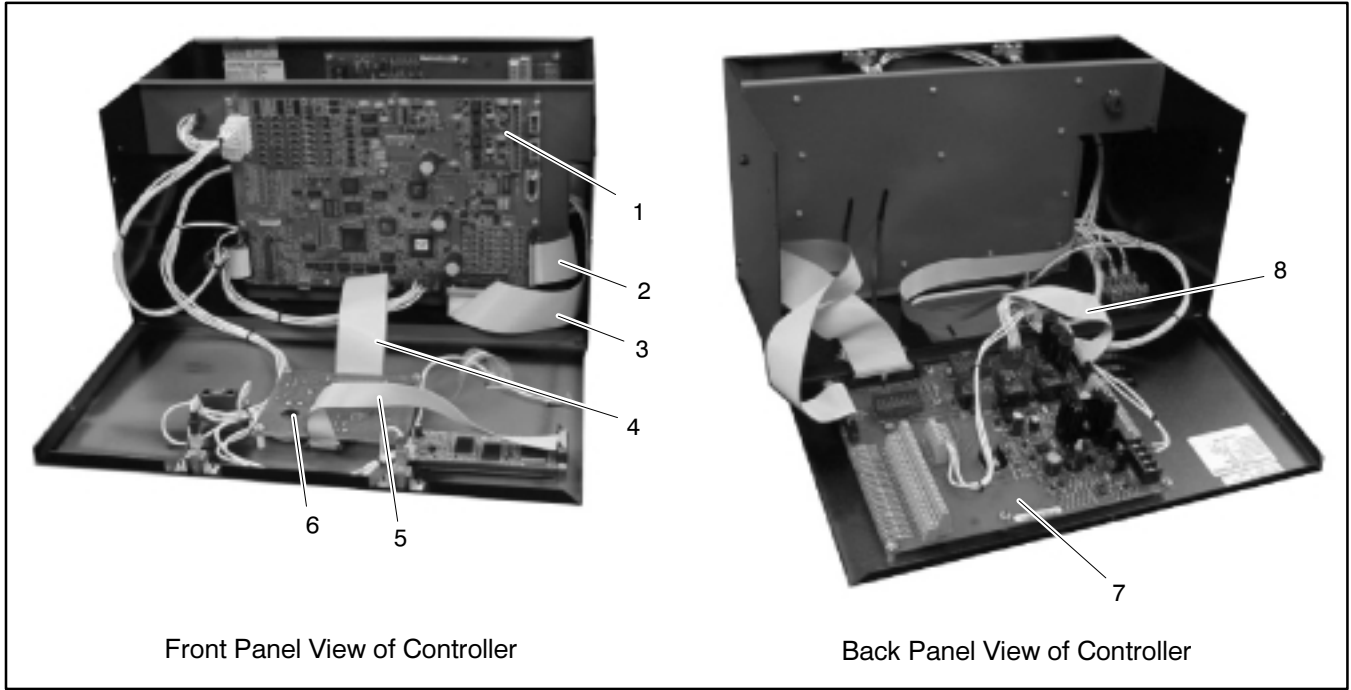


PARTS BULLETIN

Original Issue Date: 4/02  
Models: 20-2000 kW with Digital 550 Controller  
Market: Industrial Generator Sets  
Subject: Digital 550 Controller Service Parts

Two circuit boards and the five ribbon cables inside the Digital 550 controller are available as service parts. Use this bulletin to determine the part numbers. Locate the part on the drawing and then use the table to choose the

replacement part. See Parts Catalog MP-6009 Controllers for additional Digital 550 service parts. MP-6009 will include these new parts when it is updated.



Controller Part Numbers

Item	Description	Part Number
1	Circuit Board, Main Logic	NA
2	Cable, ribbon, 34-position	GM10120
3	Cable, ribbon, 40-position	GM10119
4	Cable, ribbon, 34-position	GM10123
5	Cable, ribbon, 16-position	GM10124
6	Circuit Board, Display (with rotary switch)	A-365485
6	Circuit Board, Display (with key switch)	GM17398
7	Circuit Board, Interconnection	B-365487
8	Cable, ribbon, 24-position	GM10118

NA Not available. If the main logic board needs replacement, replace the entire controller. See Parts Catalog MP-6009 for controller part numbers.

Routing	Service Manager	Sales Manager	Parts Manager	Technician No. 1	Technician No. 2	Technician No. 3	Return This to
Initial Here							