

Service Parts

Engine

Engine Model:

Ford LSG-875

Generator Models:

50-100 kW Gas

Introduction

This parts manual provides the user with information for the proper service parts for repairing the generator set engine.

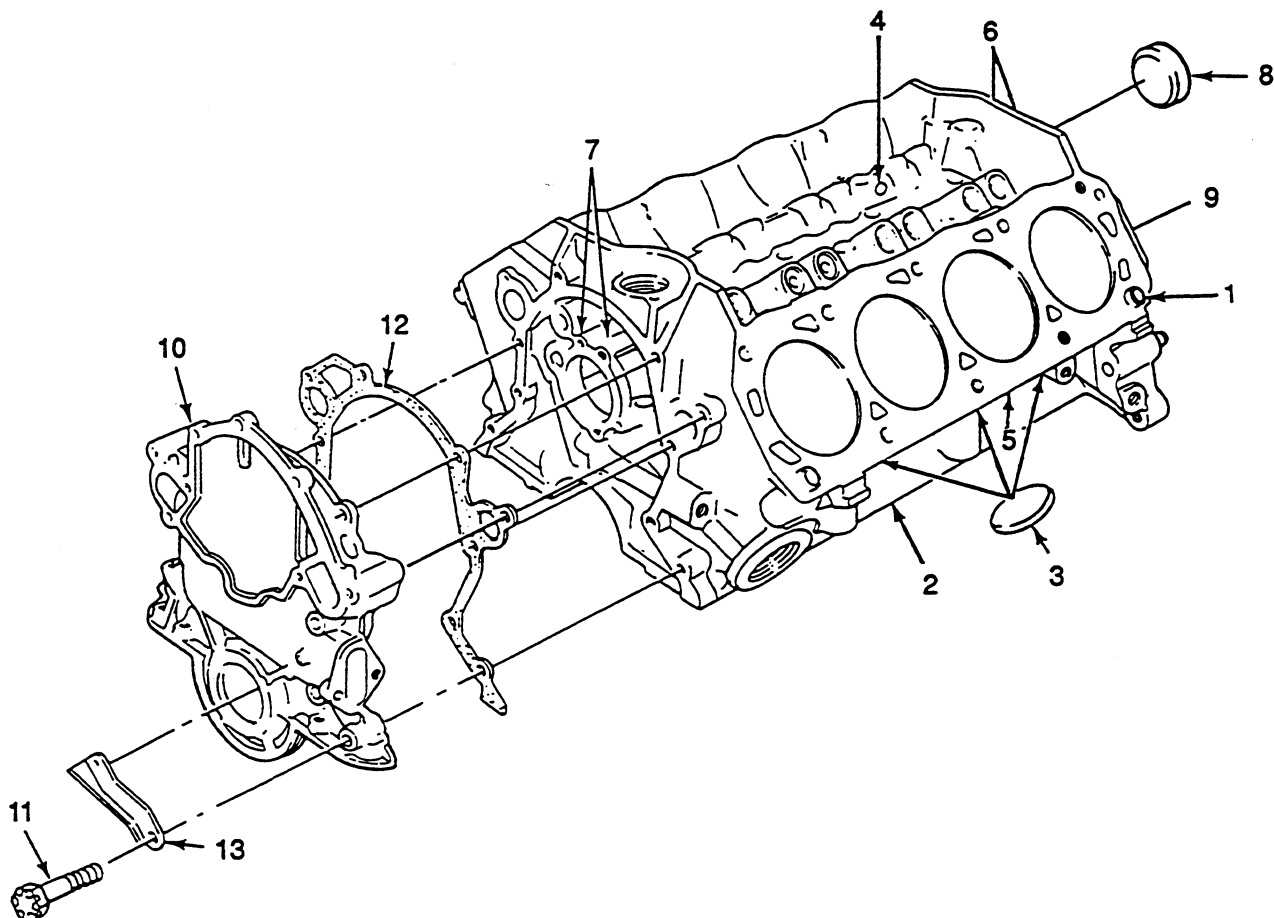
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LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE



CYLINDER BLOCK AND RELATED PARTS — TYPICAL

IE-199A

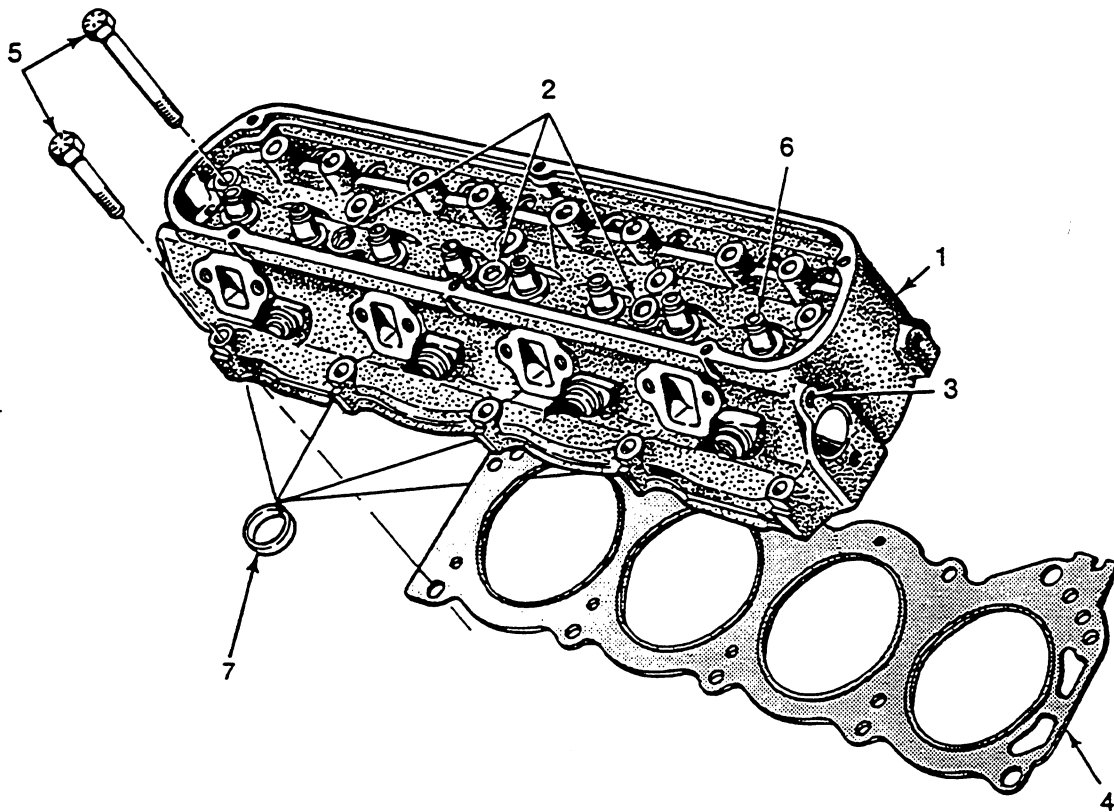
**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			CYLINDER BLOCK AND RELATED PARTS		
			DOWEL - CYLINDER HEAD TO BLOCK		
1	76/	B9AE-6A008-A	Dowel	4	4
			BLOCK ASSEMBLY - CYLINDER		
2	79/88 89/	D9TZ-6010-A E9TZ-6010-E	Block	1	1
			Block	1	1
			PLUG AND DOWEL - ENGINE		
3	76/	D7AZ-6026-A	Plug - 1.50 Cup	6	6
	76/	C8AZ-6026-D	Plug - .060 O/S	AR	AR
4	76/	87837-S100	Plug - Oil Passage In Block - 1/4 NPT	2	2
5	76/	87844-S	Plug - Water Drain - 1/4 NPT - Brass	2	2
6	76/	87838-S2	Plug - 3/8-18 NPT	AR	AR
7	76/	C8SZ-6026-A	Plug - 5/8-18	2	2
8	76/	C8SZ-6266-A	Plug - Camshaft Rear Bearing - Standard	1	1
	76/	C8SZ-6266-B	Plug - Camshaft Rear Bearing - .060 O/S	AR	AR
9	76/	EAD-6397-B	Dowel - Flywheel Housing To Block	2	2
			COVER ASSEMBLY - CYLINDER FRONT		
10	76/88 89/	E5TZ-6019-K E8TZ-6019-C	Cover		1
	85/88	D1JE-6019-AA	Cover	1	1
	89/	E9JE-6019-AA	Cover	1	
11	76/		Screw - Pointer To Front Cover - No.10-24 x .31 - Not Serviced		1
	76/		Bolt - 5/16-18 x 2.37 - Not Serviced	1	1
	76/		Bolt - 5/16-18 x 1.69 - Not Serviced	5	5
	76/		Bolt - 5/16-18 x 4.00 - Not Serviced	6	6
	76/	376255-S	Bolt - 5/16-18 x .875	1	1
	76/	56526-S36	Bolt - 5/16-18 x 2.00	2	2
			GASKET - CYLINDER FRONT COVER		
12	76/	F1HZ-6020-C	Gasket	1	1
			POINTER - ENGINE TIMING		
13	76/	E7TZ-6023-B	Pointer		1
	85/	D1JE-6023-AA	Pointer	1	



LSG-875I, LSG-875P AND LSG-875R
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CYLINDER HEAD AND RELATED PARTS — TYPICAL

IE-326

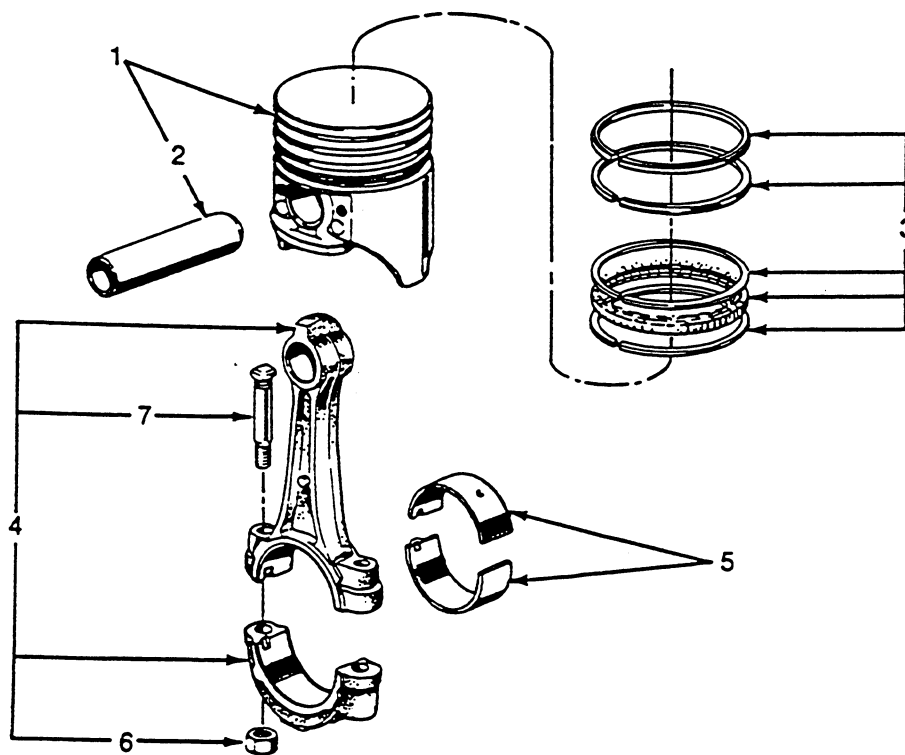
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REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			CYLINDER HEAD AND RELATED PARTS		
			HEAD ASSEMBLY - CYLINDER		
1	76/85	D5JE-6049-B2B	Head - Without Valves - Not Serviced	2	2
	85/	F1JE-6049-CA	Head - Without Valves	2	2
			PLUGS - CYLINDER HEAD		
2	76/	F2ZZ-6026-A	Plug - 3/4 NPT - Core Holes	6	6
3	76/	DOZZ-6026-B	Plug - 43/64 Cup - Thermactor Holes	4	4
			GASKET - CYLINDER HEAD		
4	76/	FOHZ-6051-A	Gasket	1	1
			BOLT - CYLINDER HEAD		
5	76/	C8SZ-6065-B	Bolt - 9/16-12 x 4.375	10	10
	76/	E7TZ-6065-B	Bolt - 9/16-12 x 5.125	10	10
			BUSHING - VALVE GUIDE		
6	76/	D6AZ-6510-B	Bushing - Valve Guide	AR	AR
			SEAT INSERT - EXHAUST VALVE		
7	76/	D5JE-6057-A1A	Insert	8	8



