 1000 Master	RSA 1000 Slave		
1) Network/IP Settings					
IP Address	IP Address				
Default Gateway	Network-depender	nt. Contact the local netw	work administrator.		
Netmask					
2) Serial and Mode Settings	2) Serial and Mode Settings				
Protocol:	Modbus/RTU, Slave	Modbus/RTU, Master	Modbus/RTU, Slave		
Attached Device	Slave	Master	Slave		
Serial Protocol	Modbus/RTU	Modbus/RTU	Modbus/RTU		
Serial Interface:					
Interface Type	RS232	RS232	RS232		
Serial Parameters *	19200*,8,N,1	19200,8,N,1	19200,8,N,1		
3) Modem/Configurable Pin Settings					
CP1:					
CP1 Function	RTS Output	RTS Output	RTS Output		
RTS Mode	Active w/Transmit	Active w/Transmit	Active w/Transmit		
Delay after Output RTS	0	0	0		
Wait for CTS to go Active	N	N	Ν		
Delay dropping RTS after TX	0	0	0		
CP2	Not Used	Not Used	Not Used		
CP3	Not Used	Not Used	Not Used		
4) Advanced Modbus Protocol Settings					
Slave Addr Source	Modbus/TCP header (choose 0=Auto)	N/A	Modbus/TCP header (choose 0=Auto)		
Modbus Serial Broadcasts	Disabled	N/A	Disabled		
MB/TCP Exception Responses	Yes	Yes	No		
Modbus/TCP Pipeline	Enabled (choose 1 = No)	Enabled (choose 1 = No)	Disabled (choose 2 = Yes)		
Char Timeout	3000	10	10		
Message Timeout	3000	3000	200		
Serial TX Delay	100	100	0		
Swap 4x/OH to get 3x/1/x	No	No	No		
5) Unit ID \rightarrow IP Address Table (appears for master devices only)					
Close Idle Sockets	N/A	10 sec	N/A		
Redundant Entry Retries	N/A	Disabled	N/A		
Mapping:					
Controller	N/A	001-001: xx.xx.xx.xx	N/A		
RSA slave (optional)	N/A	247-247: xx.xx.xx.xx	N/A		
* The first serial parameter is the baud rate and may be 9600 or 19200, as required to match connected devices.					

Figure 11-18	Serial Communication	Settings Summary	I
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11.3.2 Address Table (Mapping, Master Device Only)

After the attached device has been set to Master in parameter set 2, the serial communications setup for an RSA 1000 master shows a fifth set of parameters, **Unit ID** \rightarrow **IP Address Table**. See Figure 11-16. These parameters map the Modbus addresses of devices communicating with the master device to their IP addresses. The master device will communicate only with the slave devices whose IP addresses are entered into the IP address table.

An RSA 1000 master can communicate with one 550 or 16-Light controller and multiple RSA 1000 slaves. See Figure 9-2. The 550 or 16-Light controller communicating with the RSA 1000 must have Modbus address 1. RSA slaves have Modbus address 247 (DIP switch 4 on the RSA is set to the slave position; see Figure 10-1).

Refer to Figure 11-19 during the following procedure. Your entries are shown in boxes in the figure.

Mapping Address Table Procedure

- The following command line appears at the bottom of the Telnet Configuration screen: Select Command or parameter set (1...5) to change Type 5 to enter parameter set 5.
- Type in the values shown in Figure 11-19 for the next two entries: Close Idle TCP sockets, type 10 Redundant entry retries, type 0.

- The following command line appears:
 A)dd, D)elete, E) select function
 Type A to add the Modbus address and IP address for the controller being monitored by the RSA 1000.
- 4. As shown in Figure 11-19, type **1** for the next two entries:

Modbus addr from, type 1 Modbus addr to, type 1.

Note: Press the Enter key to accept the default value shown in parentheses, if appropriate.

5. At **Slave IP address**, enter the IP address for the controller's Modbus/Ethernet converter. See Figure 11-19.

Note: Your IP addresses will be different than those shown in Figure 11-19. Obtain IP addresses from your network administrator.

