

EG-3P/EG-6P/EG-10P

Proportional Actuators

Applications

The EG-3P/6P/10P (proportional) actuators are designed for use on diesel, gas, and gasoline engines, or turbines. They are particularly well suited for use in control systems requiring a proportional mechanical output or a proportional electrical input.

Description

The EG-3P/6P/10P actuators convert an electrical signal to a proportional rotary output shaft position to control the flow of fuel or energy medium to a prime mover. These actuators are suitable for controlling diesel and gas engines or steam and industrial-commercial gas turbines driving alternators, dc generators, pumps, compressors, papermaking machines, or locomotives. A Woodward hydraulic amplifier can provide larger work capacities.

The actuator provides the “muscle” for a Woodward 2301A, 723, 723PLUS, or similar integrating electric control system. The actuator will provide a mechanical output position in proportion to a dc control signal increasing from a nominal minimum to a maximum value.

Standard Features

Critical moving parts are made from either case hardened, through hardened, or surface-nitrited steels. All o-rings and shaft seals are made of a fluoro-elastomer base. All moving parts are submerged in oil. The actuators may be mounted either vertically or horizontally.

Special Features

The actuators can be used for installations where prime movers operate in tandem to drive a common load. With two actuators connected in series, only one electric control is required to supply a common signal to each prime mover’s actuator. These actuators are also recommended for applications involving unattended starts.

Oil Pump Model

The actuator with an oil pump requires a drive from the prime mover or other means, such as an electric motor, to rotate the pilot-valve bushing and to power the pump gears to develop the required oil pressure. The actuator does not have its own oil sump.

Electric Motor Drive

An electric-motor drive which includes a self-contained sump is available for use with the EG-6P/10P. The motors are available in ac and dc configurations in most common voltages.



- Proportional electric mechanical transducer
- Rotary output
- 4.5, 6, or 10 lb-ft (6.1, 8.1, or 13.6 N·m) work capacity
- Oil motor or oil pump option
- EG-3P and EG-10P models are available with certification for North American Hazardous Locations
- EG-3P and EG-10P models are available that are compliant with the applicable CE Directives – ATEX, Pressure Equipment, and Machinery
- EG-10P models are available with certification from TIIS for use in explosive atmospheres in Japan and certification from KGS for use in explosive atmospheres in Korea

Oil Motor Model

An oil motor actuator requires a supply of 80 to 500 psi (552 to 3448 kPa) pressure oil from an external source to rotate the pilot valve bushing and to provide the required work. Work output and stalled torque of the oil motor model are in direct proportion to the supply pressure.

Compensation

Many EG actuators operate with oil supplied directly from the prime mover. Certain multiviscosity motor oils require a compensation system within the actuator to provide needed stability. A needle valve is included in the compensation system to allow response adjustment.

Radiation Resistance

Radiation-resistant parts are available for special applications.

Position Feedback

A position feedback transducer (RVDT) is available to monitor output shaft position.

Note: Unless otherwise specified, these actuators are tested and shipped for vertical operation. When used in a horizontal application, these actuators will have an 8 degree shift in terminal shaft calibration.

References

Manual 82560	<i>EG-3P Actuator</i>
Manual 82566	<i>EG-6P/10P Actuator</i>
Manual 56102	<i>Hydraulic Amplifier (Elec. Controlled)</i>
Manual 25071	<i>Oils for Hydraulic Controls</i>

Regulatory ComplianceEuropean Compliance for CE Marking:

These listings are limited only to those EG-3P or EG-10P units bearing the CE Marking.

ATEX Directive: 94/9/EC LCIE 02 ATEX 6221X
Zone 1, Category 2 Group II G, EEx e II T3
Self-declared to Zone 2, Category 3, Group II G, EEx nC IIC T3

Note: A 480 mA fuse or motor protection switch must be provided for each torque motor. Measures must be taken not to exceed 30 V nominal with a 480 V switch-off over voltage. Current limitations are provided by the electronic control device.