LSG-875I, LSG-875P AND LSG-875R
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PISTON, CONNECTING ROD AND RELATED PARTS — TYPICAL

IE-327

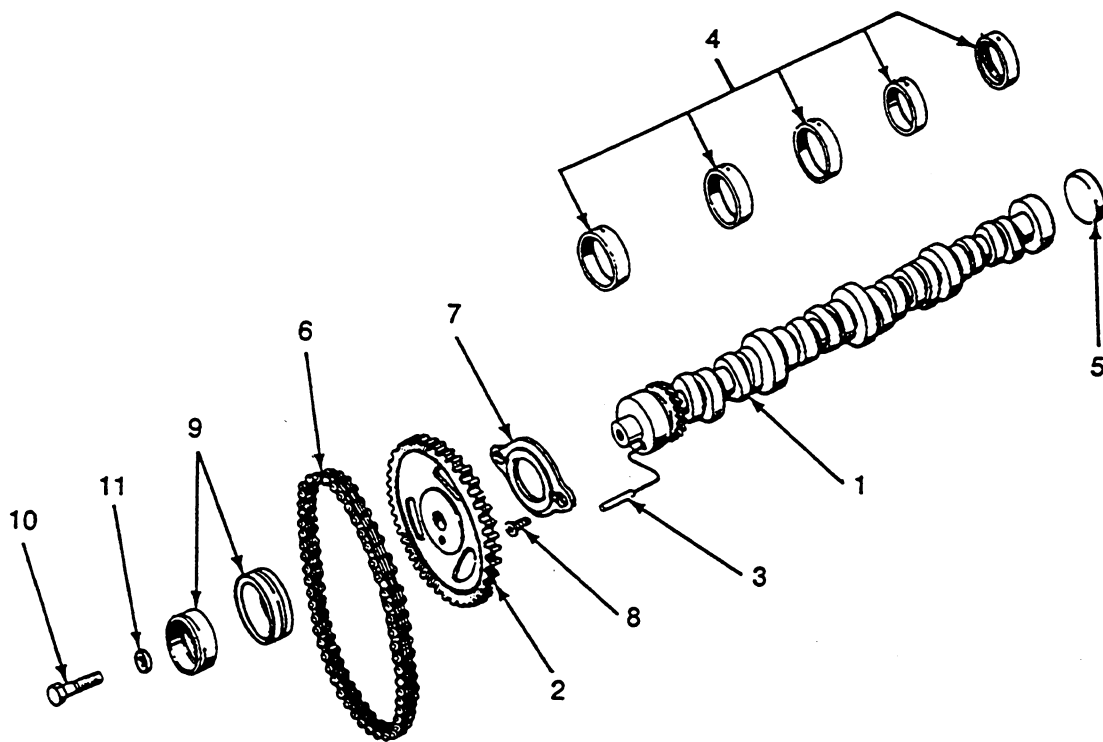
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REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			PISTON, CONNECTING ROD AND RELATED PARTS		
			PISTON ASSEMBLY - WITH PIN		
1	83/93	D3JE-6108-BA	Standard - High Compression		8
	76/93	D3VY-6108-AB	Standard	8	8
	76/93	D3VY-6108-DB	.020 O/S	AR	AR
	76/93	D3VY-6108-EB	.030 O/S	AR	AR
	76/93	D3VY-6108-FB	.040 O/S	AR	AR
	93/	F3TZ-6108-G	Standard	8	8
	93/	F3TZ-6108-H	.020 O/S	AR	AR
	93/	F3TZ-6108-J	.030 O/S	AR	AR
	93/	F3TZ-6108-K	.040 O/S	AR	AR
			PIN - PISTON		
2	76/	F2TZ-6135-A	Pin	8	8
			RING SET - PISTON		
			CONSISTS OF THE NECESSARY RINGS TO RE-RING (2) PISTONS		
3	76/93	C8SZ-6148-A	Standard	4	4
	76/93	C8SZ-6148-B	.020 O/S	AR	AR
	76/93	C8SZ-6148-C	.030 O/S	AR	AR
	76/93	C8SZ-6148-D	.040 O/S	AR	AR
	93/	F3TZ-6148-G	Standard	4	4
	93/	F3TZ-6148-H	.020 O/S	AR	AR
	93/	F3TZ-6148-J	.030 O/S	AR	AR
	93/	F3TZ-6148-K	.040 O/S	AR	AR
			CONNECTING ROD ASSEMBLY		
4	76/	F2TZ-6200-A	Rod	8	8
			BEARING - CONNECTING ROD		
5	76/	D9HZ-6211-A	Standard - Red	16	16
	76/	D9HZ-6211-B	Standard - Blue	AR	AR
	76/	D9HZ-6211-C	.002 U/S	AR	AR
	76/	D9HZ-6211-D	.010 U/S	AR	AR
	76/	D9HZ-6211-E	.020 U/S	AR	AR
	76/	D9HZ-6211-F	.030 U/S	AR	AR
	76/	D9HZ-6211-G	.040 U/S	AR	AR
			NUT - CONNECTING ROD		
6	76/	C9AZ-6212-B	Nut - 3/8-24	16	16
			BOLT - CONNECTING ROD		
7	76/	E6TZ-6214-A	Bolt - 3/8-24 x 2.19	16	16



**LSG-875I, LSG-875P AND LSG-875R
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CAMSHAFT, SPROCKET AND RELATED PARTS — TYPICAL

IE-328

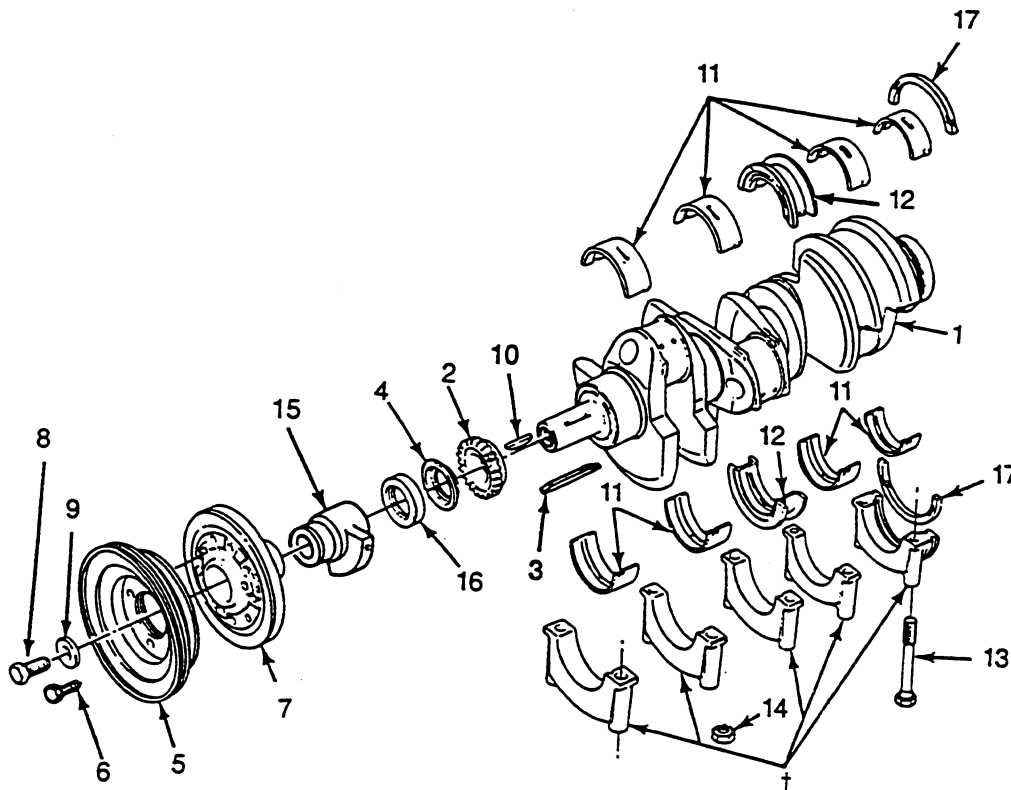
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				IND	IRR
			CAMSHAFT, SPROCKET AND RELATED PARTS		
			CAMSHAFT		
1	76/	F1TZ-6250-B	Camshaft	1	1
			SPROCKET - CAMSHAFT		
2	76/85	DOAZ-6256-A	Sprocket - 36 Tooth		1
	86/	D9HZ-6256-A	Sprocket - 44 Tooth - Double Roller	1	1
3	76/	73328-S	Pin - Dowel - 5/16 x 1.125	1	1
			BEARING - CAMSHAFT		
4	76/	D9HZ-6261-A	Standard	5	5
	76/	D9HZ-6261-B	.015 U/S	AR	AR
			PLUG - CAMSHAFT REAR BEARING		
5	76/	C8SZ-6266-A	Plug - Camshaft Rear Bearing - Standard	1	1
	76/	C8SZ-6266-B	Plug - Camshaft Rear Bearing - .060 O/S	AR	AR
			CHAIN - TIMING		
6	76/85	C8SZ-6268-A	Chain - 52 Links		1
	86/	D4TZ-6268-A	Chain - 66 Links - Double Roller	1	1
			PLATE - CAMSHAFT THRUST		
7	76/	C8SZ-6269-A	Plate	1	1
8	76/	42910-S	Bolt - 1/4-20 x .50	2	2
			ECCENTRIC - CAMSHAFT - FUEL PUMP DRIVE		
9	76/	D1AZ-6287-A	Inner	1	1
	76/	DOAZ-6287-A	Outer	1	1
			BOLT - ECCENTRIC AND SPROCKET TO CAMSHAFT		
10	76/	43001-S2	Bolt - 3/8-16 x 1.38	1	1
			WASHER - CAMSHAFT SPROCKET		
11	76/	F3SZ-6268-A	Washer - Camshaft Sprocket - .406 ID x 1.20 OD x .224 Thick	1	1



