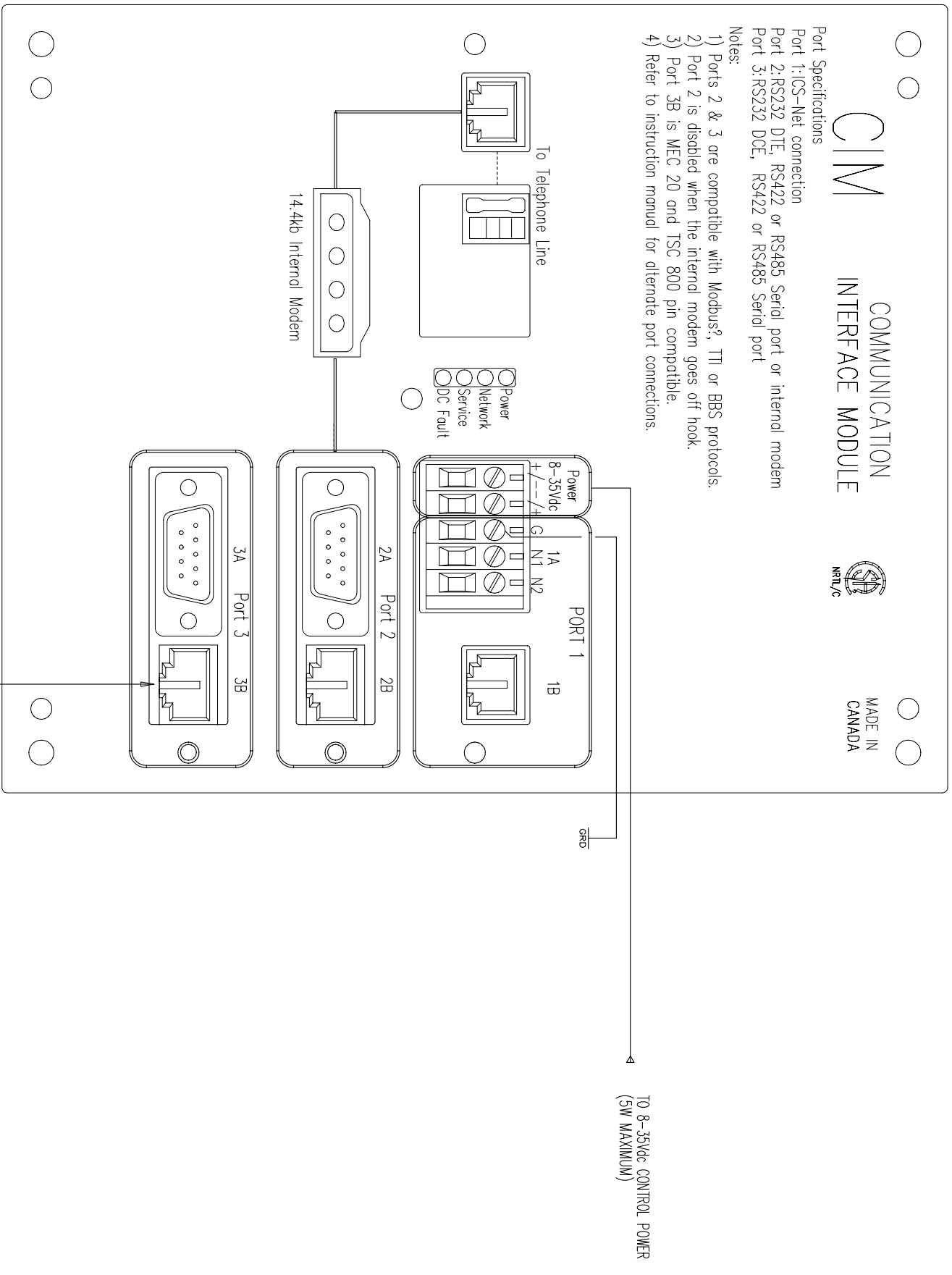


NETWORKED MEC 20 INTERCONNECTION DIAGRAM

NOTE: MAXIMUM 10 CONTROLLERS PER NETWORK



CIM COMMUNICATION INTERFACE MODULE



MADE IN CANADA

Port Specifications
 Port 1: ICS-Net connection
 Port 2: RS232 DTE, RS422 or RS485 Serial port or internal modem
 Port 3: RS232 DCE, RS422 or RS485 Serial port

Notes:

- 1) Ports 2 & 3 are compatible with Modbus, TTI or BBS protocols.
- 2) Port 2 is disabled when the internal modem goes off hook.
- 3) Port 3B is MEC 20 and TSC 800 pin compatible.
- 4) Refer to instruction manual for alternate port connections.

APPROVED FOR CONSTRUCTION
 MASTER COPY OF _____
 MULTIPLE UNIT WORK ORDER
 RELEASED FOR INFORMATION
 AUTH. BY: _____ DATE: _____

DRAWING No.	REFERENCE DRAWINGS

No.	REVISIONS	DATE
3	UPDATE TITLE BLOCK	03-05-15
2	REMOTE PC TO PORT 2	99-07-30
1	AS BUILT	98-05-06



COMMUNICATION INTERFACE MODULE (CIM) INTERCONNECTION DIAGRAM

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CUSTOMER	WORK ORDER No.
DRAWN BY JC	DATE 98-02-12
AUTH BY NS	REV 3
DRAWING/TITLE No. 7B000907	SHEET 1