Other European Compliance:

Compliance with the following European Directives or standards does not qualify this product for application of the CE Marking:

EMC Directive: Not applicable to this product. Electromagnetically passive devices are excluded from the scope of the 2004/108/EC Directive

Machinery Directive: Compliant as a component with 98/37/EC

Pressure Equipment Directive: Compliant as "SEP" per Article 3.3 to 97/23/EC

Other International Compliance for EG-10P:

TIIS: Certified for use in explosive atmospheres in Japan per TIIS Certificate Numbers TC18079 and TC18151 as Ex e II T3.

Korea: Certified for use in explosive atmospheres in Korea per KGS Certificate Number 06-2-046-Q1 as Ex e II T3

North American Compliance:

These listings are limited only to those units bearing the CSA or UL agency identification.

EG-3P: CSA Certified for Class I, Division 2, Groups A, B, C, D, T4 for use in Canada and the United States and UL Listed for Class I, Division 2, Groups B, C, D, T4 for use in the United States

EG-10P: CSA Certified for Class I, Division 1, Group D, and Division 2, Groups B, C, D, T3 for use in Canada and UL Listed for Class I, Division 1, Groups B, C, D and Division 2, Groups B, C, D, T3 for use in the United States

EG-10P with RVDT: CSA Certified for Class I, Division 1, Group D and Division 2, Groups B, D, T3 for use in Canada and UL Listed for Class I, Division 1, Groups B, C, D and Division 2, Groups B, D, T3 for use in the United States

EG-10PS: CSA Certified for Class I, Divisions 1 and 2, Group D, T3 for use in Canada and UL Listed for Class I, Divisions 1 and 2, Group D for use in the United States

Specifications

All Models

Output Shaft	0.375"-36 serrations (standard/EG-3P) both sides of the case; 0.500"-36 serrations (standard/EG-6P/10P) either side of the case. Special output shafts are available.
Angular Travel	42° nominal travel available with 28° travel from no load to full load at rated speed recommended.
Calibration	2° to 3° off minimum shaft position at 20 mA. 36° ±3° additional travel at 160 mA.
Hysteresis.....	Within 3% of maximum stroke.
Linearity.....	Within 0.5%
Temperature Drift	Nominally ±1° of output per 100 °F/56 °C.
Transducer Coil Resistance	30 to 35 Ω at 20 °C/68 °F.
Nominal Coil Input Current Range	20 to 160 mA for single or two actuators operating from one electric control.
Electrical Connector	4-pin S2102-14S-2P. Hazardous location electrical connections are screw terminals in a conduit box.
Hydraulic Oil Supply Fluid	Hydrocarbon oil. Consult Woodward for recommended synthetic oils. If multiviscosity oils are used, the compensated model is suggested.
Hydraulic Oil Viscosity.....	100 to 200 SUS at operating temperature recommended. 50 SUS minimum, 3000 SUS maximum (7.5 CST to 850 CST).
Oil Temperatures of Continuous Operation.....	140 to 200 °F/60 to 93 °C depending on oil viscosity.
Ambient Temperature Range	-20 to +200 °F/-29 to +93 °C. The primary temperature concern is for the hydraulic fluid properties in the actuator.
Case and Base Construction.....	Cast or ductile iron.
Cover, Subcap, and Drain Adapter	Cast aluminum.
Mounting Configuration	Vertical (or horizontal with proper adjustments; non-interchangeable).
Mounting Studs	Two 5/16" diameter (EG-3P); four 5/16" diameter (EG-6P/10P).