**LSG-875I, LSG-875P AND LSG-875R
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† SERVICED IN BLOCK ASSEMBLY

CRANKSHAFT, FLYWHEEL AND RELATED PARTS — TYPICAL

IE-329C

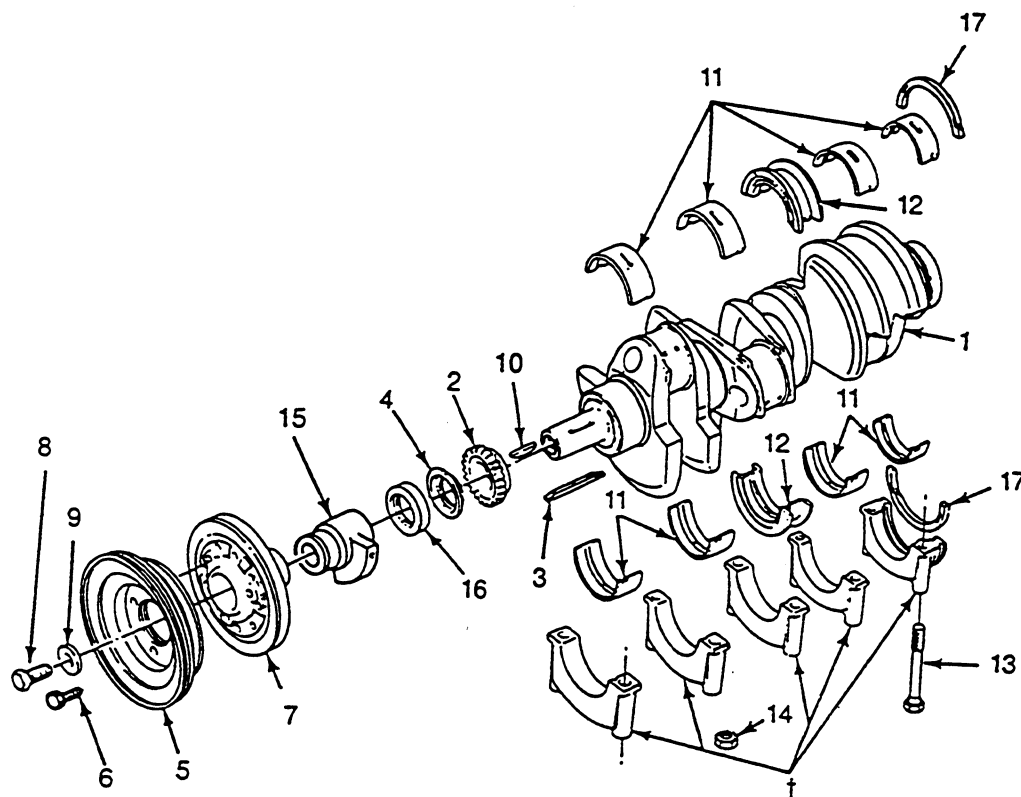
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REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			CRANKSHAFT AND RELATED PARTS		
			CRANKSHAFT ASSEMBLY		
			ON 78 AND PRIOR ENGINES IT IS NECESSARY TO USE SPACER D9TZ-6359-A AND FLYWHEEL E5TZ-6375-J		
1	76/	E3JE-6303-CA	Crankshaft	1	1
			SPROCKET - CRANKSHAFT		
2	76/85	C8SZ-6306-A	Sprocket - 18 Tooth		1
	86/	E7TZ-6306-B	Sprocket - Double Roller - 22 Tooth	1	1
3	76/	390398-S	Key - 3/16 x 1.75	1	1
			SLINGER - CRANKSHAFT OIL		
4	76/91	C8SZ-6310-A	Slinger	1	1
			PULLEY - CRANKSHAFT		
5	76/	DOAZ-6A312-A	2 - Sheave - Identification D0AE-A		1
	85/	E2JL-6A312-AA	Pulley - 2 Sheave	1	
6	76/	42998-S8	Bolt - 3/8-16 x 1.00 Self-Locking		4
	85/	43002-S2	Bolt - 3/8-16 x 1.5 - Self Locking	4	
			DAMPER ASSEMBLY - CRANKSHAFT		
7	76/78	D4VZ-6316-A	Damper		1
	79/	D9TZ-6316-C	Damper	1	1
8	76/	F2TZ-6A340-A	Bolt - 5/8-18 x 1.75 - Damper To Crankshaft	1	1
9	76/	B8A-6378-A	Washer - Damper To Crankshaft	1	1
10	76/	74151-S	Key - 1/4 x .875	1	1
			BEARING - CRANKSHAFT MAIN - UPPER/LOWER		
11	76/	D7AZ-6333-AA	Standard - Lower	4	4
	76/	D7AZ-6333-AB	.001 U/S - Lower	AR	AR
	76/	D7AZ-6333-AC	.002 U/S - Lower	AR	AR
	76/	D7AZ-6333-AD	.010 U/S - Lower	AR	AR
	76/	D7AZ-6333-AE	.020 U/S - Lower	AR	AR
	76/	D7AZ-6333-AF	.030 U/S - Lower	AR	AR
	76/	D7AZ-6333-N	Standard - Upper	4	4
	76/	D7AZ-6333-P	.001 U/S - Upper	AR	AR
	76/	D7AZ-6333-R	.002 U/S - Upper	AR	AR
	76/	D7AZ-6333-S	.010 U/S - Upper	AR	AR
	76/	D7AZ-6333-T	.020 U/S - Upper	AR	AR
	76/	D7AZ-6333-U	.030 U/S - Upper	AR	AR
			BEARING - CRANKSHAFT MAIN - THRUST-UPPER/LOWER		
12	76/	D7AZ-6337-N	Center - Standard - Lower	1	1
	76/	D7AZ-6337-P	Center - .001 U/S - Lower	AR	AR
	76/	D7AZ-6337-R	Center - .002 U/S - Lower	AR	AR
	76/	D7AZ-6337-S	Center - .010 U/S - Lower	AR	AR
	76/	D7AZ-6337-T	Center - .020 U/S - Lower	AR	AR
	76/	D7AZ-6337-U	Center - .030 U/S - Lower	AR	AR
	76/	D7AZ-6337-G	Center - Standard - Upper	1	1
	76/	D7AZ-6337-H	Center - .001 U/S - Upper	AR	AR
	76/	D7AZ-6337-J	Center - .002 U/S - Upper	AR	AR
	76/	D7AZ-6337-K	Center - .010 U/S - Upper	AR	AR
	76/	D7AZ-6337-L	Center - .020 U/S - Upper	AR	AR
	76/	D7AZ-6337-M	Center - .030 U/S - Upper	AR	AR



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CRANKSHAFT, FLYWHEEL AND RELATED PARTS — TYPICAL

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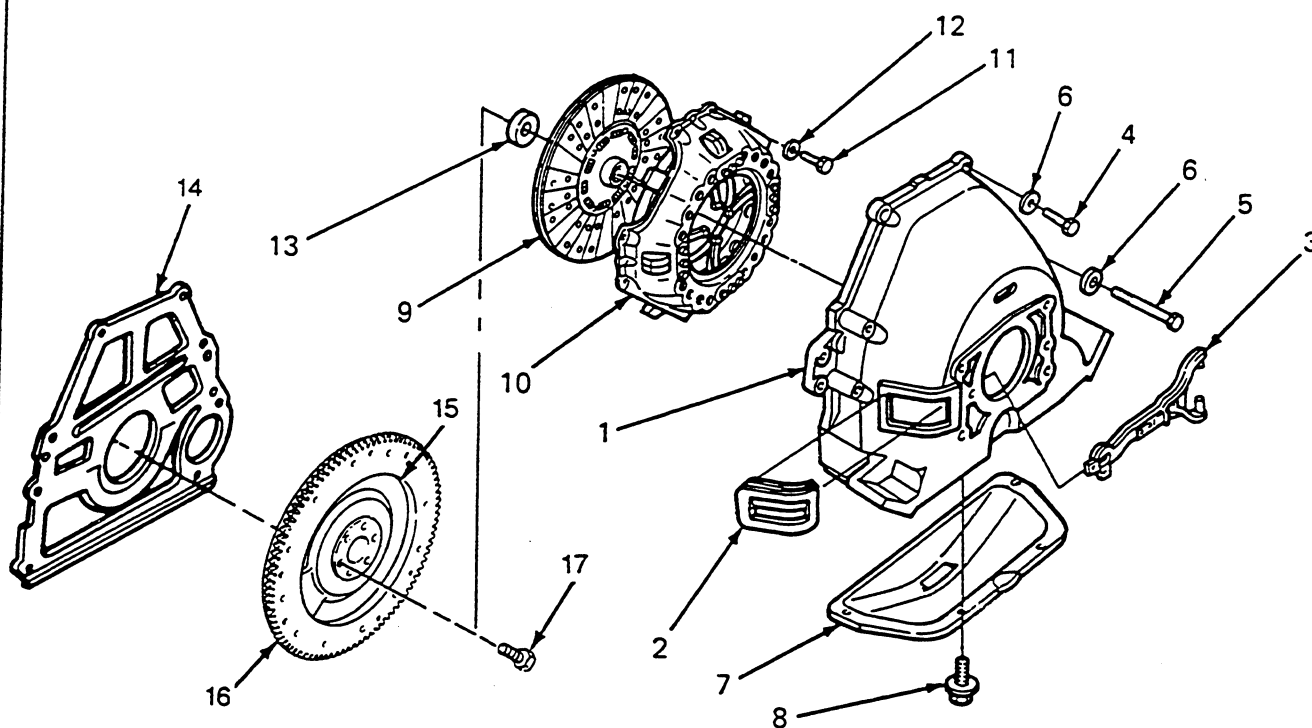
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REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			CRANKSHAFT AND RELATED PARTS (Cont'd)		
			BOLT OR STUD - CRANKSHAFT MAIN BEARING CAP		
13	76/	D5AZ-6345-A	Bolt - 1/2-13 x 3.95	9	9
	76/	D9HZ-6345-A	Stud - 3/8-16 - 1/2-13 x 4.375	1	1
14	76/	382802-S191	Nut - 3/8-16	1	1
			SPACER - CRANKSHAFT DAMPER		
15	76/78	DOOZ-6359-A	Spacer		1
	79/	D9TZ-6359-A	Spacer	1	1
			SEAL - CYLINDER FRONT COVER OIL		
16	76/85	E5TZ-6700-C	Rear Entry		1
	76/	E6DZ-6700-A	Front Entry	1	1
			SEAL - CRANKSHAFT REAR OIL		
17	76/	E6TZ-6701-A	Seal	2	2



**LSG-875I, LSG-875P AND LSG-875R
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CLUTCH HOUSING, CLUTCH AND RELATED PARTS — TYPICAL

IE-322B

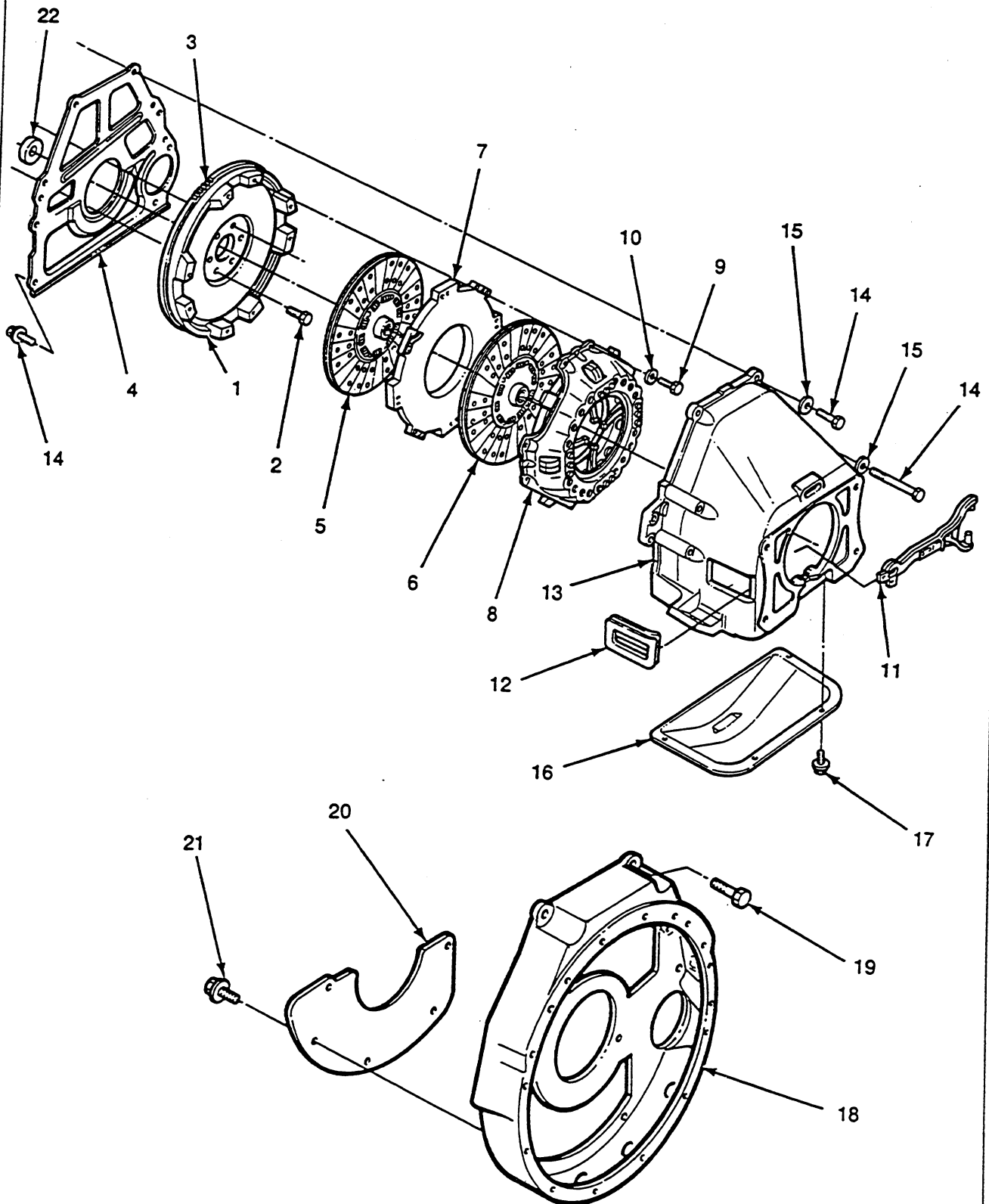
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REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			CLUTCH HOUSING, SINGLE DISC CLUTCH AND RELATED PARTS		
			HOUSING - CLUTCH		
1	76/81	D8JL-7500-A	Housing - Not Serviced		1
	81/	E4HZ-7505-B	Housing	1	1
2	76/81	C4TZ-7513-C	Dust Shield - Clutch Release Lever		1
	81/	D9HZ-7513-A	Dust Shield - Clutch Release Lever	1	1
3	76/81	B8C-7515-A	Lever - Clutch Release		1
	81/	D9HZ-7515-A	Lever - Clutch Release	1	1
4	76/81		Bolt - 7/16-14 x 1.25 - Not Serviced		2
	81/	58655-S2	Bolt - 7/16-14 x 1.50	2	2
5	76/81		Bolt - 7/16-14 x 3.25 - Not Serviced		4
	81/	58663-S100	Bolt - 7/16-14 x 3.50	4	4
6	81/	44878-S2	Washer - 7/16 Flat	6	6
7	81/	D9HZ-7564-A	Cover - Clutch Dust	1	1
8	81/	57631-S2	Screw And Lock Washer - 5/16-18 x .50 - Cover To Housing	4	4
			DISC - CLUTCH - 13 INCH - 1 3/8 SPLINE		
9	76/	E4HZ-7550-R	Disc	1	1
			PRESSURE PLATE - CLUTCH		
10	76/	D9HT-7563-EA	Plate	1	1
11	76/	388097-S2	Bolt - 3/8-16 x 1.06 - Pressure Plate To Flywheel	8	8
12	76/	44877-S2	Washer - 3/8 Flat - Hardened	8	8
			BEARING - PILOT		
13	76/81	C5TZ-7600-B	Bearing - Pilot - Ball - 1.85 OD x .98 ID x .47 Wide		1
	81/	F2HZ-7600-A	Bearing - Pilot - Ball - 1.85 OD x .98 ID x .71 Wide (Overall)	1	1
			PLATE - REAR ENGINE		
14	81/	D9HZ-7007-A	Plate	1	1
			FLYWHEEL ASSEMBLY		
15	76/78	D4JL-6375-H	Flywheel - Not Serviced		1
	79/	E5TZ-6375-J	Flywheel	1	1
16	76/78	C9AZ-6384-A	Ring Gear - 176 Teeth		1
	79/	D7TZ-6384-A	Ring Gear - 180 Teeth	1	1
17	76/	378769-S100	Bolt - 7/16-20 x 1.045 - Locking - E5TZ-J Or D9HZ-A Flywheel	6	6