- 6. If one or more RSA slaves are connected through another Modbus/Ethernet converter, return to step 3 to add the mapping for the slave(s). Use **247** for the two Modbus address entries and then enter the IP address for the slave's Modbus/Ethernet converter.
- At the command line :
 A)dd, D)elete, E) select function Type E to exit parameter set 5
- 8. At the next prompt:
 D)efault settings, S)ave, Q)uit without save
 Select Command or parameter set (1...5) to change
 Type S to save the settings.



Figure 11-19 Mapping Modbus to IP addresses for the RSA 1000 Master (parameter set 5)

12 Noise and Wiring Practices

Electrical noise is an unwanted electrical signal that can cause errors in measurement, loss of control, malfunctions in microprocessor-based control systems, errors in data transfer between systems over communication links, or reductions in system performance.

Good system design and wiring practices can minimize noise levels and the effects of noise.

Noise, because of its random nature, is typically characterized by frequency distribution. Many noise sources are broad-spectrum, that is, they produce many frequencies distributed over a wide range. Broad-spectrum noise is particularly troublesome because it cannot be removed easily by filtering, and because it can affect a variety of systems in unpredictable ways. One common source of broad-spectrum noise is a switch, which can produce voltage and current changes when an electrical circuit is connected and disconnected.

Coupling is the transfer of signals between separate circuits. Signals from one circuit become noise in another. The amount of coupling is cumulative and is a function of the proximity of the circuits, their orientation, exposed area, and length of run. Minimize coupling by the following:

- Isolating circuits from each other by using separate raceways or conduit
- Separating circuits from each other by locating them as far apart as possible
- Enclosing circuits with a grounded metallic shield such as an enclosure, metallic conduit, or cable shield
- Running conductors perpendicular, rather than parallel, to each other
- Running wires loosely and randomly rather than bundling them tightly together
- Twisting a circuit's wires together in pairs

In an industrial environment, there are typically five types of circuits with different noise emission and rejection capabilities. The five types of circuits are as follows:

• **High-Power Distribution.** Circuits to high-power loads such as large electric motors and heaters can

emit transient high levels of broad-spectrum noise. Loads on high-power distribution circuits are nearly immune to noise.

- General Purpose Power Distribution. Circuits to medium-power loads such as lighting, offices, lightduty equipment, and small motors such as fans and pumps can emit transient, medium levels of broad-spectrum noise. Some electronic equipment, such as computers, emits constant levels of broad-spectrum noise in addition to transient broad-spectrum noise. Loads on general-purpose circuits, except for sensitive electronic equipment, are nearly immune to noise.
- **Control.** Control circuits include DC circuits and 120 VAC maximum AC circuits that operate at a low power level (less than 1 W). Typical circuits include circuits to switches, actuators, and dry-contact relays, including the generator engine-start circuit. Control circuits emit transient low levels of broad-spectrum noise and are fairly immune to noise.
- Analog. Analog circuits are low-voltage DC circuits that convey measurement information as relatively small changes in current or voltage. Typical circuits include those connected to the controller's analog inputs. Analog circuits create the lowest noise levels and are the most sensitive to noise.
- **Communication and Signaling.** Communication and signaling circuits are low-voltage circuits that convey information. Typical circuits include RS-232 and RS-485 serial communication lines, telephone lines, and computer network lines. These circuits create noise with frequencies related to the communication signaling rate. These circuits have some level of built-in noise immunity. Typical systems will detect or correct errors caused by noise below certain levels, but with a corresponding reduction in the data transfer rate.

When planning an installation, separate all of these types of circuits as much as possible to minimize the hazards of insulation failure, accidental miswiring, and noise coupling. For best results, install control circuits, analog circuits, and communication and signaling circuits separately. Combining circuit types is unavoidable in the controller's enclosure and some other areas.

Note: It is very important to isolate high- and medium-power circuits in raceways or conduit separate from the other types of circuits.