Oil Pump Models (EG-3P/10P)

Work Output	EG-3P—Maximum 4.5 lb-ft (6.1 N·m). Travel is 2/3 full travel for a work output of 3.0 lb-ft (4.1 N·m). Stalled torque rating is 6.2 lb-ft (8.4 N·m). EG-10P—Maximum 9.3 lb-ft (12.6 N·m). Travel is 2/3 full travel for a work output of 6.2 lb-ft (8.4 N·m). Stalled torque rating is 12.8 lb-ft (17.4 N·m).
Time Constant.....	0.08 second (EG-3P); 0.17 second (EG-10P).
Hydraulic Source	Engine lubricating system or a separate sump.
Supply Pressure	EG-3P—1 ft (300 mm) of lift to a maximum of 100 psi (690 kPa). EG-10P—1 ft (300 mm) of lift to a maximum of 50 psi (345 kPa).
Flow	Peak demand of 2 US gal/min (7.6 L/min) during transients; steady-state flow of 0.5 US gal/min (1.9 L/min) with 250 SUS oil supply.
Filter.....	20 to 25 μm (nominal).
Pump Capacity	92.7 cubic inches (1519 cm ³)/minute/1000 rpm.
Pump Power Required	EG-3P—0.5 hp (373 W) at 1800 rpm recommended for motor drive. EG-10P—0.18 hp (134 W) at 1000 rpm required for EG-10P. 0.5 hp (373 W) at 1000 rpm recommended for motor drive.
Supply Inlet.....	0.250"-18 NPTF (2). Use one or supply through mounting surface.
Drain	11/32" dia. base, must have free discharge. For horizontal mounting, use 0.250-18 NPTF in cover.
Weight	EG-3P—9.25 lb (4.2 kg). EG-10P—16.0 lb (7.3 kg).
Drive Rotation.....	Plugged for either clockwise or counterclockwise.
Recommended Drive Speed	1500 to 4000 rpm.
Drive Coupling.....	EG-3P—.562-6 spline extends 0.375" (9.5 mm) from mounting hub (standard). EG-10P—.562-6 spline extends 0.562" (14.3 mm) from mounting surface (standard).

Oil Motor (EG-3P/10P)

Work Output:

	Actuator Operating Oil Pressure		Recommended Output Shaft Maximum Work Output		Travel is 2/3 Full Travel for a Work Output of:	
	psi	kPa	lb-ft	N·m	lb-ft	N·m
EG-3P	400	2758	4.5	6.1	3.0	4.1
	300	2068	3.3	4.5	2.2	3.0
	200	1379	2.2	3.0	1.4	1.9
	100	690	1.1	1.5	0.7	0.9
EG-10P	400	2758	9.3	12.6	6.2	8.4
	300	2068	7.0	9.5	4.7	6.4
	200	1379	4.6	6.2	3.1	4.2
	100	690	2.3	3.1	1.5	2.0

Time Constant.....EG-3P— $0.5P^{-1/2} + 0.0028P^{1/2}$ sec
 EG-10P— $1.06P^{-1/2} + 0.0059P^{1/2}$ sec.

where P=supply pressure in psig (1 psig=6.895 kPa).

Supply Pressures80 to 500 psi (552 to 3448 kPa). Pressures outside this range are not recommended.

Supply Flow.....Peak demand of 4 US gal/min (15 L/min) during transients. Steady-state flow 1.4 US gal/min (5.3 L/min) maximum, depending on orifice size and operating pressure.

Filter10 to 15 μ m (nominal).

Pressure Inlet0.250"-18 NPTF to pilot valve.

Orifice (to oil motor supply):

Supply Pressure		Orifice Diameter	
(psi)	(kPa)	(inch)	(mm)
80 to <100	552 to <690	0.076	1.9
100 to 175	690 to 1207	0.062	1.6
>175 to 300	>1207 to 2068	0.055	1.4
>300 to 500	>2068 to 3448	0.047	1.2

Drain.....0.75"-14 NPTF on drain adapter. Must have free discharge. For horizontal mounting, use 0.250"-18 NPTF in cover.

WeightEG-3P—11 lb (5 kg).
 EG-10P—17 lb (8 kg).



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