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FLYWHEEL HOUSING, FLYWHEEL, CLUTCH AND RELATED PARTS — TYPICAL

IE-342

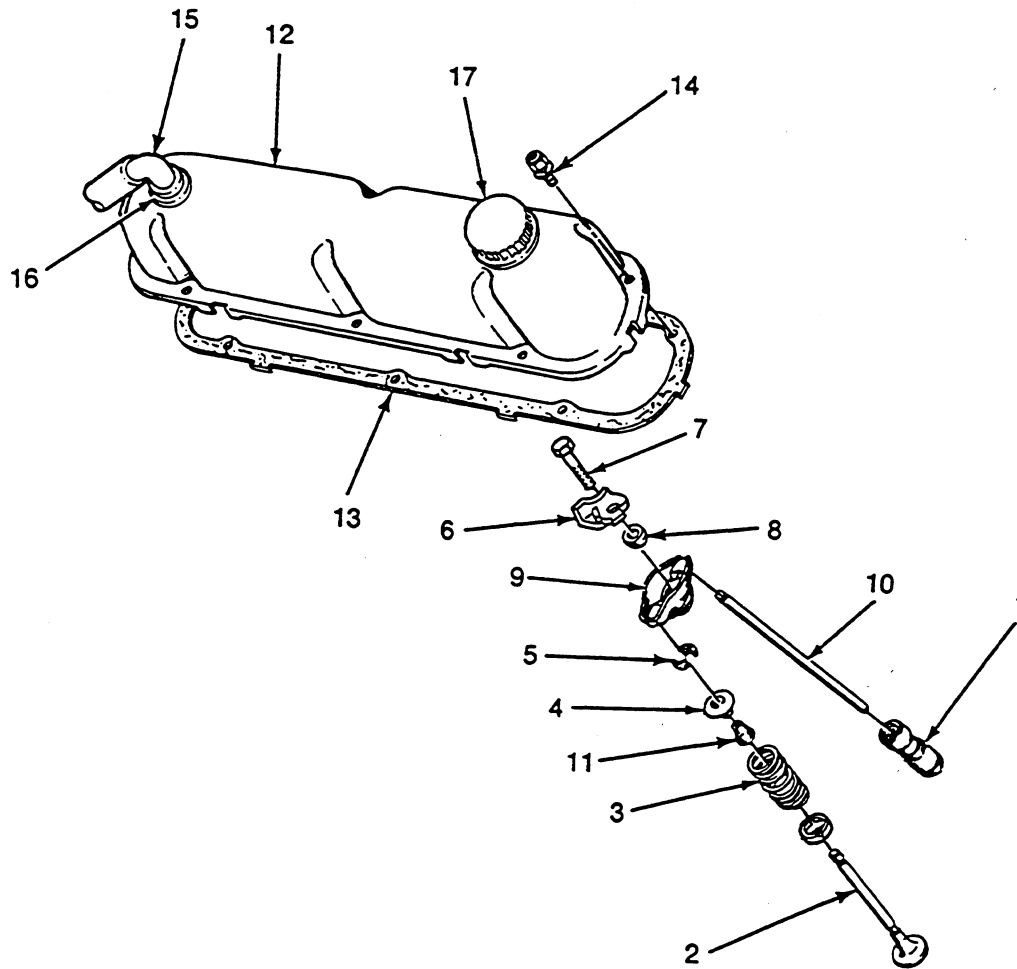
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			FLYWHEEL HOUSING, FLYWHEEL, CLUTCH AND RELATED PARTS		
			FLYWHEEL		
1	85/	D9HZ-6375-A	Flywheel - 13 Inch Double Disc Clutch	1	
	85/	D9JL-6375-D	Flywheel - Industrial For 11 1/2 Inch O.C. Clutch	1	
2	85/	378769-S100	Bolt - 7/16-20 x 1.045 - Locking - E5TZ-J Or D9HZ-A Flywheel	6	
	85/	43077-S2	Bolt - 7/16-20 x 2.50 - Locking - D9JL-D Flywheel	6	
3	85/	D7TZ-6384-A	Ring Gear - 180 Teeth	1	
			PLATE - REAR ENGINE		
4	85/	D9HZ-7007-A	Plate	1	
			DISC AND PLATE - CLUTCH		
5	85/	E4HZ-7550-N	* Disc - 13 Inch Double - Front	1	
6	85/	E4HZ-7A596-P	* Disc - 13 Inch Double - Rear	1	
7	85/	E4HZ-7563-C	* Plate - Center Drive - 13 Inch Double Disc Clutch	1	
8	85/	E4HZ-7563-B	* Plate - Pressure - 13 Inch Double Disc Clutch	1	
9	85/	388097-S2	Bolt - 3/8-16 x 1.06 - Pressure Plate To Flywheel	8	
10	85/	44877-S2	Washer - 3/8 Flat - Hardened	8	
			LEVER - CLUTCH RELEASE		
11	85/	D9HZ-7515-B	* Lever - 13 Inch Double Disc Clutch	1	
12	85/	D9HZ-7513-B	* Dust Shield - Release Lever - 13 Inch Double Disc Clutch	1	
			HOUSING - CLUTCH		
13	85/	D9HZ-7505-D	* Housing - 13 Inch Double Disc Clutch	1	
14	85/	56538-S2	• Bolt - 3/8-16 x .75	2	
	85/	58655-S2	• Bolt - 7/16-14 x 1.50	2	
	85/	58663-S100	• Bolt - 7/16-14 x 3.50	4	
	85/	58668-S2	• Bolt - 7/16-14 x 5.00	4	
15	85/	44878-S2	• Washer - 7/16 Flat	6	
			COVER - CLUTCH HOUSING - LOWER		
16	85/	D9HZ-7564-B	• Cover - Double Disc Clutch Housing	1	
17	85/	57631-S2	• Screw And Lock Washer - 5/16-18 x .50 - Cover To Housing	4	
			HOUSING - FLYWHEEL		
18	85/	D9JL-6394-R	Housing - SAE 2 With Feet	1	
	85/	D9JL-6394-U	Housing - SAE 3 With Feet	1	
19	85/	56561-S2	Bolt - 7/16-14 x 1.25 - SAE Housing To Engine	6	
			PLATE - FLYWHEEL HOUSING LOWER		
20	85/	D9HZ-7986-A	Plate	1	
21	85/	57620-S2	Bolt - 1/4-20 x .50 - Attach Plate To Flywheel Housing	5	
			BEARING - PILOT		
22	85/	F2HZ-7600-E	Bearing - 2.04 OD x .9835 ID x .59 Wide	1	
			* Use With Spicer Transmission		
			• Attach Clutch Housing To Engine And Rear Engine Plate To Housing		



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VALVES, PUSH RODS, ROCKER ARM COVERS AND RELATED PARTS — TYPICAL

IE-330

**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			VALVES, PUSH RODS, ROCKER ARM COVERS AND RELATED PARTS		
			TAPPET ASSEMBLY		
1	76/	F1DZ-6500-A	Tappet	16	16
			VALVE - EXHAUST AND INTAKE		
2	76/	D5JE-6505-AA	Exhaust - Standard	8	8
	76/	D7AZ-6507-E	Intake - Standard	8	8
	76/	D7AZ-6507-F	Intake - .015 OS	AR	AR
	76/	D7AZ-6507-G	Intake - .030 OS	AR	AR
			SPRING - VALVE		
3	76/	E9TZ-6513-A	Spring	16	16
			RETAINER - VALVE SPRING		
4	76/	F1TZ-6514-B	Retainer	16	16
			KEY - VALVE SPRING RETAINER		
5	76/	7HA-6518-A	Key	32	32
			BAFFLE - VALVE ROCKER ARM OIL		
6	76/92	D1AZ-6524-A	Baffle - Not Required With F1TZ-A Rocker Arm	16	16
			BOLT - VALVE ROCKER ARM SUPPORT		
7	76/	D3AZ-6A527-A	Bolt - 5/16-18 x 1.375	16	16
			SEAT - VALVE ROCKER ARM FULCRUM		
8	76/	F1TZ-6A528-A	Seat	16	16
			ARM - VALVE ROCKER		
9	76/	F1TZ-6564-A	Arm	16	16
			ROD - VALVE PUSH		
10	76/	C9VZ-6565-C	Rod - 8.61 Long	16	16
			SEAL - VALVE STEM		
11	76/85	D6OZ-6571-A	Seal		16
	85/91	E6TZ-6571-B	Seal - Exhaust	8	8
	85/91	E6TZ-6571-E	Seal - Intake	8	8
	92/	E8AZ-6571-A	Seal - Intake	8	8
	92/	F2TZ-6571-A	Seal - Exhaust	8	8
			COVER - VALVE ROCKER ARM		
12	76/	EOJE-6582-BA	Cover	2	2
13	76/	E3TZ-6584-E	Gasket - Rocker Arm Cover	2	2
14	76/	388221-S100	Screw And Washer - 1/4-20 x .62	14	14
			VALVE - POSITIVE CRANKCASE VENTILATION		
15	76/	D9OZ-6A666-A	Valve	1	1
	76/	D8TE-6B890-B1A	Valve And Elbow	1	1
16	76/	C7AZ-6A892-B	Retainer	1	1
			CAP - BREATHER		
17	76/	D2AE-6766-MA	Cap - Open System		1
	85/	E8TZ-6766-A	Cap - Closed System	1	