13 Parts Lists

Software, Monitor III

Kit: GM41141-KP1				
Qty.	Description	Part Number		
1	Cable, DB9M\DB9F, null modem	GM16657		
1	USB Interface	GM29225		
1	Software, Windows Monitor III	GM41097		
1	O/M Monitor III Software	TP-6347		
1	Installation Instructions	TT-1405		
1	Resistor, 121 Ohm, 1/4W, Ax. THT- MF	X-6058-27		

Software, Monitor III

Kit: GM41141-KP1S				
Qty.	Description	Part Number		
1	Cable, DB9M\DB9F, null modem	GM16657		
1	USB Interface	GM29225		
1	Software, Windows Monitor III	GM41098		
1	O/M Monitor III Software	MP-6347		
1	Installation Instructions	TT-1405		
1	Resistor, 121 Ohm, 1/4W, Ax. THT- MF	X-6058-27		

Software, Monitor III w/ Modem

Kit: GM41141-KP2				
Qty.	Description	Part Number		
1	Cable, DB9M\DB25M, AT Modem	GM16658		
1	Isolator, Optical	GM17837		
1	USB Interface	GM29225		
1	Connector, null modem	GM29363		
1	Connector	GM29364		
1	Converter, RS232/RS485	GM41096		
1	Software, Windows Monitor III	GM41097		
1	Modem, device	GM41115		
1	O/M Monitor III Software	TP-6347		
1	Installation Instruction	TT-1405		
1	Resistor, 121 Ohm, 1/4W, Ax. THT-MF	X-6058-27		

Software, Monitor III w/ Modem

Kit: GM41141-KP2S		
Qty.	Description	Part Number
1	Cable, DB9M\DB25M, AT modem	GM16658
1	Isolator, optical	GM17837
1	USB Interface	GM29225
1	Connector, null modem	GM29363
1	Connector	GM29364
1	Converter, RS232/RS485	GM41096
1	Software, Windows Monitor III	GM41098
1	Modem, Device	GM41115
1	O/M Monitor III Software	MP-6347
1	Installation Instructions	TT-1405
1	Resistor, 121 Ohm, 1/4W, Ax. THT-MF	X-6058-27

Converter, RS232/RS485

Kit: GM41143-KP1

Description	Part Number	
Converter, RS232/RS485	GM41096	
Resistor, 121 Ohm, 1/4W, Ax. THT-MF	X-6058-27	
Installation Instructions	TT-1405	
	Description Converter, RS232/RS485 Resistor, 121 Ohm, 1/4W, Ax. THT-MF Installation Instructions	

Converter, Modbus/Ethernet

Kit: G	Kit: GM41143-KP2		
Qty.	Description	Part Number	
1	Plug, 8-Position, cage clamp	GM40142	
1	Assy, Modbus/Ethernet converter	GM40165	
1	Software, Device Installer	GM41146	
1	Adapter, 90-264 VAC to 12 VDC	GM41708	
1	Adapter, universal AC plug	GM41709	
1	Patch cable	GM46845	
1	Installation Instructions	TT-1405	

Converter, Modbus/KBUS

Kit: GM41143-KP3		
Qty.	Description	Part Number
1	Multiconductor cable, ribbon	294638
1	Box, cover	294719
1	Multiconductor cable, ribbon	352291
1	PCB Assy, Modbus/KBUS Converter	GM39556
1	Installation Instructions	TT-1405
4	Washer,lock.172 ID x.333 in. OD	X-22-7
1	Resistor, 121 Ohm, 1/4W, Ax. THT-MF	X-6058-27
5	Nut, flange whiz, 8-32	X-6210-4
4	Spacer, .25 OD, .375 in.	X-712-13
4	Spacer, .25 OD, .937 in.	X-712-14
4	Spacer, .25 OD, .625 in.	X-712-8
4	Nut, hex machine screw, 8-32	X-72-4

Modem, Device, 220V, 50Hz

Kit: GM41142-KP1		
Qty.	Description	Part Number
1	Cable, DB9M∖DB25M, AT modem	GM16658
1	Isolator, optical	GM17837
1	Connector, null modem	GM29363
1	Connector	GM29364
1	Converter, RS232/RS485	GM41096
1	Modem, device	GM41116
1	Installation Instructions	TT-1405
1	Resistor, 121 Ohm, 1/4W, Ax. THT-MF	X-6058-27

Cable, PC Direct Connect

Kit: GM41144-KP1		
Qty.	Description	Part Number
1	Cable, DB9M\DB9F, null modem	GM16657
1	Installation Instructions	TT-1405

Notes