**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**

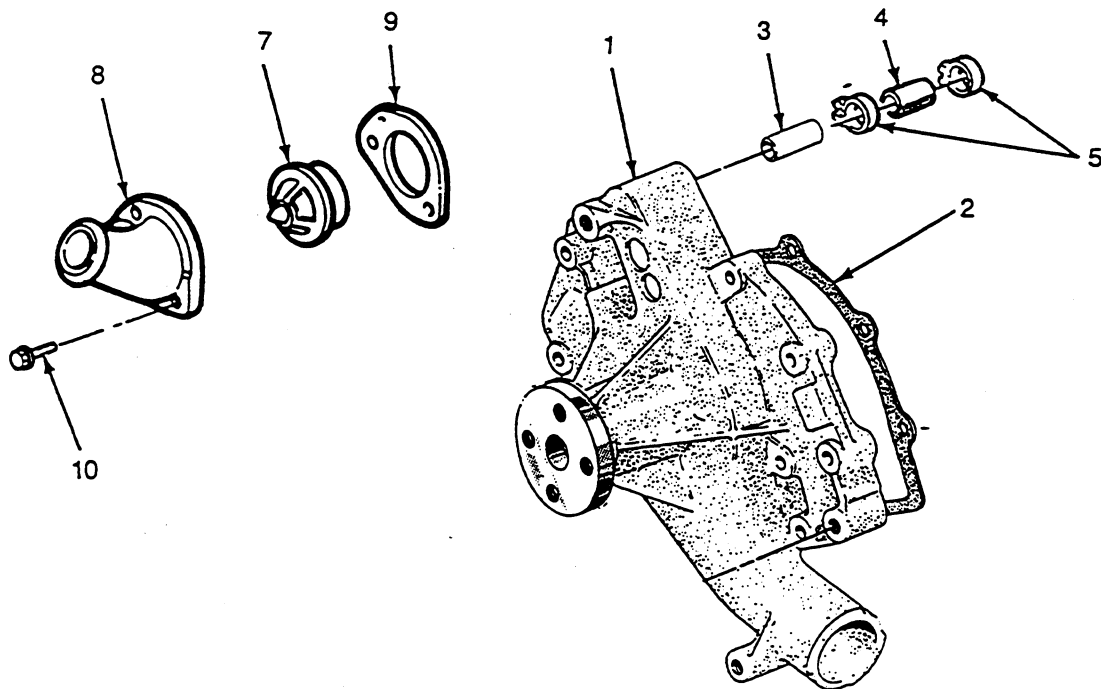


REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			OIL PUMP, OIL PAN, OIL FILTER AND RELATED PARTS		
			PUMP ASSEMBLY - OIL		
1	76/	F2TZ-6600-A	Pump	1	1
2	76/	42999-S	Screw And Washer - 3/8-16 x 1.125	2	2
3	76/	C8SE-6608-A	Rotor And Shaft - Not Serviced	1	1
4	76/	42911-S	Bolt - 1/4-20 x .625	4	4
5	76/	F3TZ-6A618-A	Shaft - Oil Pump Intermediate	1	1
6	85/	E4HZ-6622-A	Screen And Tube - Rear Sump Oil Pan	1	1
	76/85	E4UZ-6622-A	Screen And Tube - Center Sump Oil Pan		
7	76/	D5UZ-6626-A	Gasket	1	1
8	76/	C4TZ-6629-A	Ring - Oil Pump Intermediate Shaft Retainer	1	1
			PAN ASSEMBLY - OIL		
9	76/85	E7UZ-6675-A	Pan - Center Sump		1
	85/88	E7HZ-6675-B	Pan - Rear Sump	1	1
	89/	F2JE-6675-BA	Pan - Rear Sump	1	1
10	76/88	57633-S2	Screw - 5/16-18 x .75	4	4
11	76/88	387549-S8M	Screw - 1/4-20 x .625	19	19
	89/	390699-S2	Screw - 1/4-20 x .86	23	23
12	76/85	D6TZ-6730-A	Plug - Oil Drain	1	1
	86/	F3DZ-6730-A	Plug - Oil Drain - Metric	1	1
13	76/85	C2OZ-6734-A	Gasket - Oil Drain Plug	1	1
	86/	E0FZ-6734-A	Gasket - Oil Drain Plug	1	1
			FILTER - OIL		
14	76/	*	Filter	1	1
15	76/	D7AZ-6890-B	Insert - Filter Adapter	1	1
			INDICATOR AND TUBE - OIL LEVEL		
16	76/85	D5UZ-6750-B	Indicator		1
	86/	D9JL-6750-B	Indicator	1	1
17	76/85	D5UZ-6754-B	Tube		1
	86/	E4JL-6754-BA	Tube	1	1
			GASKET - OIL PAN		
18	76/88	E6TZ-6781-A	Gasket Set	1	1
	89/	E9TZ-6710-A	Gasket - One Piece	1	1
			REINFORCEMENT - OIL PAN		
19	89/	E9TZ-6N728-A	Reinforcement - Right Side	1	1
	89/	E9TZ-6N728-B	Reinforcement - Left Side	1	1

* See generator set parts catalog.



**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



WATER PUMP, THERMOSTAT HOUSING, FAN AND RELATED PARTS — TYPICAL

IE-527A

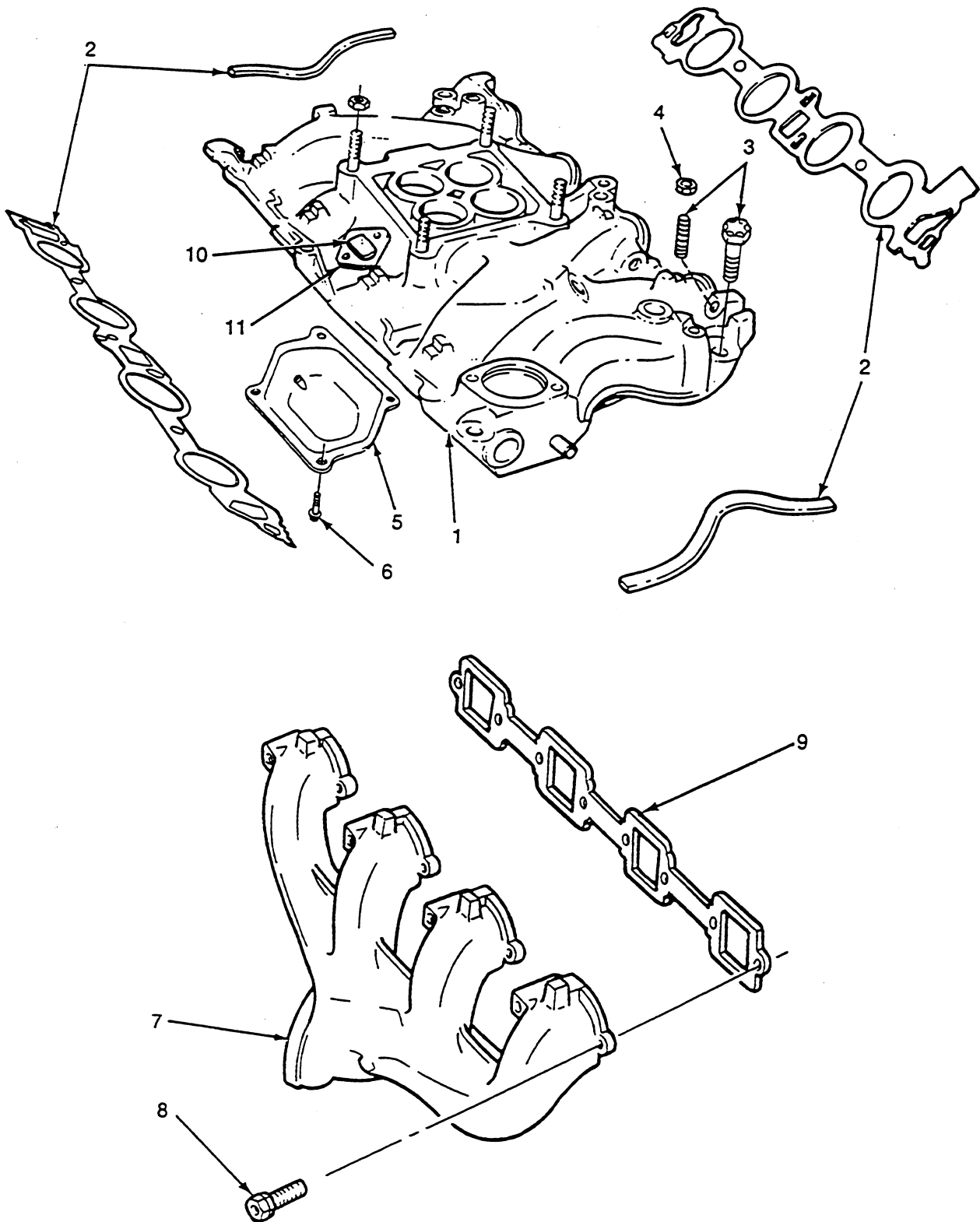
**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			WATER PUMP, THERMOSTAT HOUSING, FAN AND RELATED PARTS		
			PUMP ASSEMBLY - WATER		
1	76/ 85/	F1TZ-8501-A	Pump		1
2	76/ 85/	F1JE-8501-DA	Pump	1	
		C8VZ-8507-A	Gasket		1
		D1JE-8507-AA	Gasket	1	
3	76/	C5AZ-8555-B	Tube - Water By-Pass - Cut To Fit	2	2
4	76/	C2OZ-8597-D	Hose - Water By-Pass - Cut To Fit	1	1
5	76/	97355-S8	Clamp - 1.00 Inch	2	2
			PULLEY - WATER PUMP		
6	76/ 85/	DOOZ-8509-A	Pulley - 1 Sheave		1
		E4JL-8A528-AA	Pulley - 3 Sheave	1	
			THERMOSTAT		
7	76/	D5PZ-8575-B	Thermostat - 180°	1	1
			CONNECTION - WATER OUTLET		
8	76/78 79/89 90/	D7VY-8582-A	Connection		1
		D8TZ-8592-B	Connection	1	1
		FOTZ-8592-E	Connection	1	1
9	76/	C8SZ-8255-A	Gasket - Water Outlet Connection	1	1
10	76/	58619-S2	Bolt - 5/16-18 x 1.125 - Connection To Manifold	2	2



**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



MANIFOLD AND RELATED PARTS — TYPICAL

IE-331A

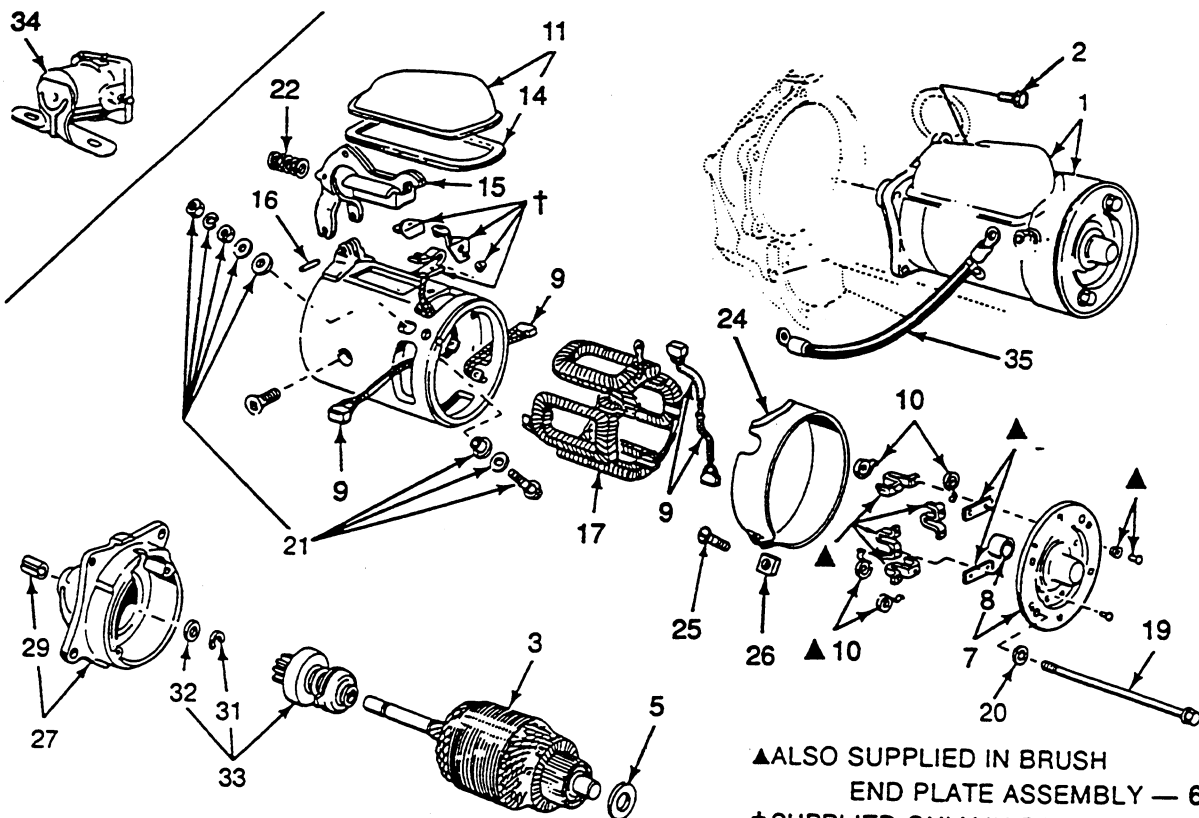
**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



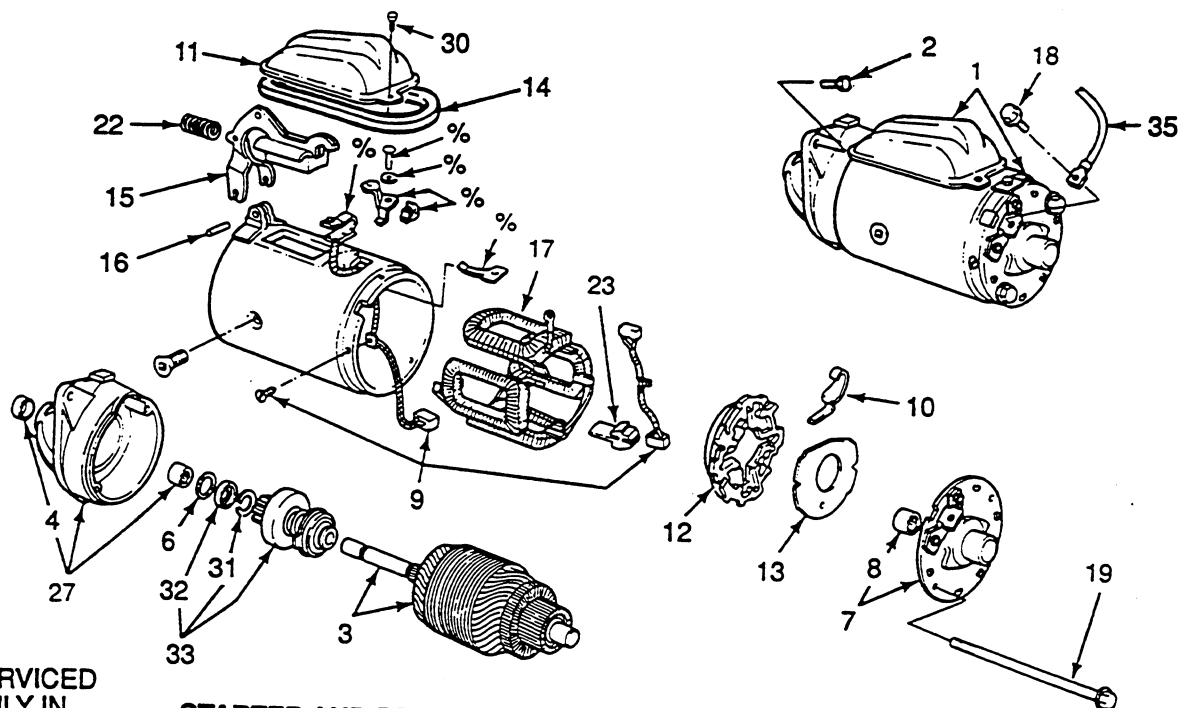
REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			MANIFOLDS AND RELATED PARTS		
			MANIFOLD - INTAKE		
1	76/	D1JE-9424-CA	Manifold		1
	85/93	D9TZ-9424-H	Manifold	1	
	93/	D1JE-9424-CA	Manifold	1	
2	76/	F4JL-9433-AA	Gasket Set		1
	85/93	F3TZ-9433-A	Gasket Set	1	
	93/	E6JL-9433-AB	Gasket Set	1	
3	76/	383744-S	Stud - 3/8-16-16 x 2.44	AR	AR
	76/	58639-S2	Bolt - 3/8-16 x 2.25	AR	AR
	76/		Bolt - 3/8-16 x 1.62 - Not Serviced	AR	AR
4	76/	383745-S2	Nut - 3/8-16	AR	AR
5	76/	DOOZ-6A630-A	Baffle - Oil - Not Serviced	1	1
6	76/	378330-S	Screw - Drive - No.14 x .38 - Not Serviced	4	4
			MANIFOLD - EXHAUST		
7	76/	E5HE-9431-BA	Manifold - Left	1	1
	76/	E5HE-9430-CA	Manifold - Right		1
	85/	E8HE-9430-AA	Manifold - Right	1	
8	76/85		Bolt - 3/8-16 x 1.50 - Not Serviced		14
	76/85	387760-S2	Stud - 3/8-16-16 x 2.94		2
	85/	390530-S2	Bolt - 3/8-16 x 1.31	12	12
9	85/	390528-S2	Stud - 3/8-16-16 x 2.42	2	2
	85/	390529-S2	Stud - 3/8-16-16 x 2.66	2	2
	76/	D4VY-9448-A	Gasket - Manifold - Left	1	1
	76/	D4VY-9448-B	Gasket - Manifold - Right	1	1
			COVER - THERMOSTATIC CHOKE HEAT SUPPLY		
10	76/	D9HZ-9A705-A	Cover	1	1
11	76/	C8SZ-9903-A	Gasket	1	1



**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



STARTER AND DRIVE ASSEMBLY — POSITIVE ENGAGEMENT — TYPICAL



%SERVICED
ONLY IN
CONTACT
POINT KIT — 28

**STARTER AND DRIVE ASSEMBLY — POSITIVE ENGAGEMENT
ALL W/REAR CABLE ATTACHMENT — TYPICAL**

IE-334A

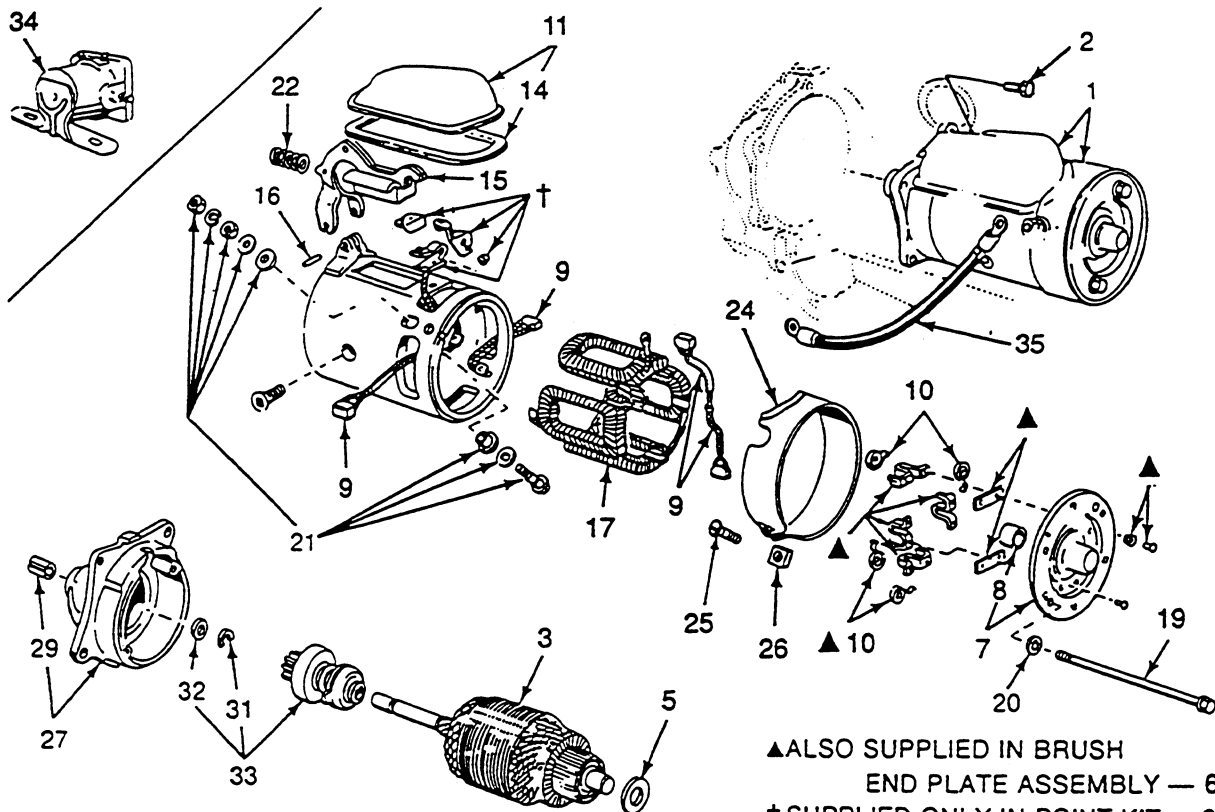
LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE



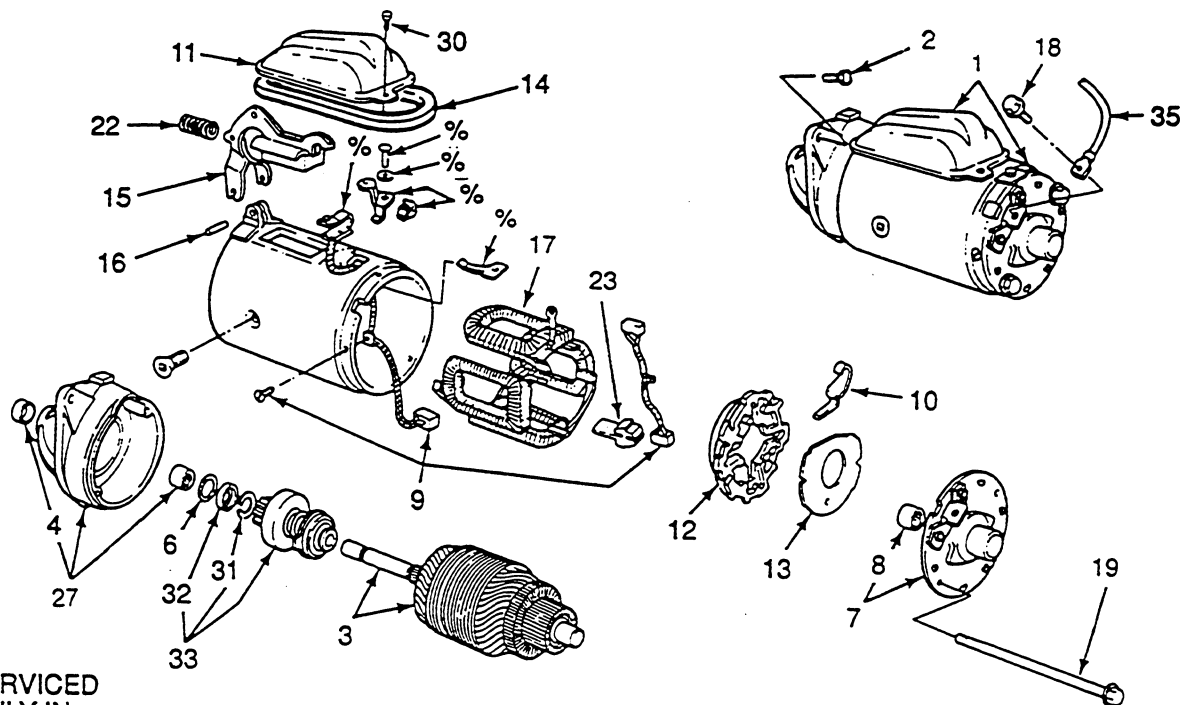
REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			STARTER AND RELATED PARTS-POSITIVE ENGAGEMENT		
			STARTER AND DRIVE ASSEMBLY		
			NOTE: WHEN REPLACING A COMPLETE STARTER - USE CURRENT LEVEL - PERMANENT MAGNET TYPE		
1	76/77	D5AZ-11002-C	Starting Motor - Identification D5AF-EA - Not Serviced		1
	77/81	D7AZ-11002-B	Starting Motor - Identification D8AF-BA - Not Serviced		1
	81/83	D9HZ-11002-A	Starting Motor - Identification D9HT-AA - Not Serviced		1
	84/92	E1HZ-11002-A	Starting Motor - Identification E1HF-AA - Not Serviced		1
2	76/92	56741-S2	Bolt - 3/8-16 x 1.25	1	1
	77/81	56744-S	Bolt - 3/8-16 x 2.00 - Not Serviced	AR	AR
3	76/92	D7AZ-11005-A	Armature	1	1
4	76/77	DOAZ-11K013-A	Seal - Drive End Housing - Not Serviced Separately		1
5	76/77	CODZ-11036-A	Washer - Armature Thrust - Not Serviced		1
6	76/92	C6VY-11036-A	Washer - Drive Thrust	1	1
7	76/77	C4TZ-11049-B	Plate And Bushing - Brush End		1
	77/92	D7AZ-11049-A	Plate And Bushing - Brush End	1	1
8	76/92	D3AZ-11052-A	Bushing - Brush End Plate	1	1
9	76/77	CODZ-11057-B	Brush Set		1
			CONSISTS OF		
		18-11056	Instruction Sheet - Not Serviced Separately		1
		25247-S7	Brush Set - Not Serviced Separately		1
		C5AF-11055-A	Screw - Not Serviced Separately		1
		CODF-11056-B	Brush - Not Serviced Separately		1
	77/92	D7AZ-11057-A	Brush - Not Serviced Separately		1
			Brush Set	1	1
			CONSISTS OF		
		50399-S36	Instruction Sheet - Not Serviced Separately	1	1
		D8AF-11055-BA	Screw - Not Serviced Separately	2	2
		D8AF-11056-AA	Brush - Not Serviced Separately	1	1
			Brush - Not Serviced Separately	2	2
10	76/77	D1AZ-11059-A	Spring - Brush - Not Serviced		4
	77/92	D7AZ-11059-A	Spring - Brush	4	4
11	76/83	D8AZ-11060-A	Cover - Plunger		1
	84/92	E1AZ-11060-A	Cover - Plunger	1	1
12	77/92	D7AZ-11061-A	Holder - Brush	1	1
13	77/92	D7AZ-11062-A	Insulator - Brush Holder	1	1
14	76/92	CODF-11065-A	Gasket - Plunger Cover	1	1
15	76/77	CODF-11067-B	Lever - Drive		1
	77/83	D7AZ-11067-A	Lever - Drive		1
	84/92	E1AZ-11067-A	Lever - Drive	1	1
16	76/77	73266-S	Pin - Lever To Housing - Not Serviced		1
	77/83	378962-S	Pin - Lever To Housing - Not Serviced		1
	84/92	389130-S	Pin - Lever To Housing	1	1
17	76/77	C6VY-11082-B	Coil - Field - Complete		1
	77/92	D7AZ-11082-B	Coil - Field - Complete	1	1
18	77/92	385022-S100	Screw And Washer - Cable To Plate	1	1
19	76/92	C3AZ-10120-A	Bolt - Thru	2	2
20	76/92		Washer - 1/4 Lock - Not Serviced	2	2
21	76/77	CODZ-11102-C	Field Terminal Kit		1
			CONSISTS OF		
		18-11107-B	Insulator - Terminal - Not Serviced Separately		1
		34971-S	Washer - Lock - Not Serviced Separately		1
		384660-S	Nut - Not Serviced Separately		2
		384661-S	Washer - Not Serviced Separately		1
		44722-S	Washer - Not Serviced Separately		1
		B5A-11093-A	Washer - Not Serviced Separately		1
		B5A-11095-A	Washer - Not Serviced Separately		1



**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



STARTER AND DRIVE ASSEMBLY — POSITIVE ENGAGEMENT — TYPICAL



**STARTER AND DRIVE ASSEMBLY — POSITIVE ENGAGEMENT
ALL W/REAR CABLE ATTACHMENT — TYPICAL**

IE-334A

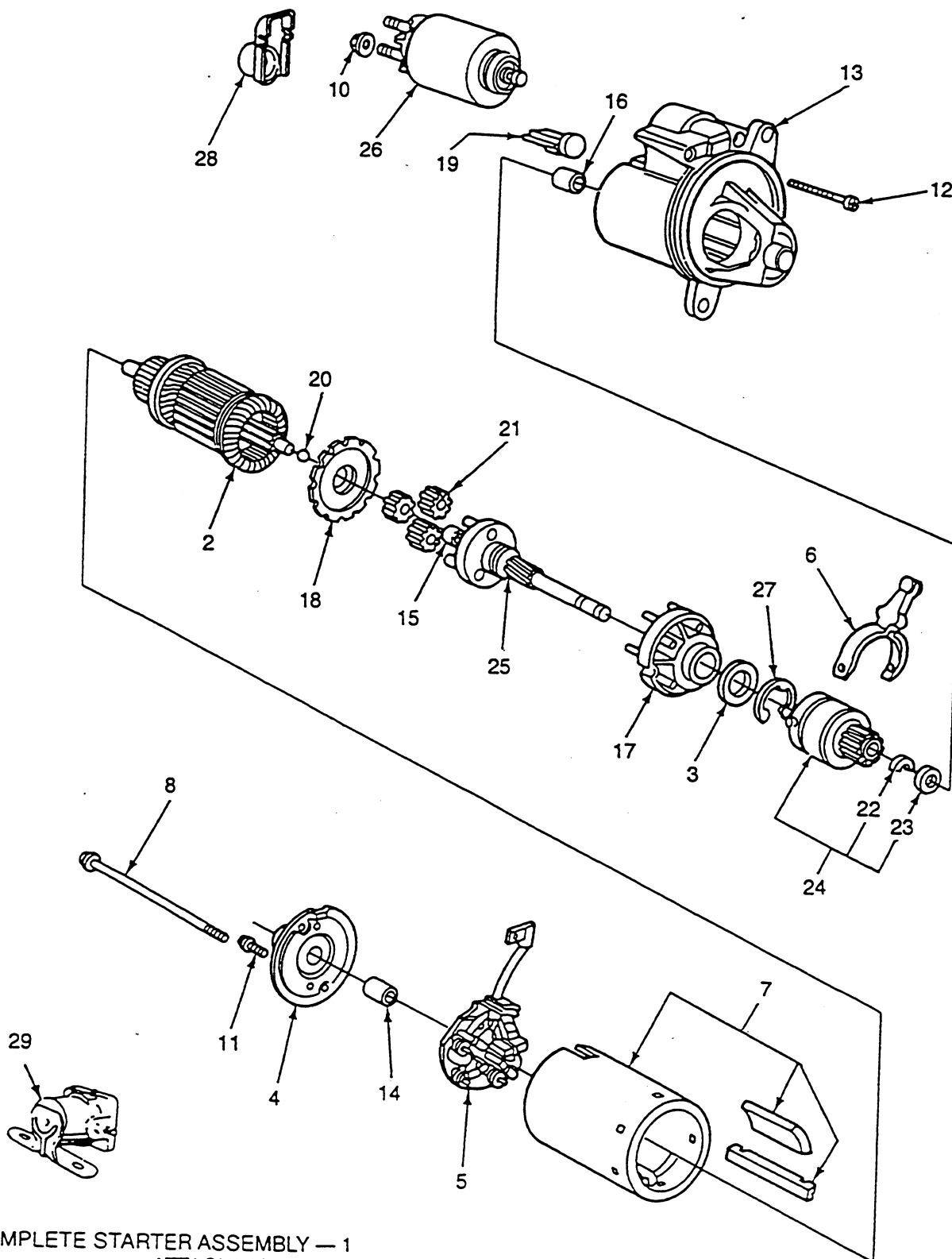
LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE



REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
21		D8PF-11102-AA	STARTER AND RELATED PARTS-POSITIVE ENGAGEMENT (Cont'd) Terminal - Not Serviced Separately		1
			STARTER AND DRIVE ASSEMBLY (Cont'd) NOTE: WHEN REPLACING A COMPLETE STARTER - USE CURRENT LEVEL - PERMANENT MAGNET TYPE Spring - Plunger Return	1	1
22	76/92	C1VF-11103-A	Grommet	1	1
23	77/92	D7AZ-11A120-A	Band - Cover - Not Serviced		1
24	76/77	C2OZ-11126-A	Screw - No.10-32 x 1.625		1
25	76/77	27185-S2	Nut - No.10-32		1
26	76/77	34079-S36	Housing Kit - Drive End		1
27	76/77	D1AZ-11130-A	CONSISTS OF Instruction Sheet - Not Serviced Separately		1
		C2DZ-11222-A	Ring - Drive Stop		1
		C6VF-11383-A	Washer - Drive Pinion Thrust		1
		D1PF-11A130-AA	Lubricant - Not Serviced Separately		1
		D2AF-11130-GA	Housing - Not Serviced Separately		1
		D6AZ-11223-A	Retainer - Drive Stop Ring		1
		DOAZ-11K013-A	Seal - Drive End Housing - Not Serviced Separately		1
	77/81	D7AZ-11130-B	Housing Assembly - Drive End - Not Serviced		1
	81/83	D9HZ-11130-A	Housing Assembly - Drive End		1
	84/92	E1HZ-11130-A	Housing Assembly - Drive End	1	1
28	76/77	C2OZ-11134-C	Point Kit - Contact		1
			CONSISTS OF Instruction Sheet - Not Serviced Separately		1
		57013-S	Screw - Not Serviced Separately		1
		C2DZ-11068-A	Insulator - Not Serviced Separately		1
		C2OF-11116-B	Spring - Not Serviced Separately		1
		C2OZ-11176-B	Post - Not Serviced Separately		1
		C2OZ-11181-A	Insulator - Not Serviced Separately		1
	77/92	D7AZ-11134-A	Point Kit - Contact	1	1
			CONSISTS OF Instruction Sheet - Not Serviced Separately	1	1
		387446-S	Rivet - Not Serviced Separately	1	1
		387447-S	Rivet - Not Serviced Separately	1	1
		D8AF-11068-AA	Insulator - Not Serviced Separately	1	1
		D8AF-11071-AA	Terminal - Not Serviced Separately	1	1
		D8AF-11116-AA	Spring - Not Serviced Separately	1	1
		D8AF-11177-AA	Post - Not Serviced Separately	1	1
		D8AF-11181-AA	Insulator - Not Serviced Separately	1	1
29	76/77	DOAZ-11135-B	Bearing - Not Serviced Separately		1
	77/92	D6AZ-11135-A	Bearing - Not Serviced Separately	1	1
30	77/92	388015-S100	Retainer - Cover - Screw - No.10-32 x .62	1	1
31	76/92	C2DZ-11222-A	Ring - Drive Stop	1	1
32	76/92	D6AZ-11223-A	Retainer - Drive Stop Ring	1	1
33	76/92	D6PZ-11350-B	Drive Assembly	1	1
			RELAY - STARTER Relay	1	1
34	76/92	E4JL-11450-AA	Cable - Relay To Starter	1	1
35	76/92	C3JZ-14431-A			
			HEAT SHIELD - STARTER Shield - Not Illustrated	1	1
36	76/92	F2HZ-11006-A	Bolt - 3/8-16 x .50 - Attach Shield - Not Illustrated	2	2
37	76/92	20312-S36			



**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



COMPLETE STARTER ASSEMBLY — 1
ATTACHING KIT — 9

STARTER AND DRIVE ASSEMBLY — PERMANENT MAGNET — TYPICAL

IE-540A

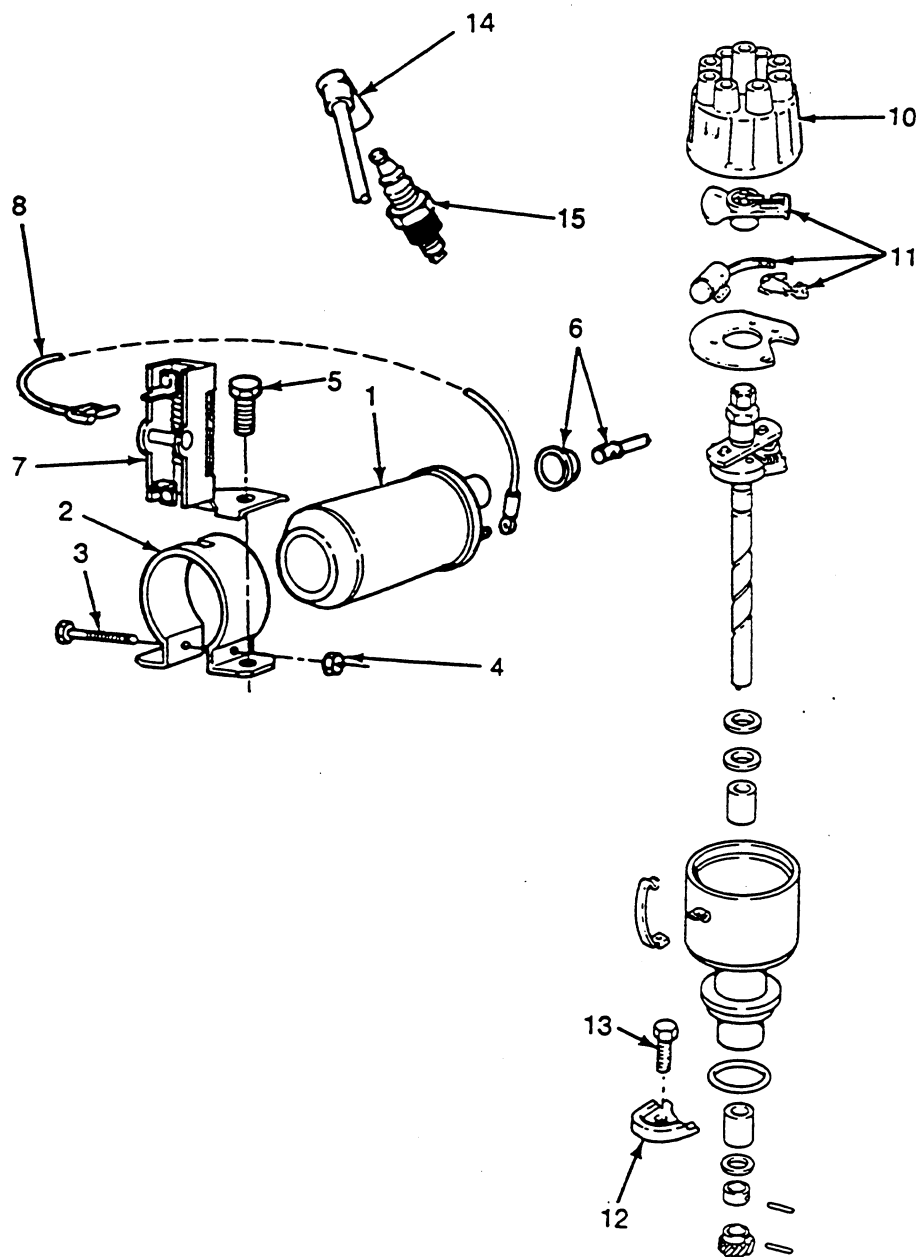
**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			STARTER AND RELATED PARTS PERMANENT MAGNET		
			STARTER AND DRIVE ASSEMBLY		
1	92/	F2HZ-11002-A	Starter	1	1
2	92/	F2TZ-11005-A	Armature	1	1
3	92/	E9OZ-11036-A	Washer	1	1
4	92/	E9OZ-11049-A	Plate And Bearing - Brush End	1	1
5	92/	E9OZ-11061-C	Holder - Brush - Includes Brushes	1	1
6	92/	E9OZ-11067-A	Lever	1	1
7	92/	E9OZ-11075-A	Frame And Magnet Assembly	1	1
8	92/	E9SZ-11091-A	Bolt - Thru	2	2
9	92/	E9OZ-11A091-A	Kit - Attaching	1	1
			CONSISTS OF		
10	92/	N805403-S100	Nut And Washer - M8	1	1
11	92/	N805406-S36B	Screw - M5 x 10.40mm - Serviced In Kit Only	2	2
12	92/	N805405-S36B	Screw - M6 x 35.3mm - Serviced In Kit Only	2	2
13	92/	F2HZ-11130-A	Housing - Drive End - Includes Bearing	1	1
14	92/	MC-209-A	Bearing - Brush End	1	1
15	92/	E9OZ-11135-A	Bearing - Planet	3	3
16	92/	F2TZ-11135-A	Bearing - Drive End Housing	1	1
17	92/	E9OZ-11A165-A	Gear - Stationary	1	1
18	92/	E9OZ-11A167-A	Retainer - Gear	1	1
19	92/	E9OZ-11A171-A	Seal	1	1
20	92/	E9OZ-11A172-A	Ball - Armature Thrust	1	1
21	92/	E9OZ-11K190-A	Gear Assembly - Planet - Includes Bearing	3	3
22	92/	C2DZ-11222-A	Ring - Drive Stop	1	1
23	92/	D6AZ-11223-A	Retainer - Drive Stop Ring	1	1
24	92/	E9OZ-11350-A	Drive Assembly - Includes Ring And Retainer	1	1
25	25	FOTZ-11355-A	Shaft Assembly - Output	1	1
26	92/	F3VY-11390-B	Solenoid	1	1
27	92/	97476-S2	Ring - Retaining	1	1
28	92/	E9OZ-11N087-A	Cover - Solenoid Terminal	1	1
			RELAY - STARTER		
29	92/	E4JL-11450-AA	Relay	1	1
			HEAT SHIELD - STARTER		
30	92/	F2HZ-11006-A	Shield - Not Illustrated	1	1
31	92/	20312-S36	Bolt - 3/8-16 x .50 - Attach Shield - Not Illustrated	2	2



**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



DISTRIBUTOR COMPLETE — 9

IGNITION PARTS — BREAKER TYPE — TYPICAL

IE-333B

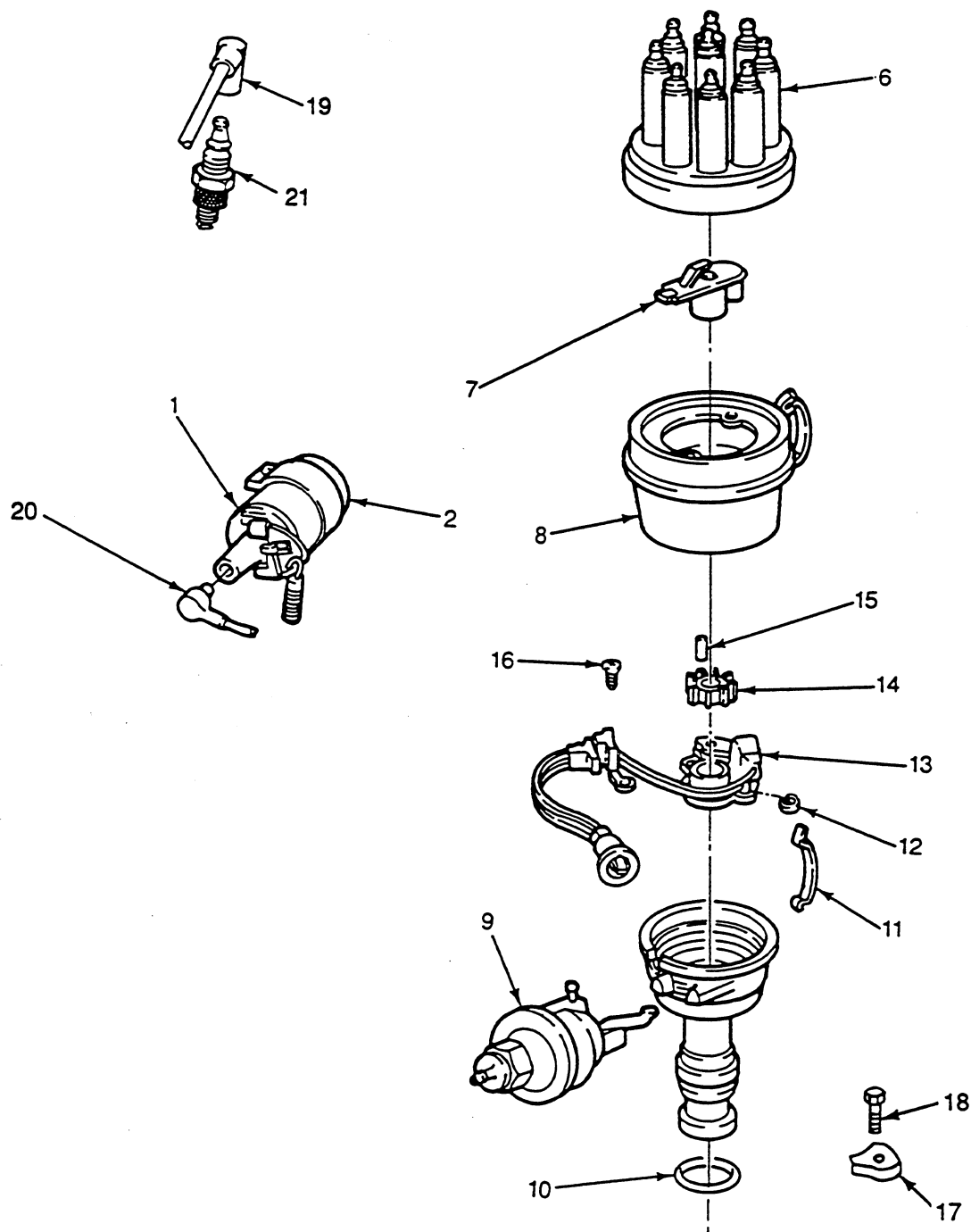
**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			IGNITION PARTS - BREAKER TYPE		
			COIL ASSEMBLY - IGNITION		
1	76/85	B6A-12029-B	Coil		1
2	76/85	D3VY-12043-A	Strap - Coil Mounting		1
3	76/85	57020-S2	Screw - No.8-32 x 1.50		1
4	76/85	34052-S36	Nut And Lockwasher - No.8-32		1
5	76/85	42996-S36	Bolt - 3/8-16 x .75 - Locking		1
6	76/85	D6TZ-12298-B	Wire - High Tension - Coil To Distributor		1
7	76/85	D9JL-12250-A	Resistor - Ignition		1
8	76/85	C3JZ-14497-A	Wire - Coil To Resistor		1
			DISTRIBUTOR ASSEMBLY		
9	76/85	E5JL-12100-EA	Distributor - Includes Cap And Rotor		1
10	76/85	E5JL-12106-AA	Cap		1
11	76/85	E5JL-12103-AA	Kit - Includes Points, Condenser And Rotor		1
12	76/85	C3AZ-12270-A	Clamp		1
13	76/85	42955-S8	Bolt - 5/16-18 x .875		1
			WIRE SET - SPARK PLUG		
14	76/85	E5PZ-12259-HR	Wire Set		1
			SPARK PLUG		
15	76/85	ASF-32-CM	Spark Plug		8



**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



DISTRIBUTOR COMPLETE - 5

IGNITION PARTS — SOLID STATE — TYPICAL

IE-155B

**LSG-875I, LSG-875P AND LSG-875R
460 CID GASOLINE
INDUSTRIAL ENGINE, POWER UNIT AND IRRIGATION ENGINE**



REF NO.	YEAR	PART NUMBER	DESCRIPTION	QUANTITY	
				IND	IRR
			IGNITION PARTS - SOLID STATE		
			COIL ASSEMBLY - IGNITION		
1	85/	D5AZ-12029-A	Coil	1	1
2	85/	D7SZ-12043-B	Strap - Coil Mounting	1	1
			DISTRIBUTOR ASSEMBLY		
5	85/90	E3TZ-12127-BAA	Distributor - Less Cap, Rotor And Adapter	1	1
	91/93	FOHZ-12127-A	Distributor - Less Cap, Rotor And Adapter	1	1
	93/	F3HZ-12127-A	Distributor - Less Cap, Rotor And Adapter		1
	93/	FOHZ-12127-A	Distributor - Less Cap, Rotor And Adapter	1	
6	85/	E6TZ-12106-A	Cap	1	1
7	85/90	E6TZ-12200-C	Rotor	1	1
	91/93	E6TZ-12200-F	Rotor	1	1
	93/	E6TZ-12200-F	Rotor	1	
	93/	E6TZ-12200-C	Rotor		1
8	85/90	E2ZZ-12A217-B	Adapter	1	1
	91/93	E3TZ-12A217-A	Adapter	1	1
	93/	E3TZ-12A217-A	Adapter	1	
	93/	E2ZZ-12A217-B	Adapter		1
9	85/93	D3AZ-12370-C	Diaphragm Assembly	1	1
	93/	D3AZ-12370-C	Diaphragm Assembly	1	
10	85/	B9TF-12143-A	"O" Ring	1	1
11	85/	7RA-12144-A	Clamp - Adapter Hold Down	2	2
12	85/	351826-S	Washer - "C" Type	1	1
13	85/	D4PZ-12A112-A	Stator Assembly	1	1
14	85/	D3AZ-12A099-A	Armature	1	1
15	85/	305015-S	Pin - Armature	1	1
16	85/	31061-S8	Screw - No.8-32 x .50	1	1
17	85/	C3AZ-12270-A	Clamp	1	1
18	85/	42955-S8	Bolt - 5/16-18 x .875	1	1
			WIRE SET - SPARK PLUG		
19	85/	E8PZ-12259-P	Wire Set	1	1
20	85/	E3PZ-12298-D	Wire - Coil To Distributor	1	1
			SPARK PLUG		
21	85/	ASF-42C	Spark Plug	8	8

